

ALL BEND RADIUS .030"

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .003
 ANGULAR: MACH ± .01 BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

FIXTURE HEAD

TITLE:

FLO2109LS-MBK-WF-41K

SIZE	DWG. NO.	REV
A	TICKET 24640	

SCALE: 1:7 WEIGHT: SHEET 1 OF 15

5

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3

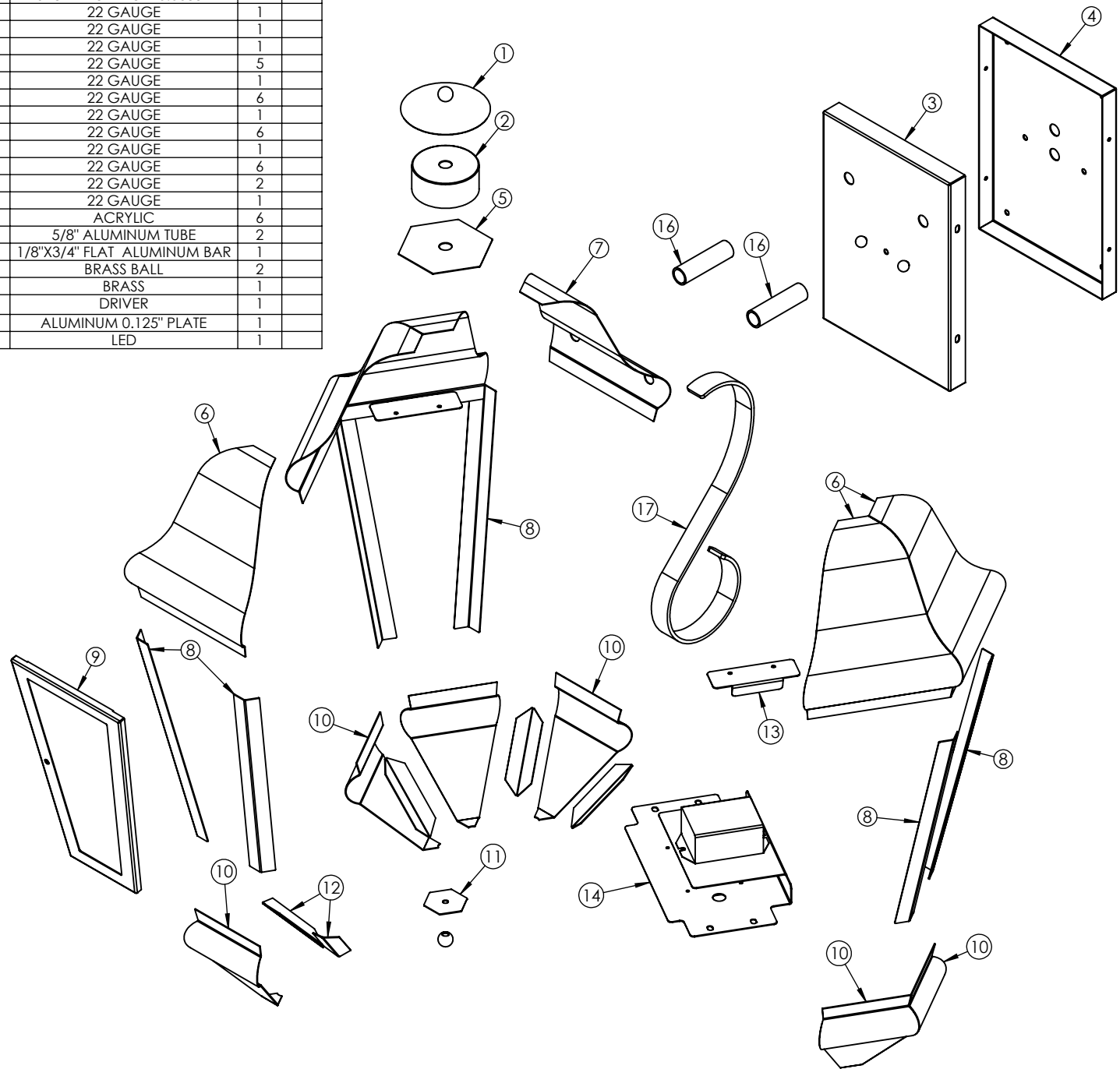
