

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	VIR-11-42-6-L20-CSM-TBR-CA-35K-POST	6" ALUMINUM POST	1	
2	VIR-11-42-6-L20-CSM-TBR-CA-35K-POST BRACKET	ALUMINUM 0.250" PLATE	1	
3	VIR-11-42-6-L20-CSM-TBR-CA-35K-POST FLANGE	ALUMINUM 0.250" PLATE	1	
4	VIR-11-42-6-L20-CSM-TBR-CA-35K-POST HEAD	ALUMINUM 0.125" PLATE	4	
5	VIR-11-42-6-L20-CSM-TBR-CA-35K-ANCHOR BASE	ALUMINUM 0.125" PLATE	1	
6	VIR-11-42-6-L20-CSM-TBR-CA-35K-DRIVER BRACKET	ALUMINUM 0.0635"	1	
7	VIR-11-42-6-L20-CSM-TBR-CA-35K-SQUARE INNER CAP	ALUMINUM 0.0635"	1	
8	BOL-DN-VFNS-180-16LED-TBR-CA-SPUN CONE	SPUN 22 GAUGE	1	
9	VIR-11-42-6-L20-CSM-TBR-CA-35K-NIPPLE	NIPPLE	1	
10	VIR-11-42-6-L20-CSM-TBR-CA-35K-ACRYLIC	ACRYLIC	1	
11	43 MM HEAT SINK	HEAT SINK	4	
12	ESPEN VEL29070MVH-1	DRIVER	1	
13	AltGILED PCN D1000 105B	LED	4	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .003
 ANGULAR: MACH ± .01 BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ± .001

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

NAME DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

TITLE:

VIR-11-42-6-L20-CSM-TBR-CA-35K

SIZE DWG. NO. REV

A TICKET 25174

SCALE: 1:10 WEIGHT: SHEET 1 OF 10



ALL BEND RADIUS .030"

