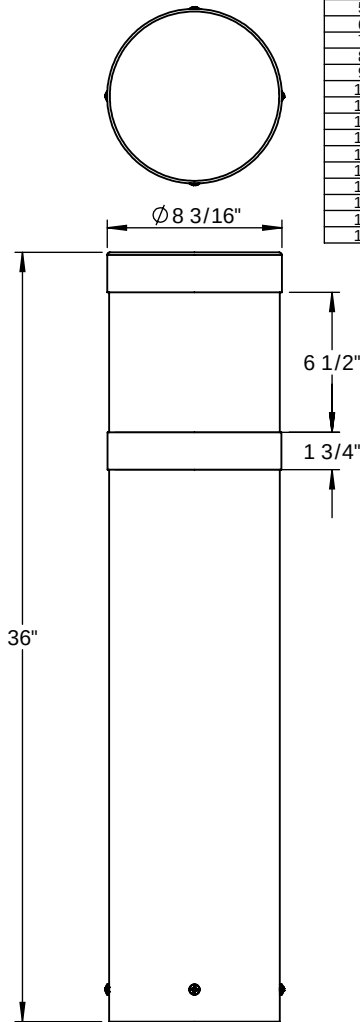
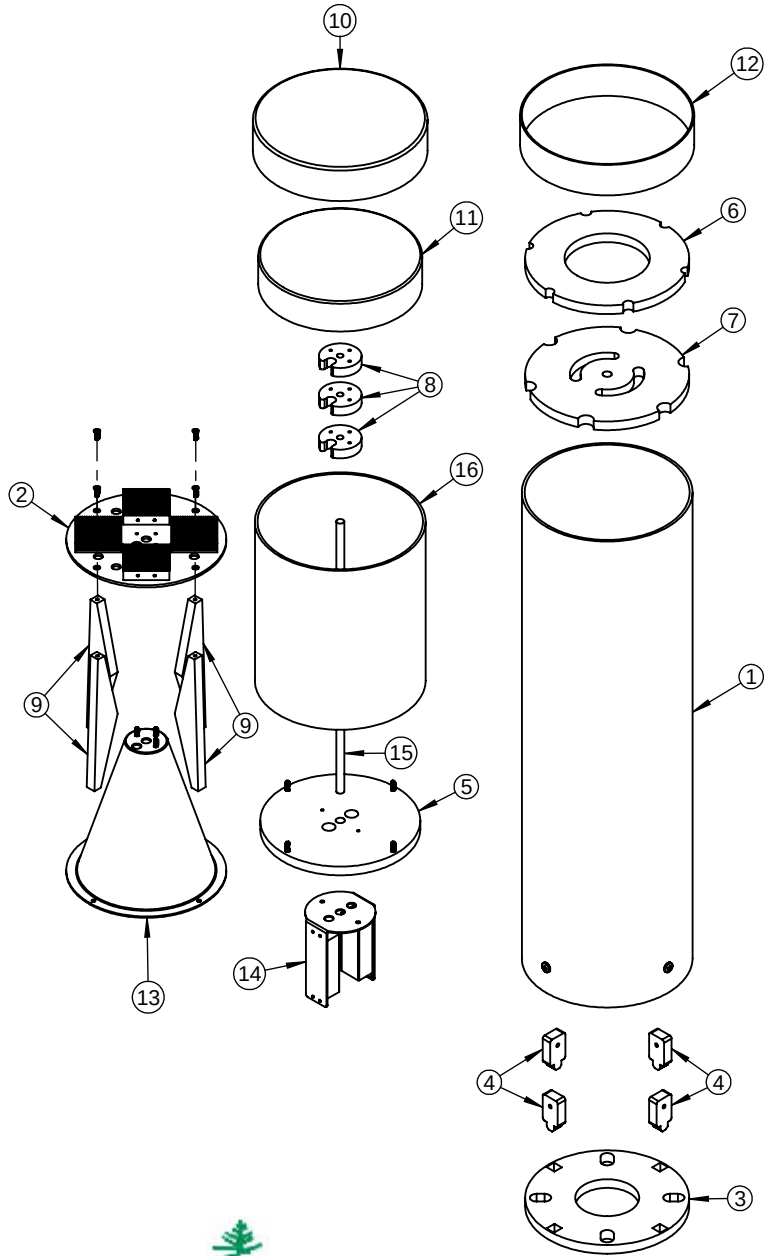
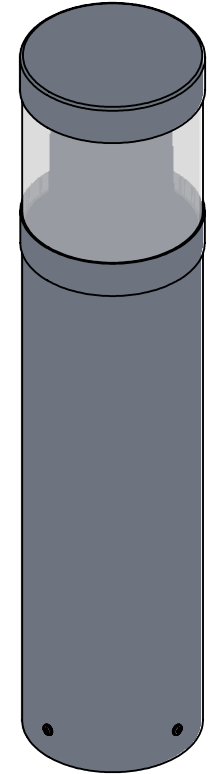