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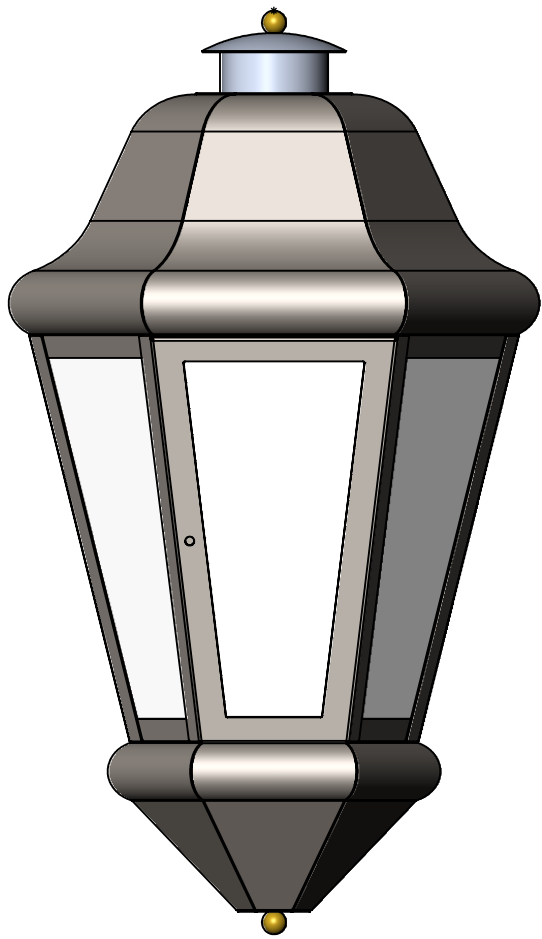
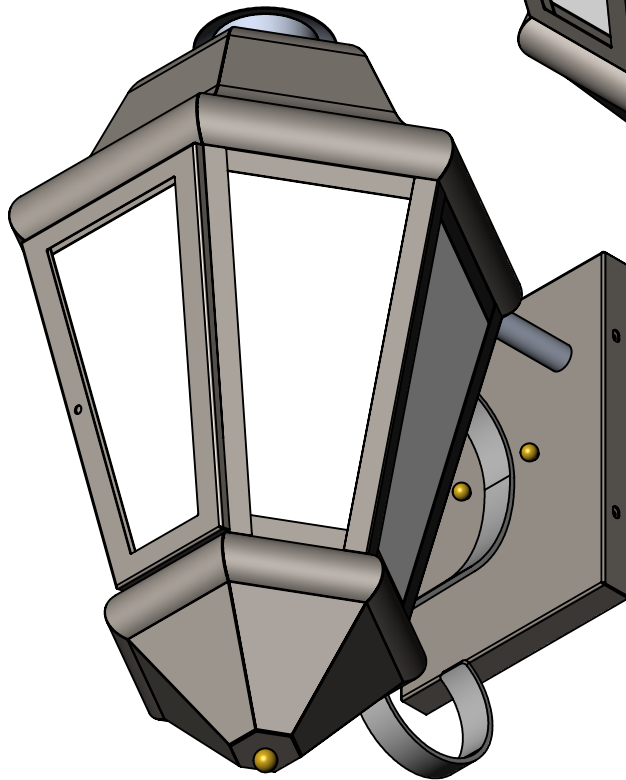
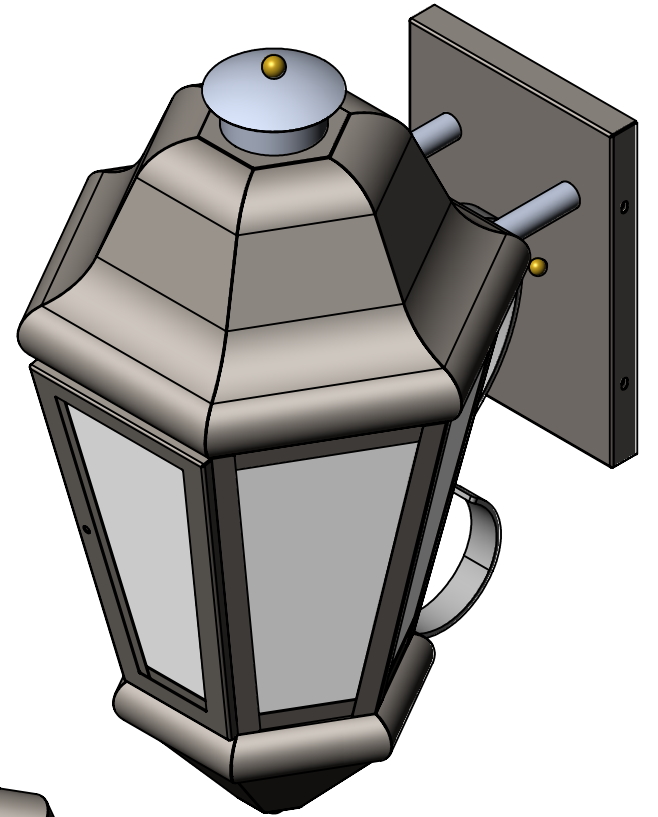
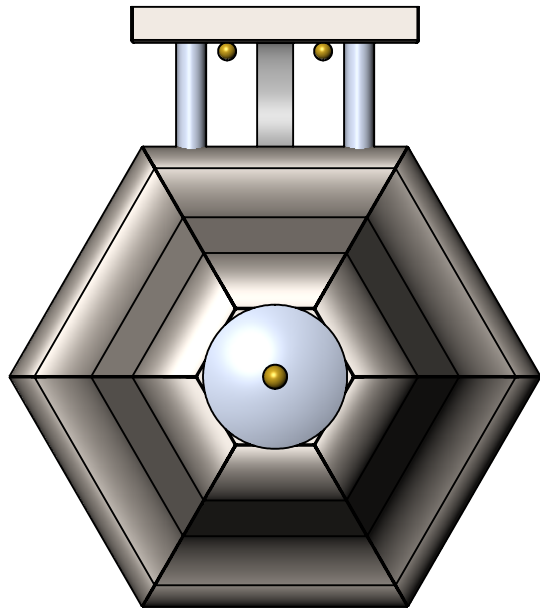
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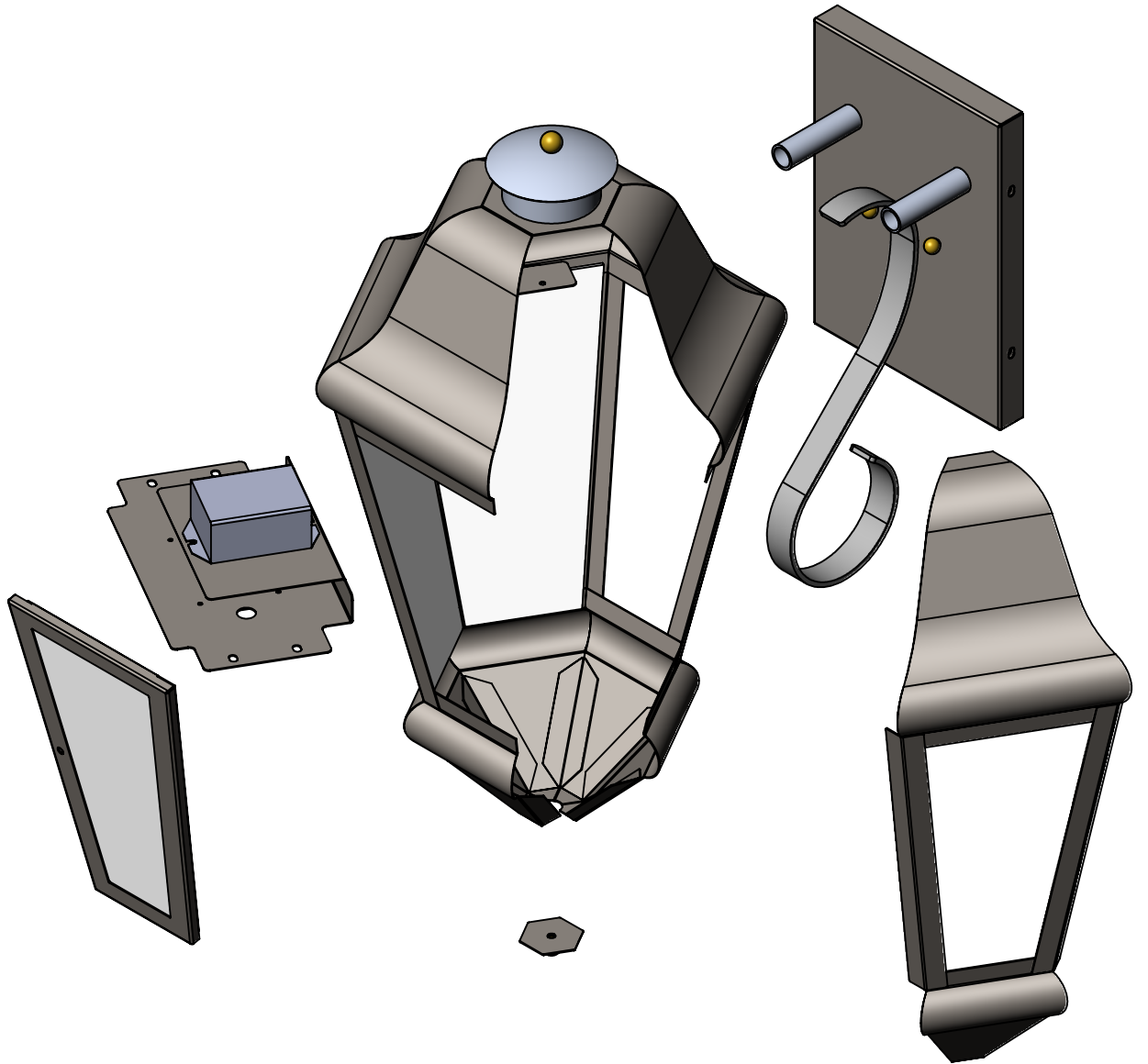
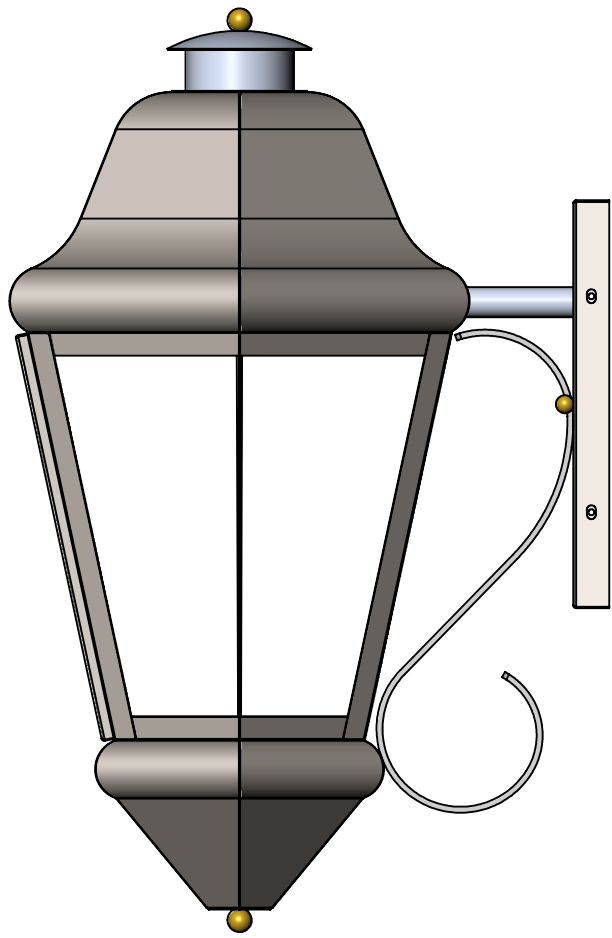
APPLICATION