APPLICATION

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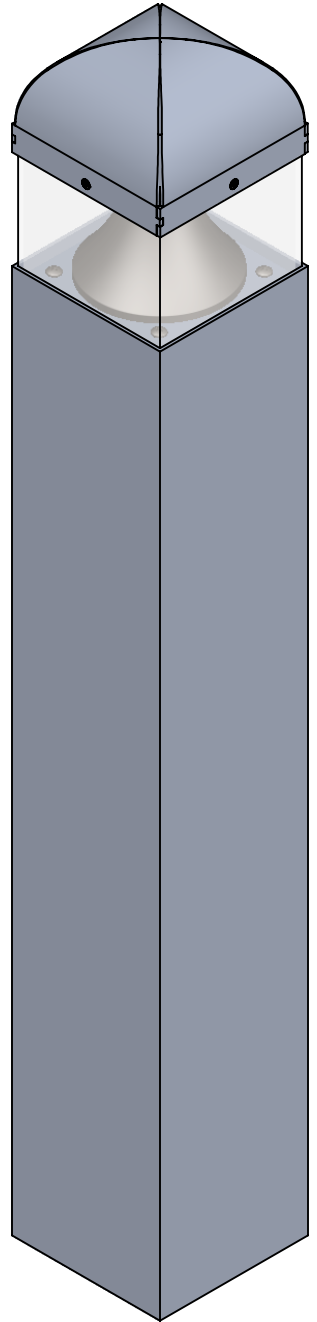
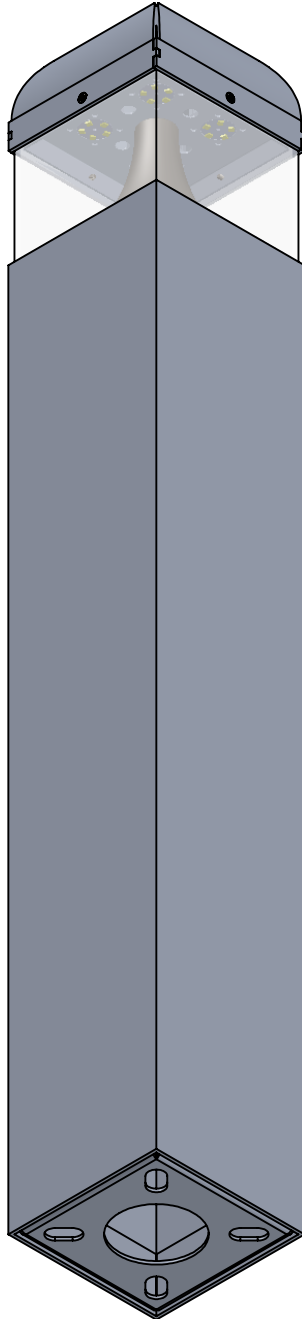
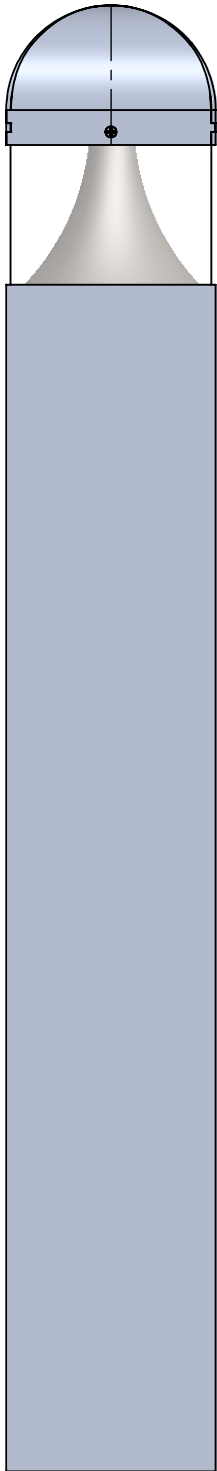
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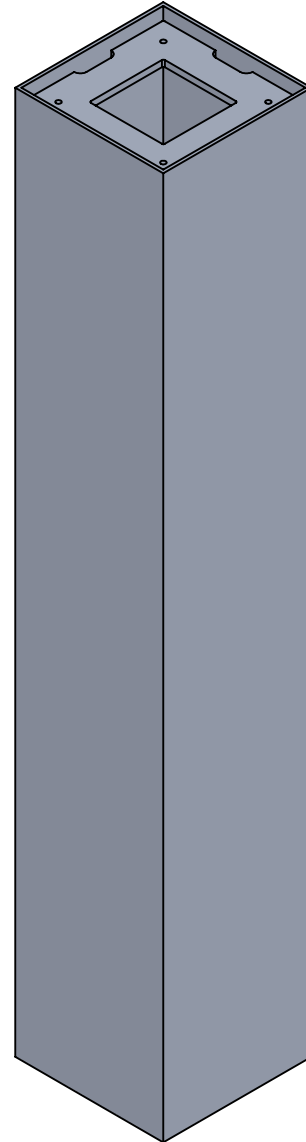
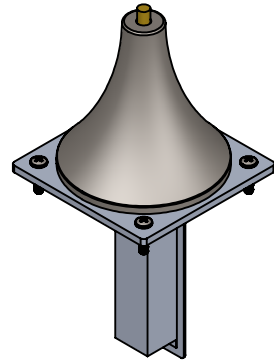
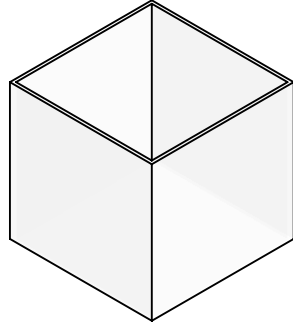