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-CYLINDER TUBE	8" CYLINDER TUBE	1	
2	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-LED PLATE	ALUMINUM 0.125" PLATE	1	
3	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-ANCHOR PLATE	ALUMINUM 0.500" PLATE	1	
4	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-ANCHOR PLATE TAB	ALUMINUM 0.500" PLATE	4	
5	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-SUPPORT PLATE	ALUMINUM 0.500" PLATE	1	
6	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-TUBE FLANGE	ALUMINUM 0.500" PLATE	1	
7	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-HEAD BRACKET	ALUMINUM 0.500" PLATE	1	
8	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-CONE SPACER	ALUMINUM 0.500" PLATE	3	
9	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-VERTICAL FIN	ALUMINUM 0.500" PLATE	4	
10	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-SPUN TOP CAP	SPUN ALUMINUM 0.080"	1	
11	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-SPUN INNER CAP	SPUN ALUMINUM 0.080"	1	
12	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-TUBE SLEEVE	SPUN ALUMINUM 0.080"	1	
13	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-SPUN CONE	SPUN ALUMINUM 0.080"	1	
14	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-DRIVER BRACKET 2	ALUMINUM 0.0635"	1	
15	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-0.375" ROUND TUBE	3/8" THREADED ROD	1	
16	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-ACRYLIC TUBE	ACRYLIC	1	
17	55 MM HEAT SINK	HEAT SINK	4	
18	FulhamThorcoLED T1M1UNV035015L 120277v	DRIVER	2	
19	AltalLED PCN D1500 110B-10 WATT	LED	4	



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± .003
ANGULAR: MACH ± .01 BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ± .001

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

NAME DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

TITLE:

BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K

SIZE DWG. NO.

REV

A TICKET 23574

SCALE: 1:9 WEIGHT:

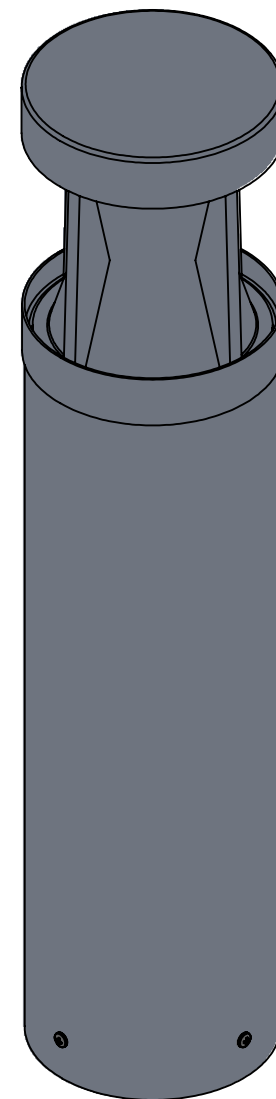
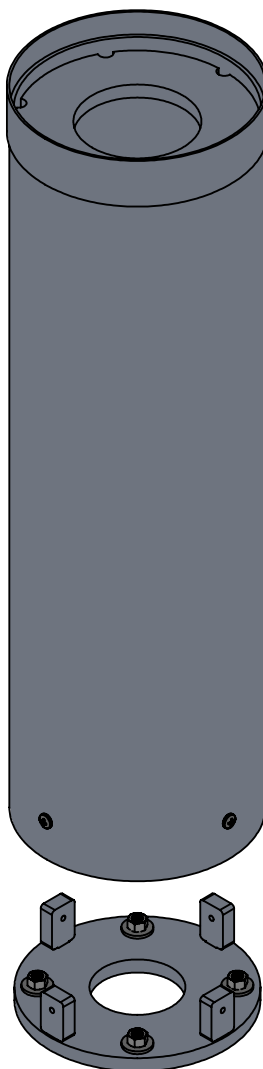
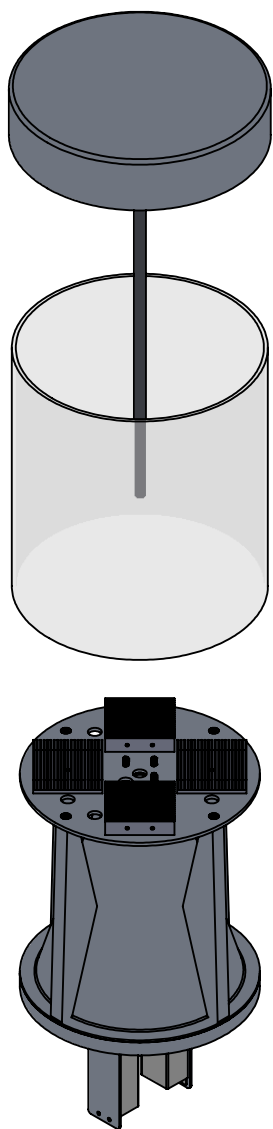
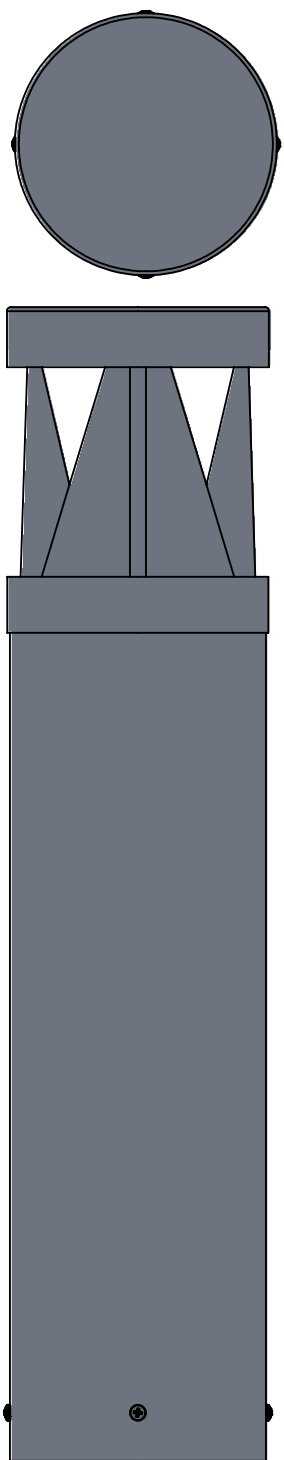
SHEET 1 OF 13

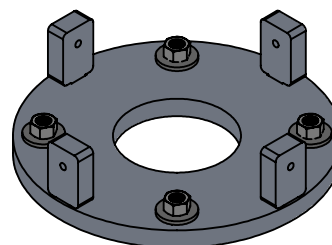
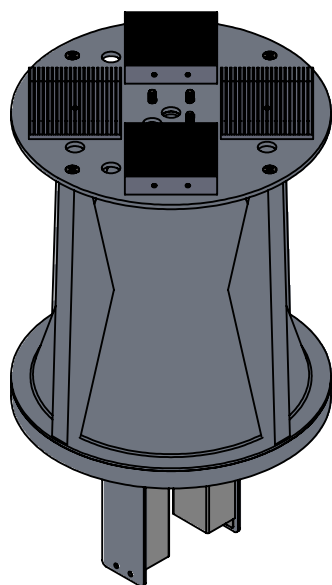
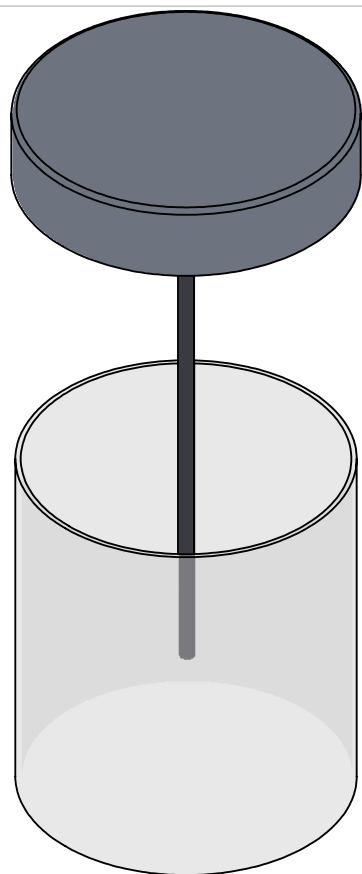


ALL BEND RADIUS .030"