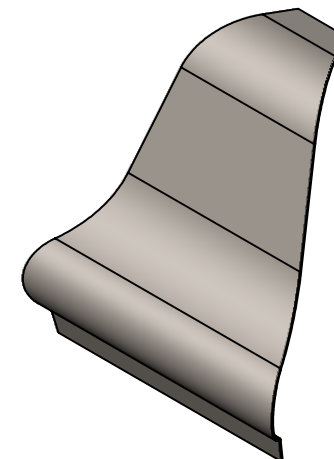
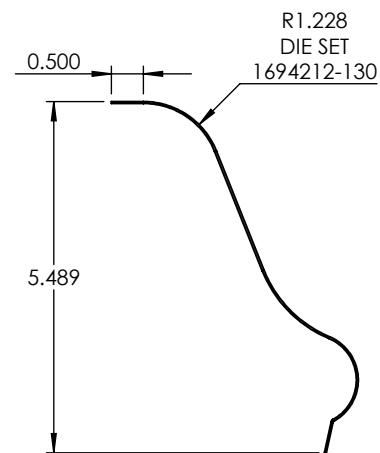
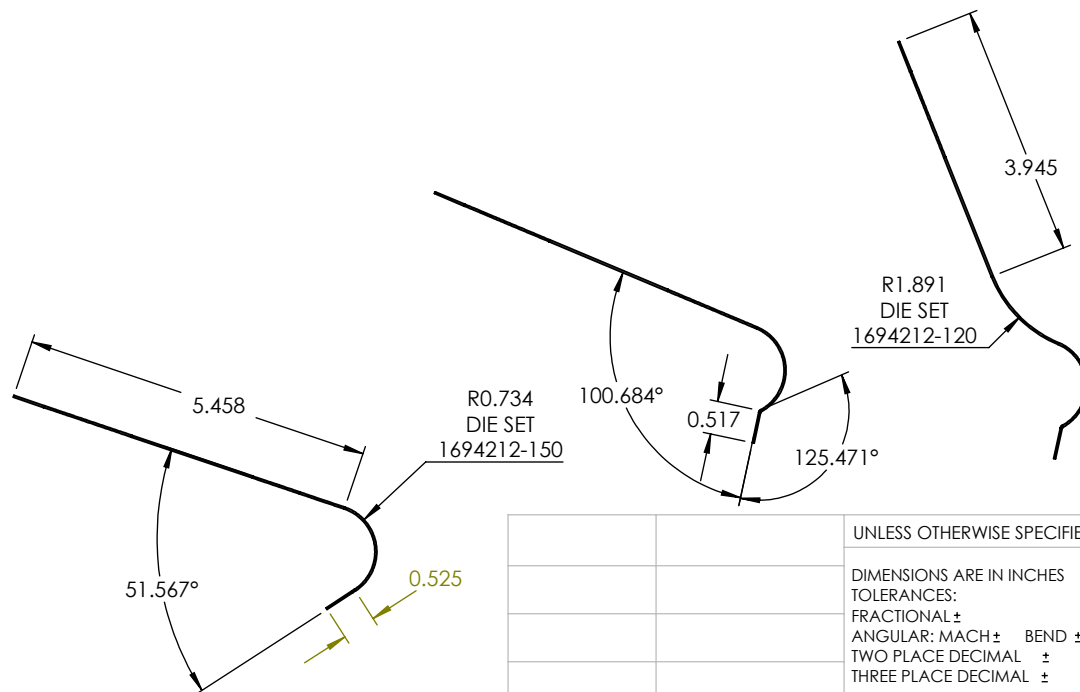
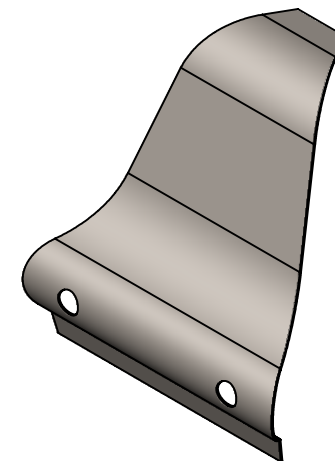
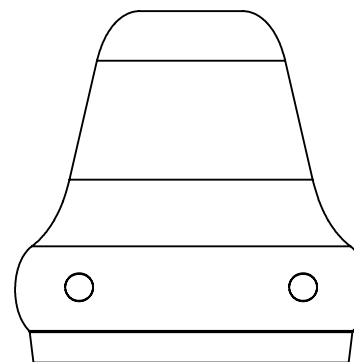
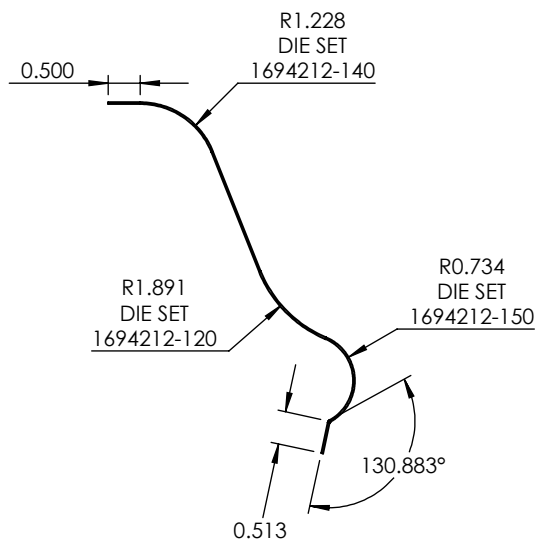
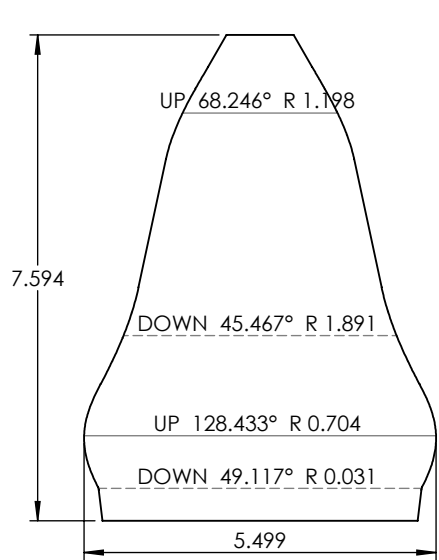
DO NOT SCALE DRAWING