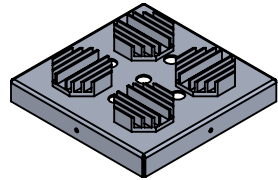
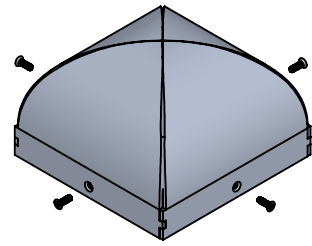
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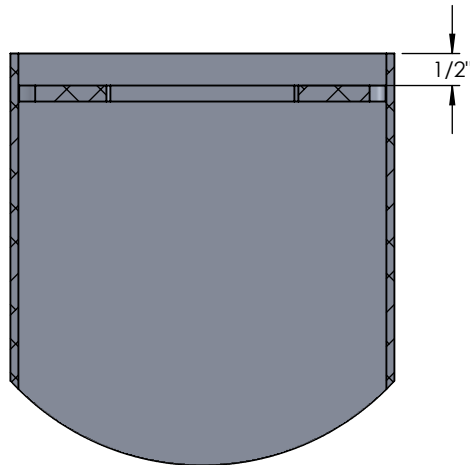
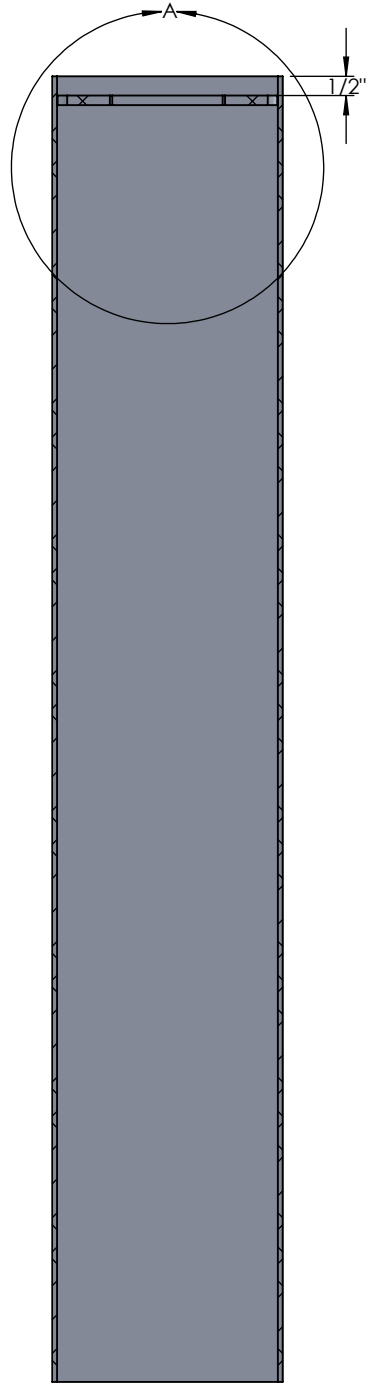
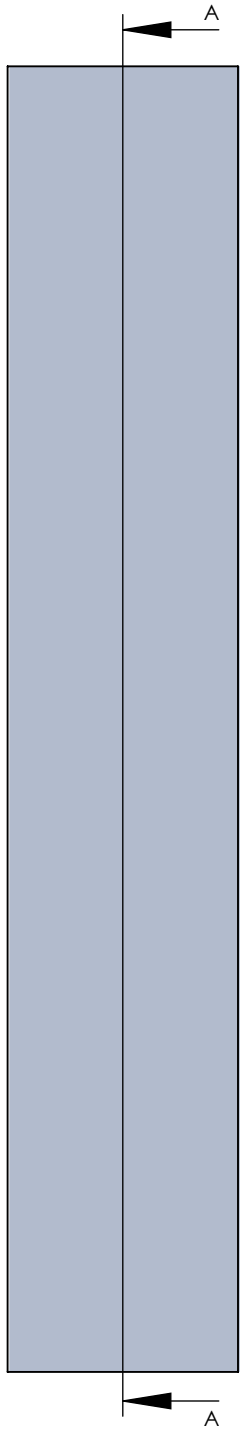
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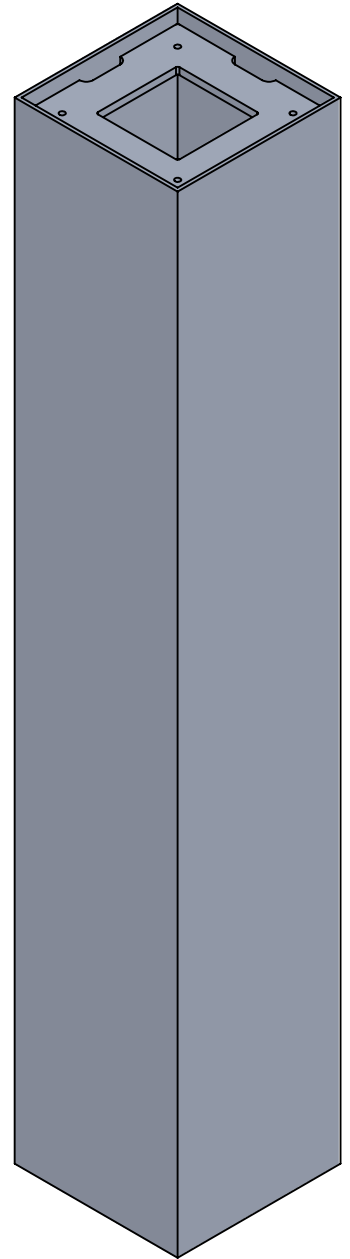