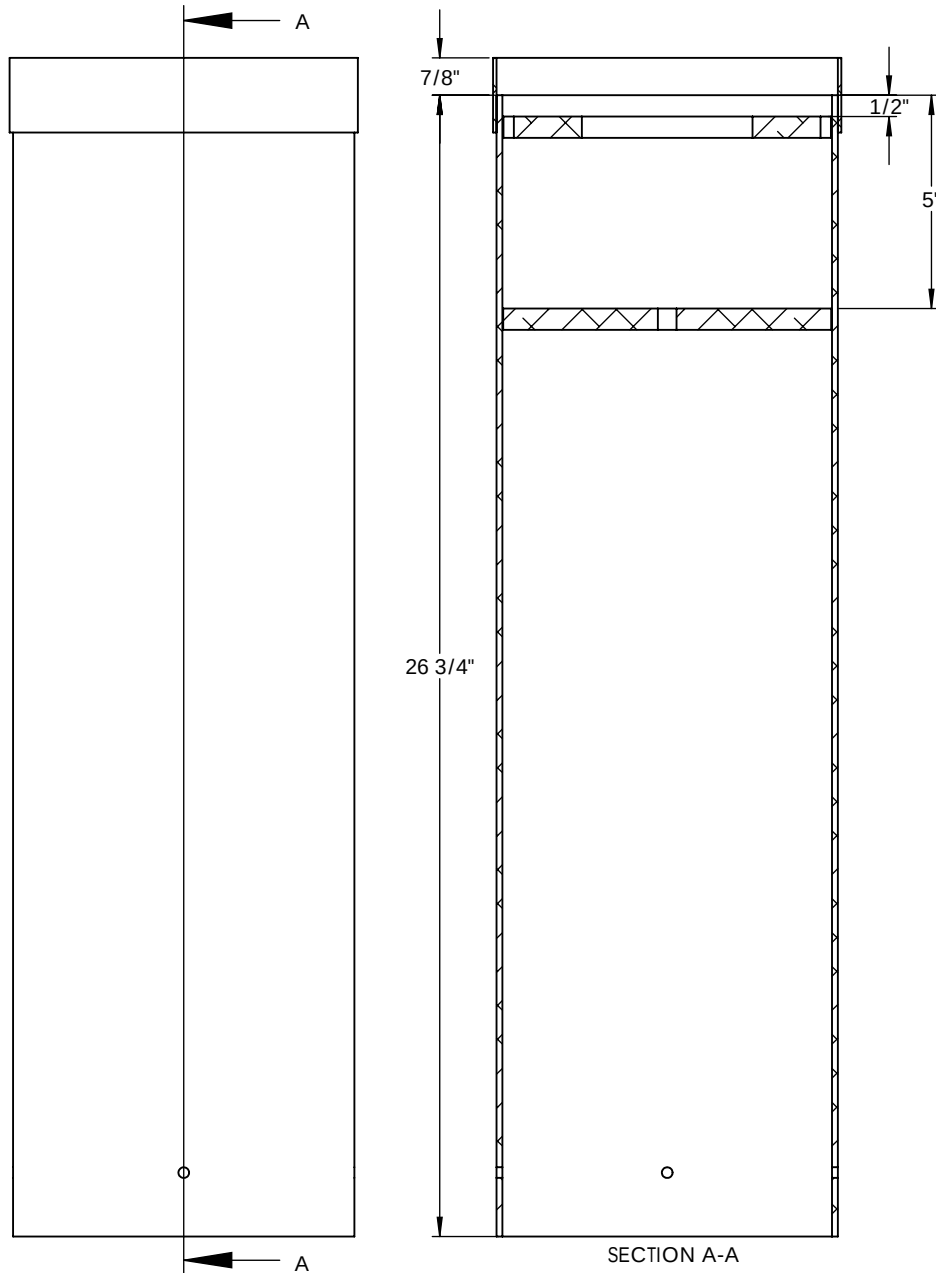
APPLICATION

DO NOT SCALE DRAWING

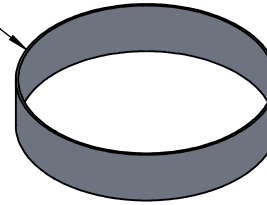




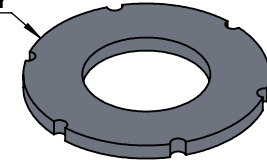
Å **ALL MEASUREMENTS FROM TOP RIM OF CYLINDER**



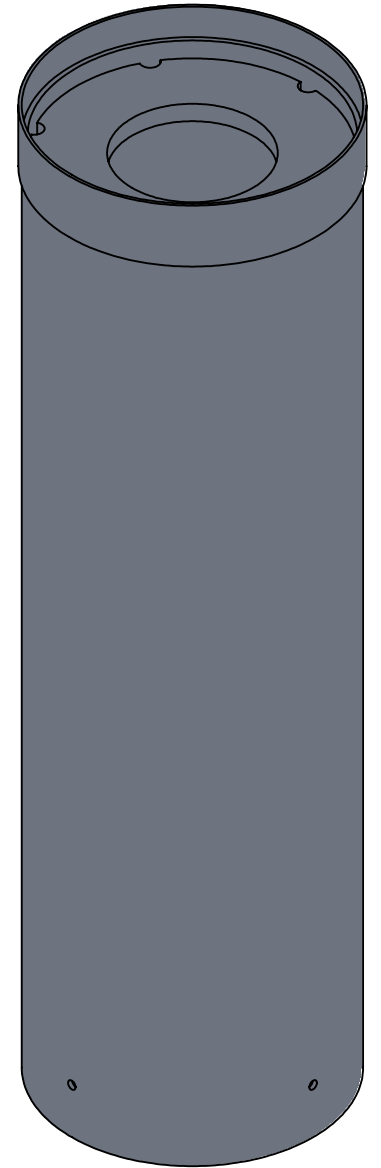
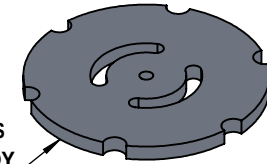
0.875
INCHES
INTO BODY