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	FLO2109LS-MBK-WF-41K-TOP SPUN BOWL	SPUN ALUMINUM 0.0635"	1	
2	FLO2109LS-MBK-WF-41K-TOP SPUN CUP	SPUN ALUMINUM 0.0635"	1	
3	FLO2109LS-MBK-WF-41K-BACKPLATE	22 GAUGE	1	
4	FLO2109LS-MBK-WF-41K-FIREPLATE	22 GAUGE	1	
5	FLO2109LS-MBK-WF-41K-TOP CAP	22 GAUGE	1	
6	FLO2109LS-MBK-WF-41K-FRAME TOP BEND	22 GAUGE	5	
7	FLO2109LS-MBK-WF-41K-BACK FRAME	22 GAUGE	1	
8	FLO2109LS-MBK-WF-41K-FRAME TABS	22 GAUGE	6	
9	FLO2109LS-MBK-WF-41K-DOOR	22 GAUGE	1	
10	FLO2109LS-MBK-WF-41K-FRAME BOTTOM BEND	22 GAUGE	6	
11	FLO2109LS-MBK-WF-41K-BOTTOM CAP	22 GAUGE	1	
12	FLO2109LS-MBK-WF-41K-BOTTOM TAB	22 GAUGE	6	
13	FLO2109LS-MBK-WF-41K-BRACKET TABS	22 GAUGE	2	
14	FLO2109LS-MBK-WF-41K-LS LED BRACKET	22 GAUGE	1	
15	FLO2109LS-MBK-WF-41K-ACRYLIC	ACRYLIC	6	
16	FLO2109LS-MBK-WF-41K-0.625" ROUND TUBE	5/8" ALUMINUM TUBE	2	
17	FLO2109LS-MBK-WF-41K-FLAT ALUMINUM BAR	1/8"X3/4" FLAT ALUMINUM BAR	1	
18	.375 BRASS BALL	BRASS BALL	2	
19	.5 BRASS BALL	BRASS	1	
20	EspenTECH_120277V_SKU808076	DRIVER	1	
21	Altai_LED_PN1019_SHIM PLATE	ALUMINUM 0.125" PLATE	1	
22	Altai_LED_PN1019_RevC	LED	1	