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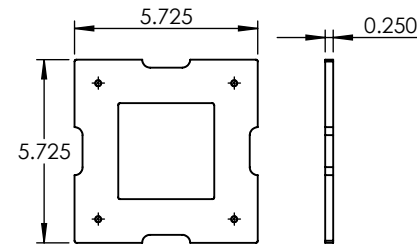
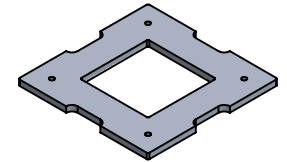
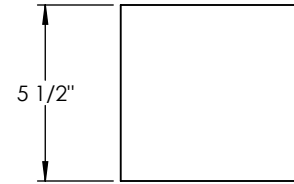
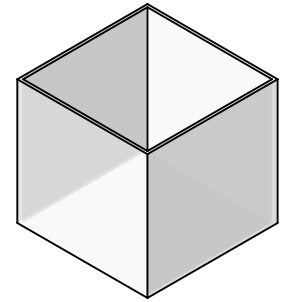
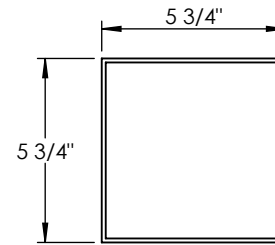
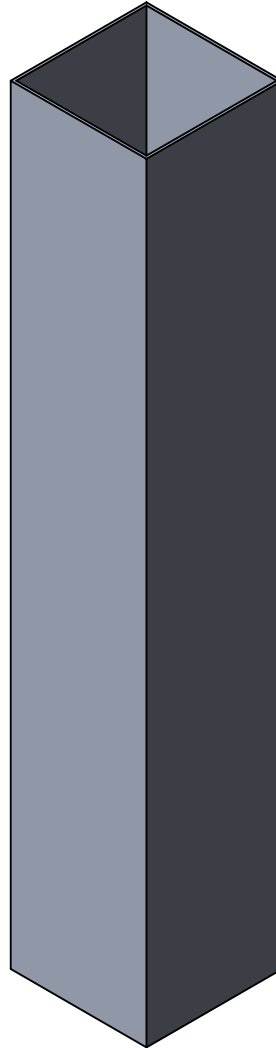
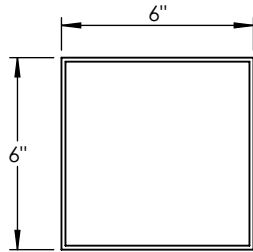
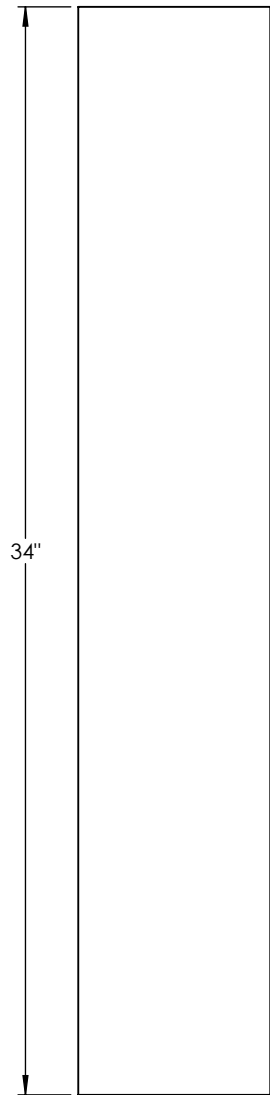