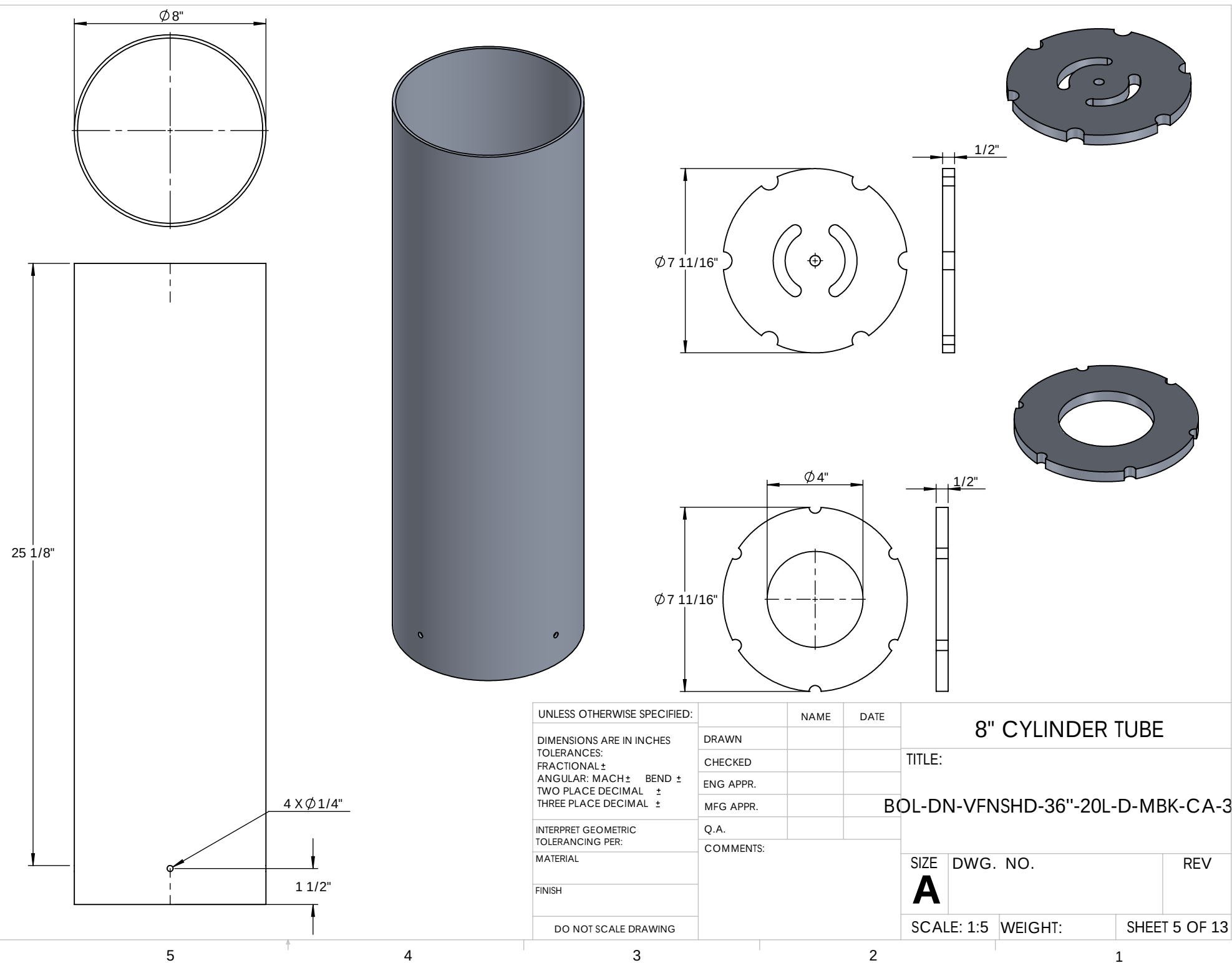


0.500
INCHES
INTO BODY

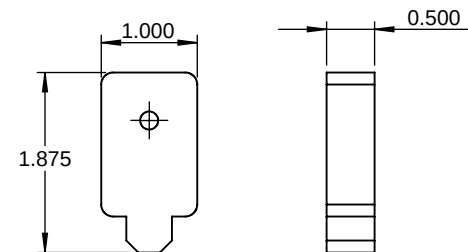