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		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
			COMMENTS:		
APPLICATION		DO NOT SCALE DRAWING			

22 GAUGE		
TITLE: FLO2109LS-MBK-WF-41K		
SIZE A	DWG. NO.	REV
SCALE: 1:3	WEIGHT:	SHEET 5 OF 15

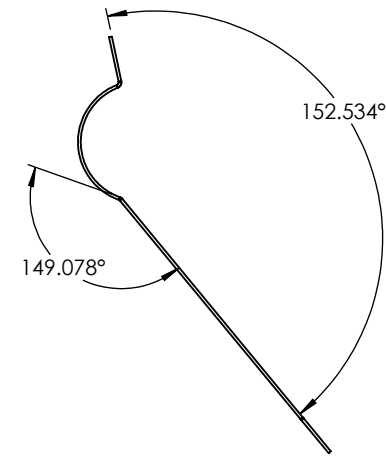
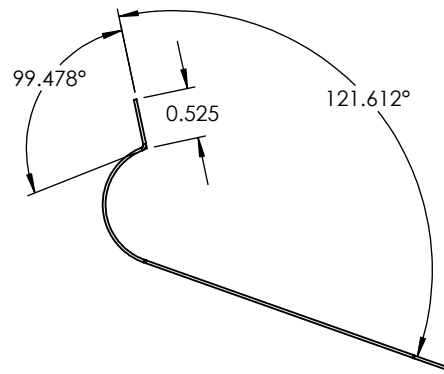
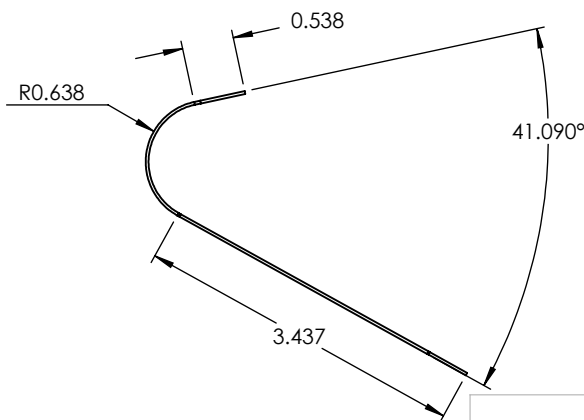
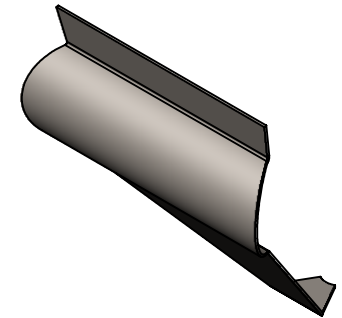
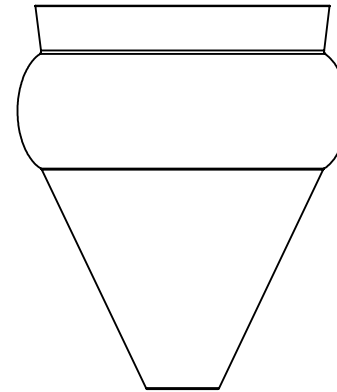
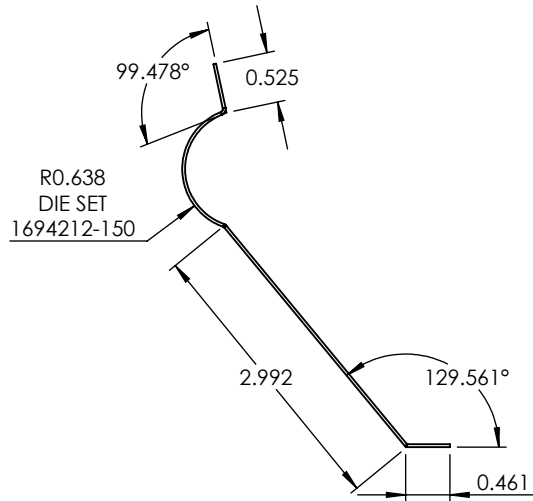
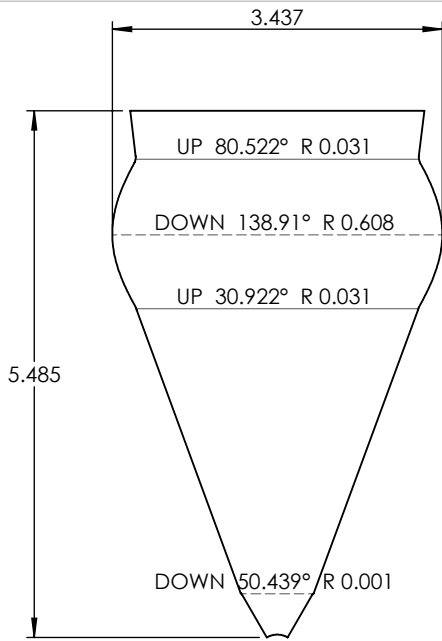
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1