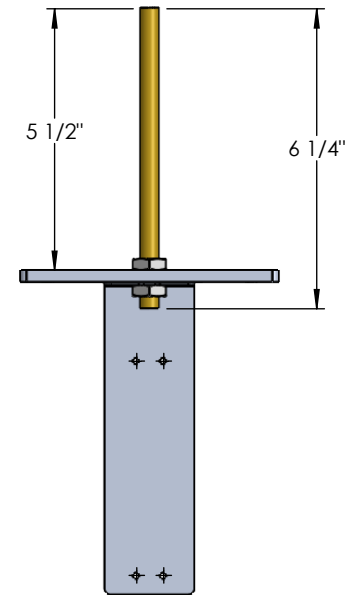
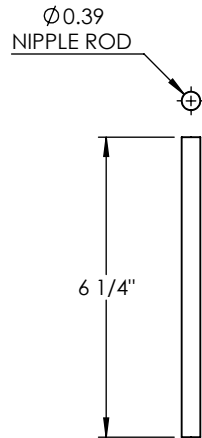
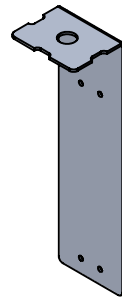
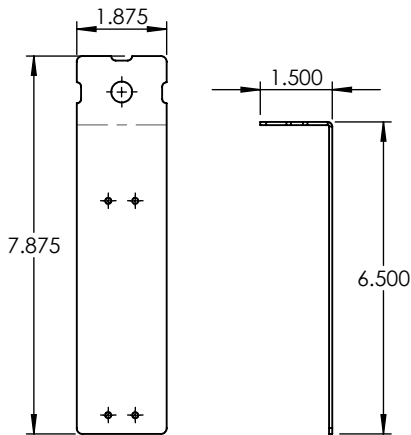
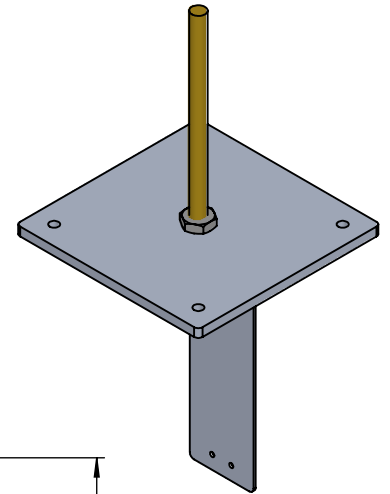
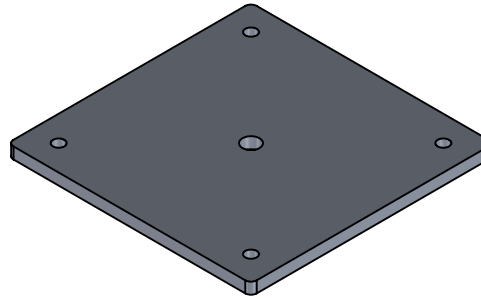
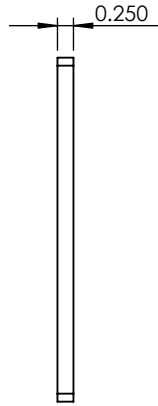
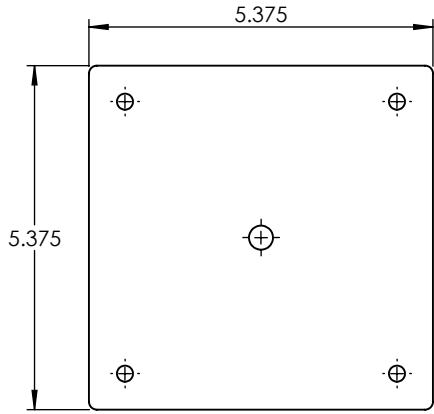
DETAIL A
SCALE 1 : 3