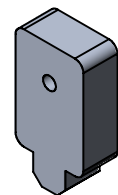
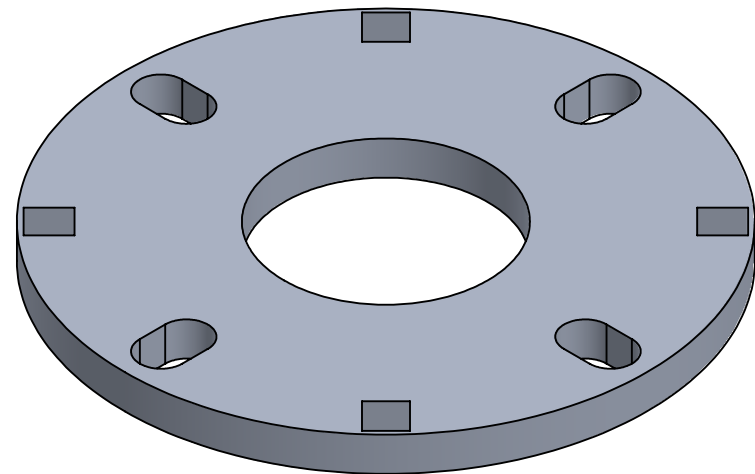
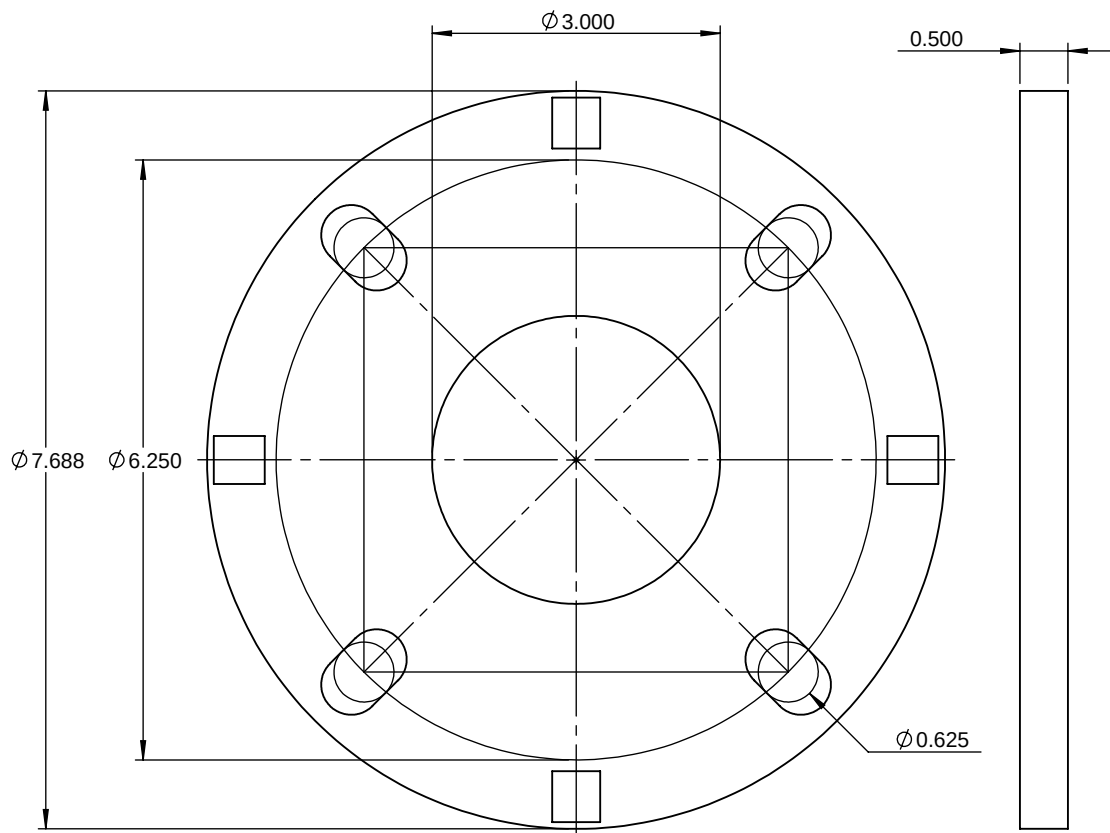