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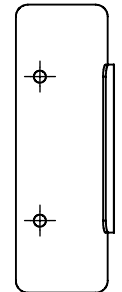
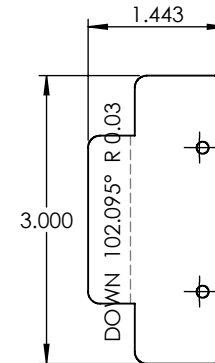
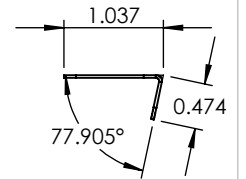
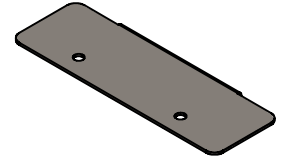
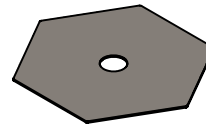
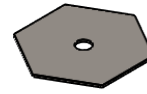
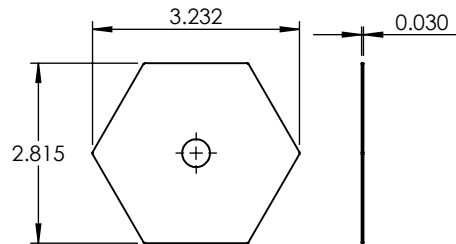
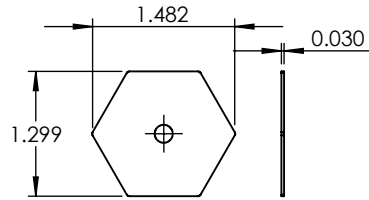
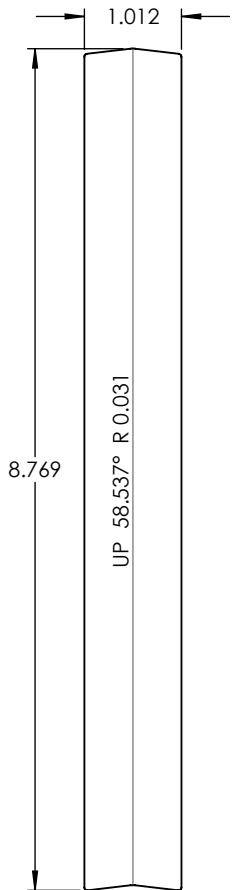
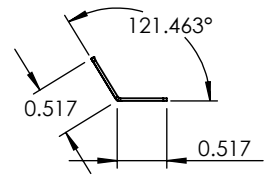
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		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

22 GAUGE

TITLE:
 FLO2109LS-MBK-WF-41K

SIZE	DWG. NO.	REV
A		

SCALE: 1:2	WEIGHT:	SHEET 6 OF 15
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		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

22 GAUGE

TITLE:

FLO2109LS-MBK-WF-41K

SIZE
A

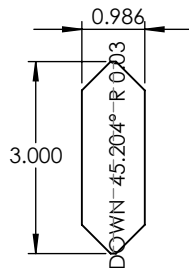
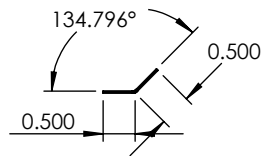
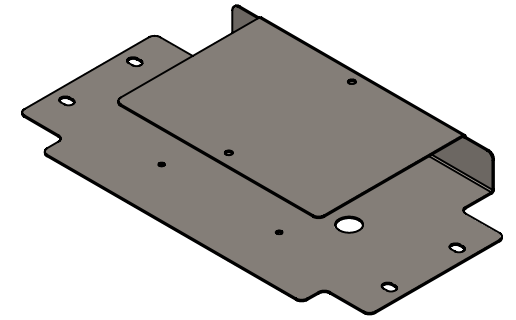
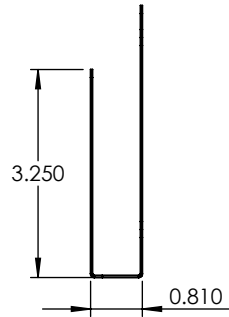
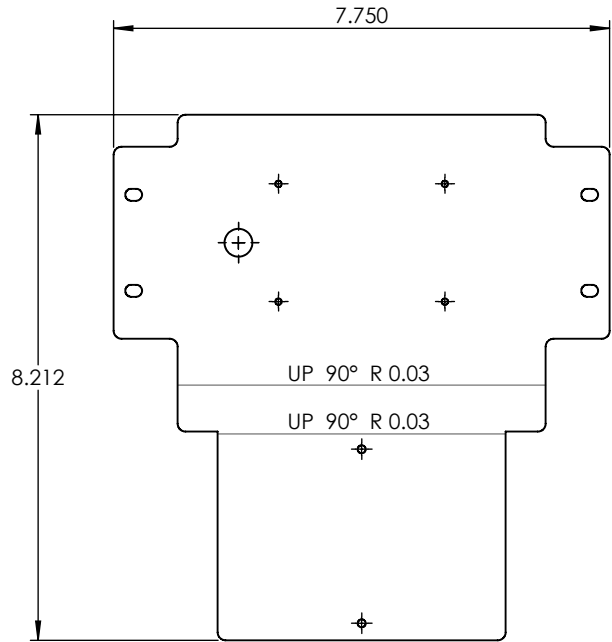
DWG. NO.