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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	6" ALUMINUM POST	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			
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		MATERIAL	ENG APPR.			
NEXT ASSY	USED ON	FINISH	MFG APPR.		SIZE	DWG. NO.
APPLICATION		DO NOT SCALE DRAWING	Q.A.		A	
			COMMENTS:		SCALE: 1:6	WEIGHT:
					SHEET 5 OF 10	



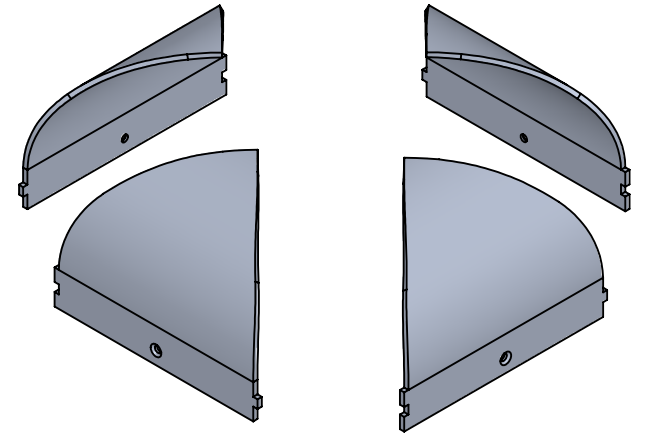
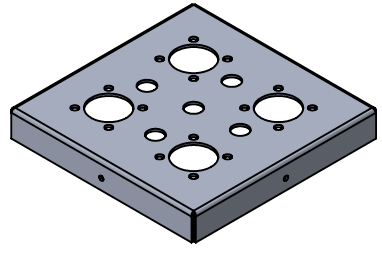
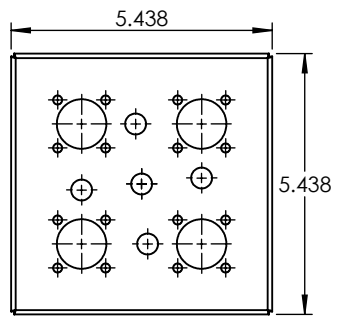
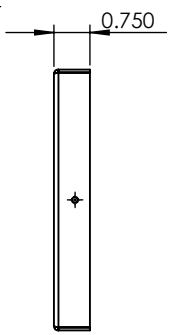
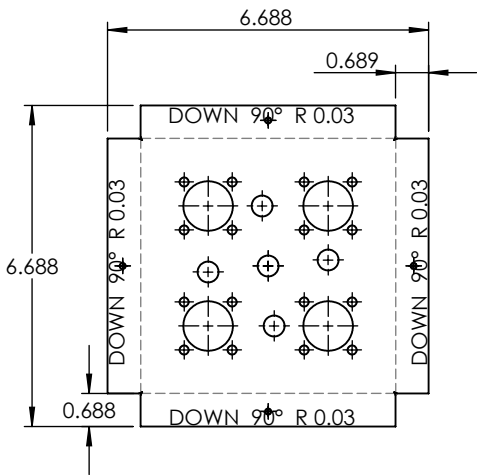
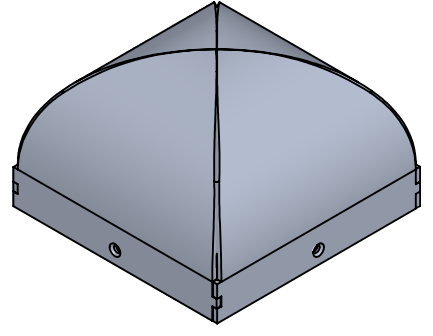
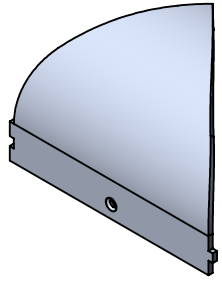
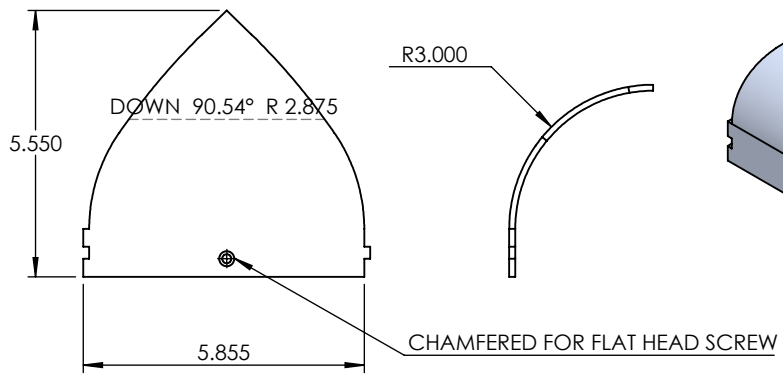
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NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