5 INCHES
INTO BODY

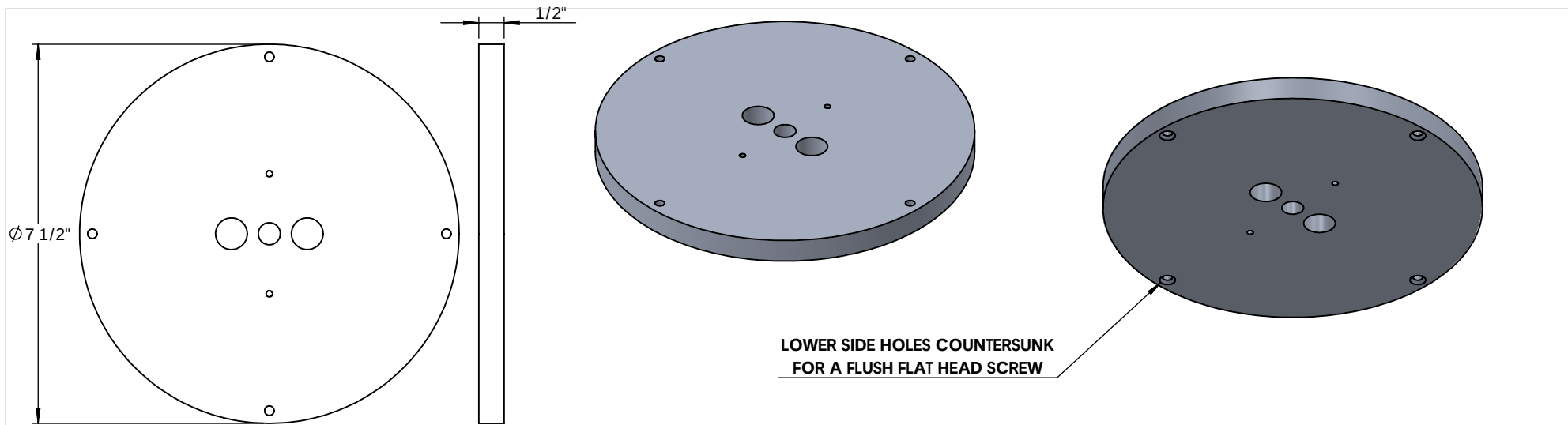




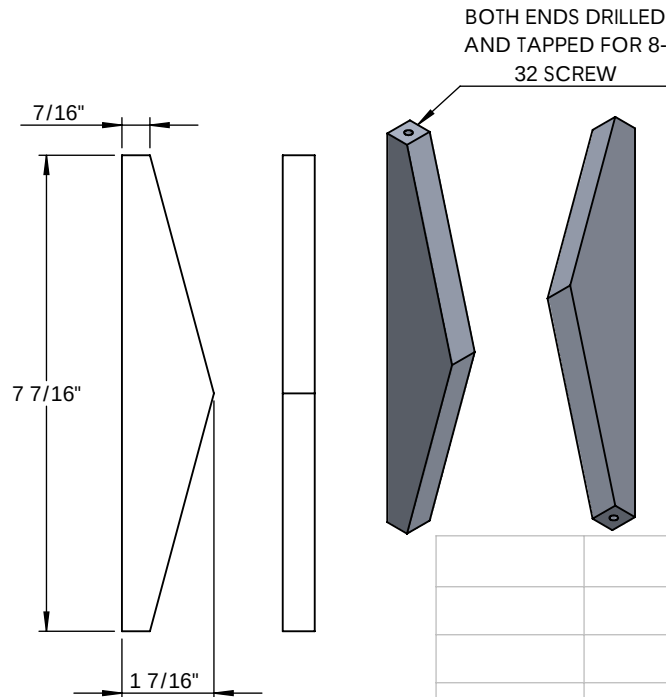
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	8" CYLINDER TUBE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN					
	CHECKED			TITLE: BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K		
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K		
MATERIAL	COMMENTS:					
FINISH						
DO NOT SCALE DRAWING						
				SIZE	DWG. NO.	REV
				A		
				SCALE: 1:5	WEIGHT:	SHEET 5 OF 13