REV

SCALE: 1:2

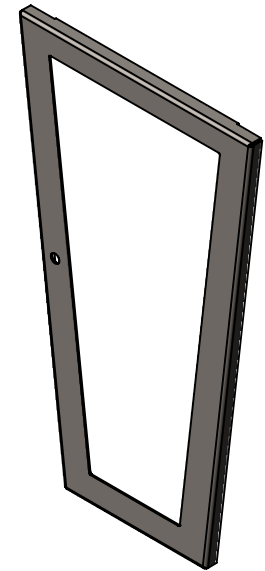
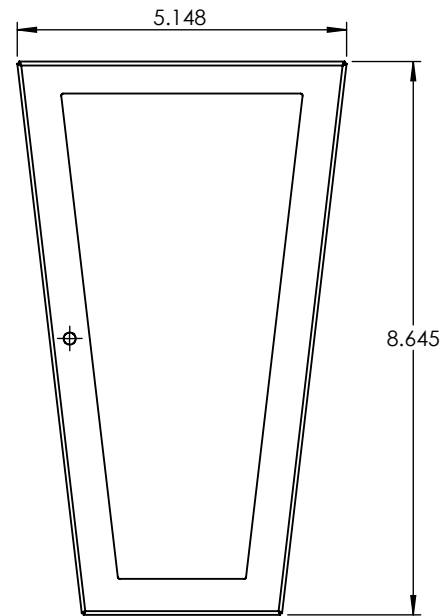
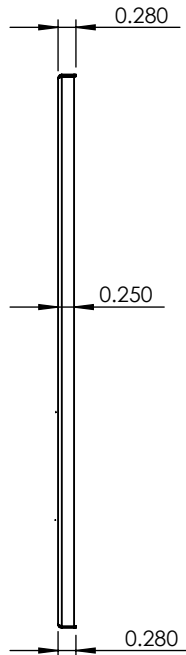
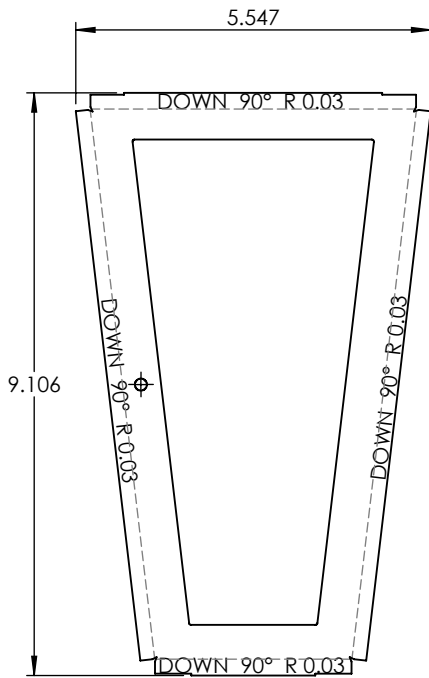
WEIGHT:

SHEET 7 OF 15



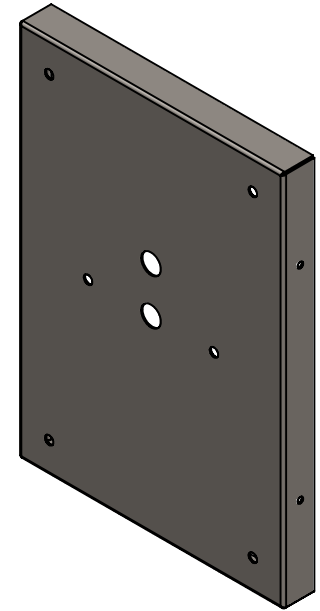
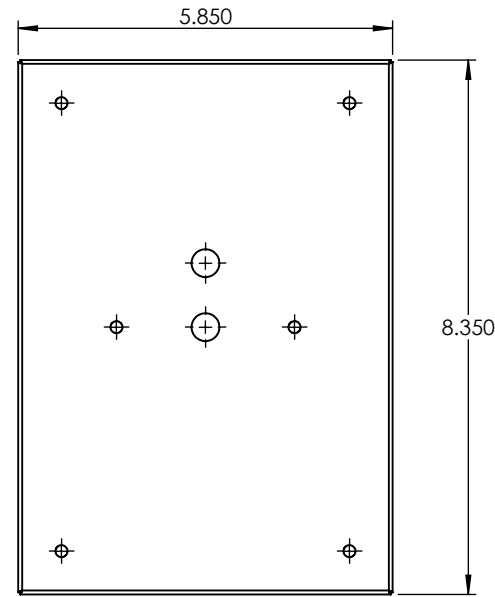
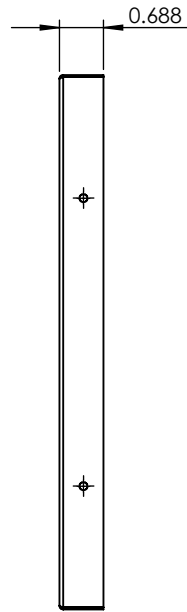
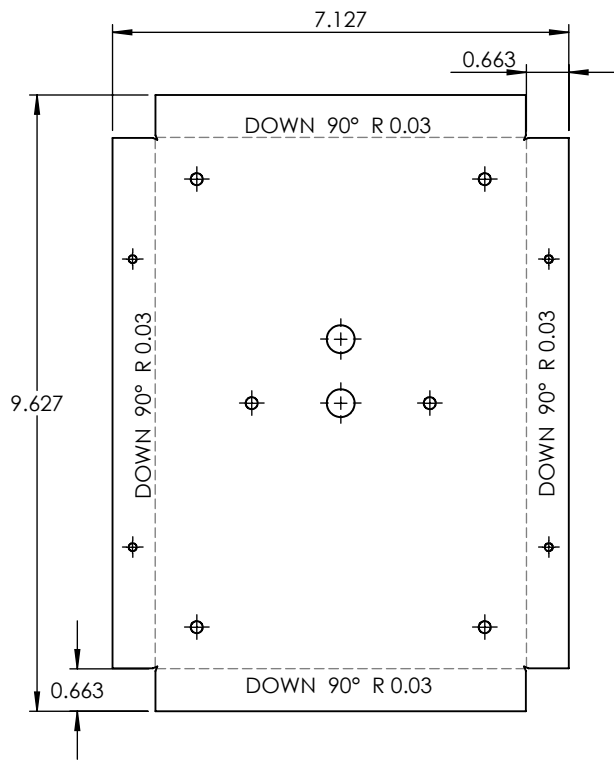
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	DRAWN			
	CHECKED			
	ENG APPR.			
	MFG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		COMMENTS:	
MATERIAL				
FINISH				
APPLICATION	NEXT ASSY	USED ON		SIZE A DWG. NO. REV SCALE: 1:3 WEIGHT: SHEET 8 OF 15
DO NOT SCALE DRAWING				

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	22 GAUGE	
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		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		SIZE DWG. NO. REV	
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.			
NEXT ASSY	USED ON		Q.A.			
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			



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		TOLERANCES:	CHECKED		
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		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

22 GAUGE		
TITLE:		
FLO2109LS-MBK-WF-41K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:3	WEIGHT:	SHEET 11 OF 15

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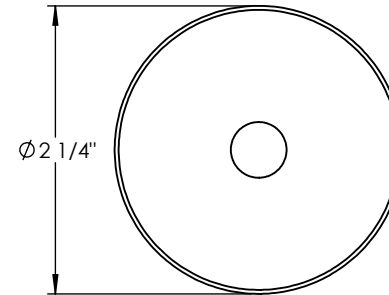
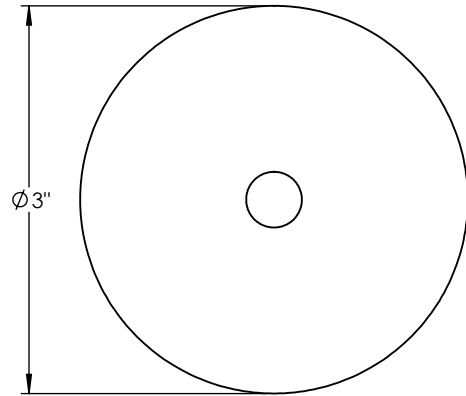
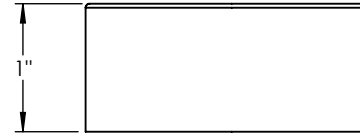
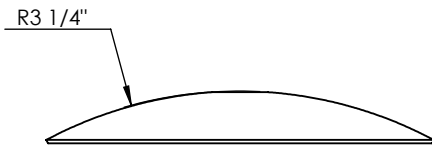
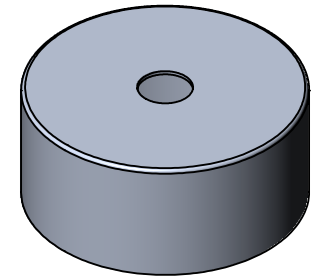
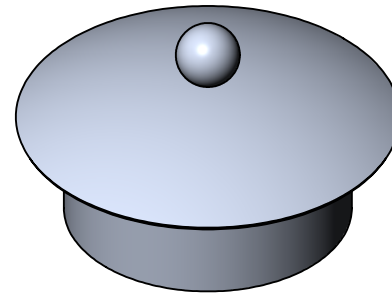
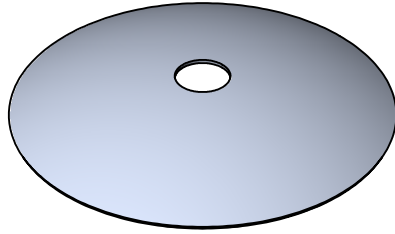
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2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FLO2109LS-MBK-WF-41K-TOP SPUN CUP	SPUN ALUMINUM 0.0635"	1



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		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
			Q.A.	
			COMMENTS:	
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

SPUN ALUMINUM 0.0635"

TITLE:

FLO2109LS-MBK-WF-41K

SIZE	DWG. NO.	REV
A		

SCALE: 1:1.5 WEIGHT: SHEET 12 OF 15