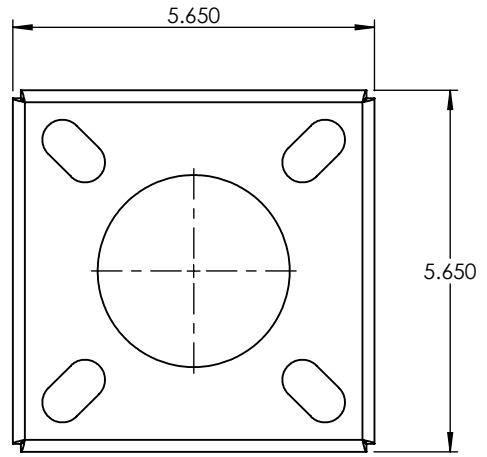
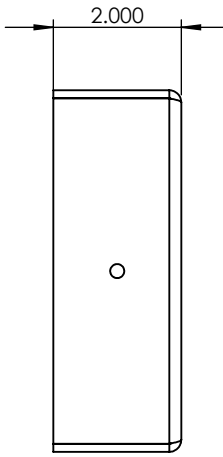
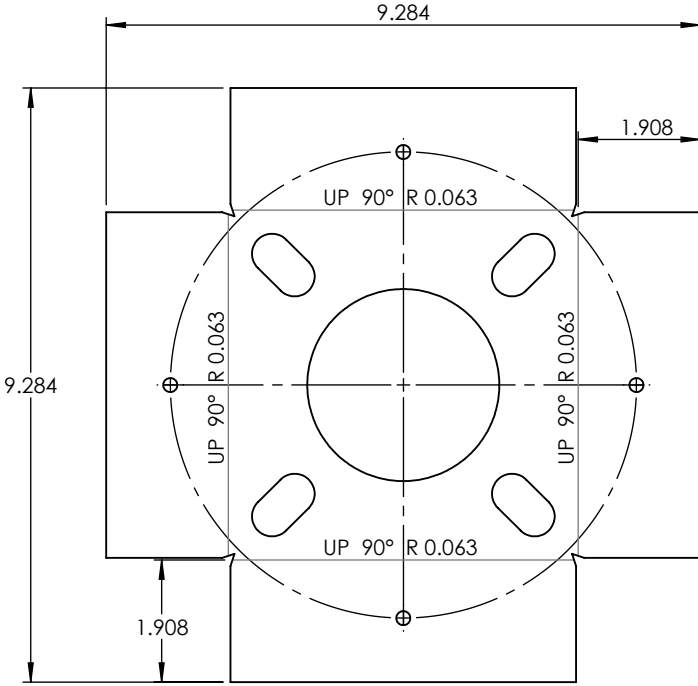
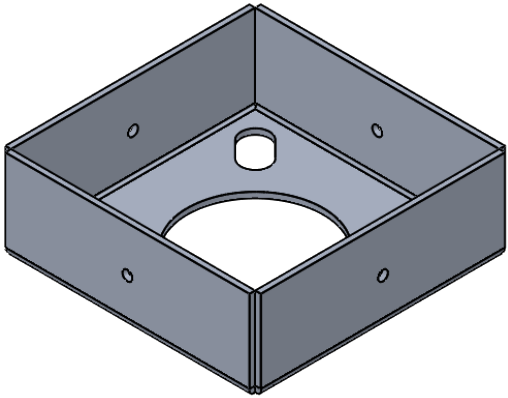
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TITLE:		
VIR-11-42-6-L20-CSM-TBR-CA-35K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:4	WEIGHT:	SHEET 6 OF 10



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
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		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING			

ALUMINUM 0.0625"		
TITLE:		
VIR-11-42-6-L20-CSM-TBR-CA-35K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:4	WEIGHT:	SHEET 7 OF 10



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME DATE

DRAWN
 CHECKED
 ENG APPR.
 MFG APPR.
 Q.A.
 COMMENTS:

ALUMINUM 0.125"

TITLE:

VIR-11-42-6-L20-CSM-TBR-CA-35K

SIZE DWG. NO. REV

A

SCALE: 1:3 WEIGHT: SHEET 8 OF 10

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APPLICATION	

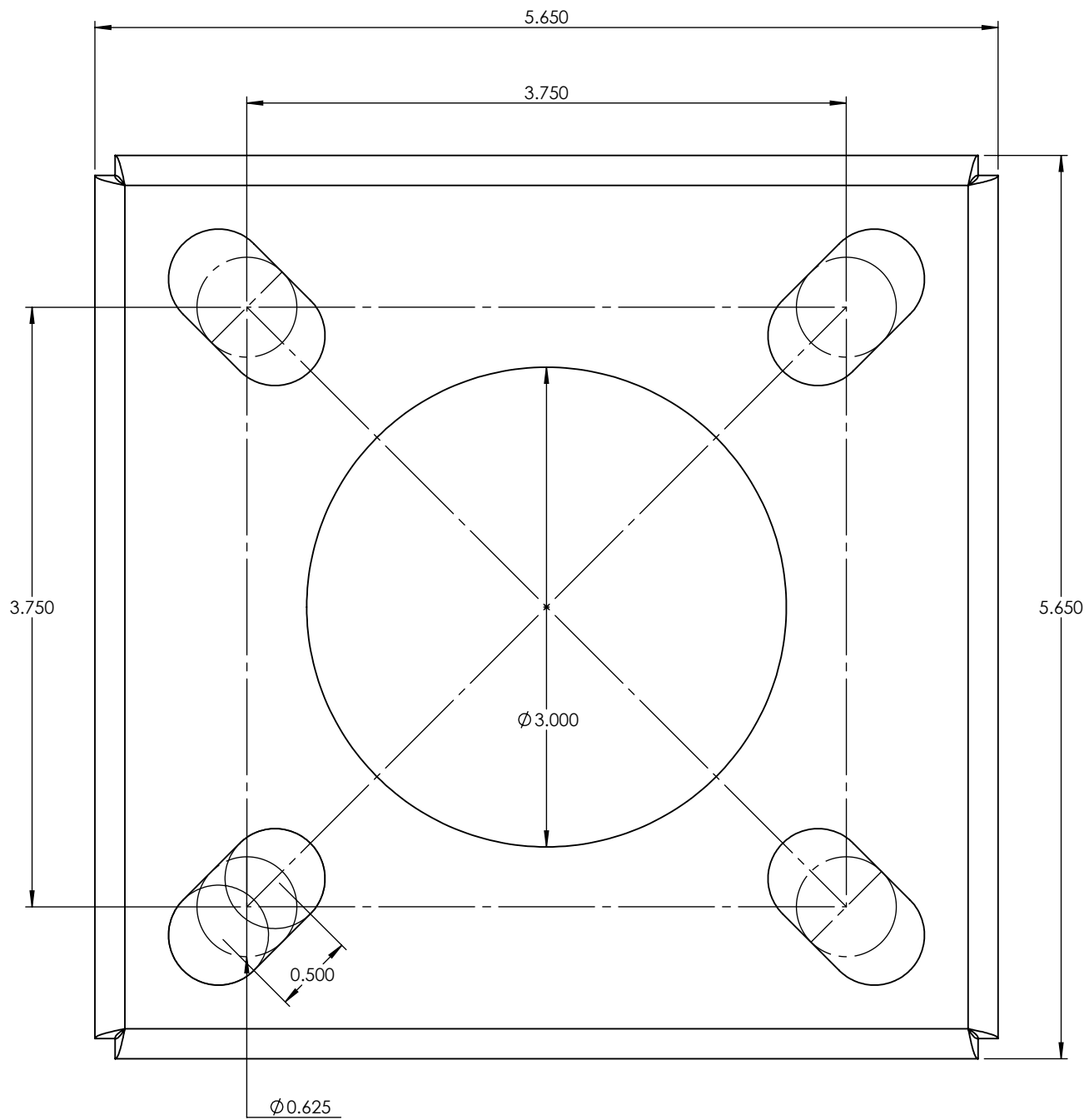
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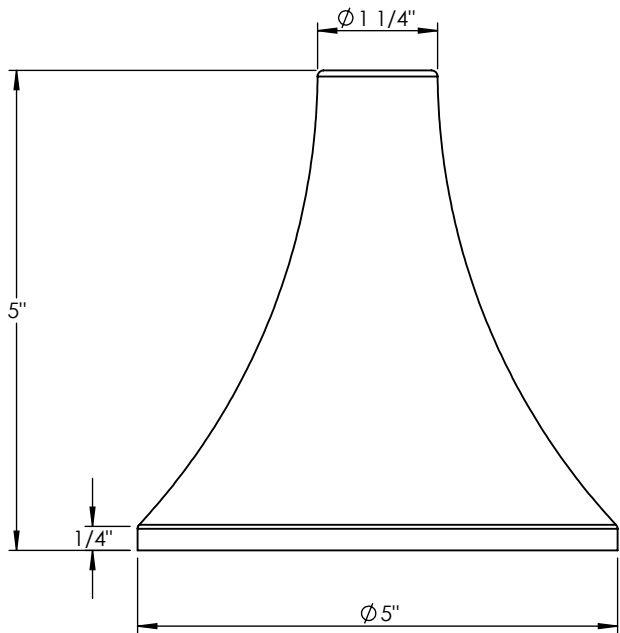
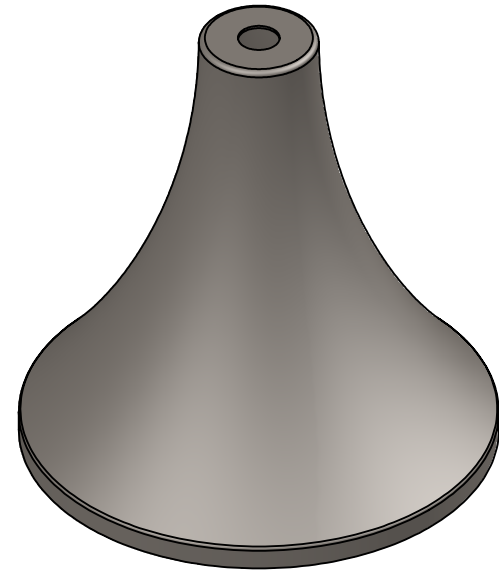
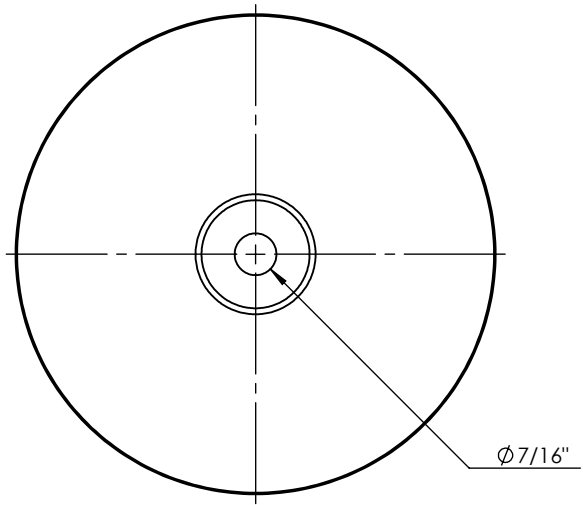
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2

1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOL-DN-VFNS-180-16LED-TBR-CA-SPUN CONE	SPUN 22 GAUGE	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: SPUN 22 GAUGE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN				VIR-11-42-6-L20-CSM-TBR-CA-35K
INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		SIZE	DWG. NO.	
MATERIAL		ENG APPR.		A		
FINISH		MFG APPR.				
NEXT ASSY		Q.A.		SCALE: 1:2		
USED ON		COMMENTS:		WEIGHT:		SHEET 10 OF 10
APPLICATION		DO NOT SCALE DRAWING				

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