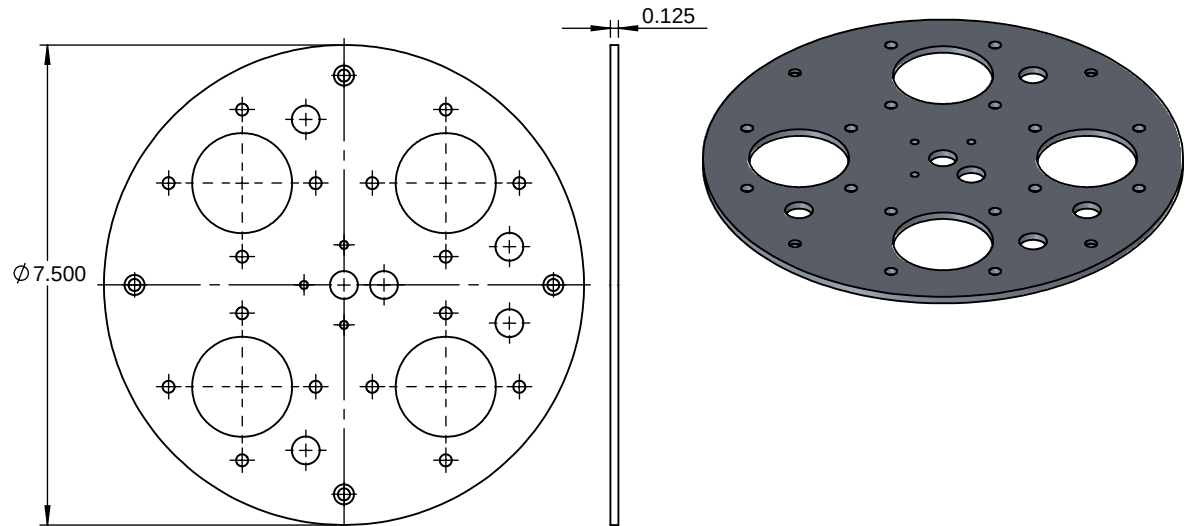
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	ALUMINUM 0.500" PLATE	
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		TOLERANCES:	CHECKED			
		FRACTIONAL $\pm$	ENG APPR.		TITLE:	
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.			
		TWO PLACE DECIMAL $\pm$	Q.A.		BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K	
		THREE PLACE DECIMAL $\pm$	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				SIZE
		FINISH				DWG. NO.
NEXT ASSY	USED ON					REV
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2
						WEIGHT:
						SHEET 6 OF 13



LOWER SIDE HOLES COUNTERSUNK
FOR A FLUSH FLAT HEAD SCREW

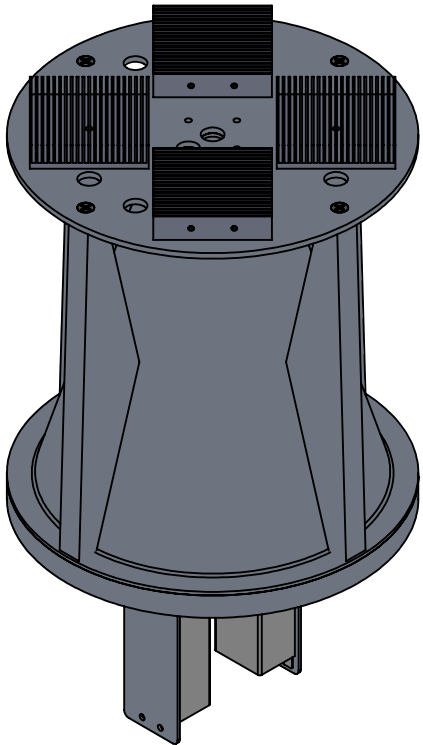
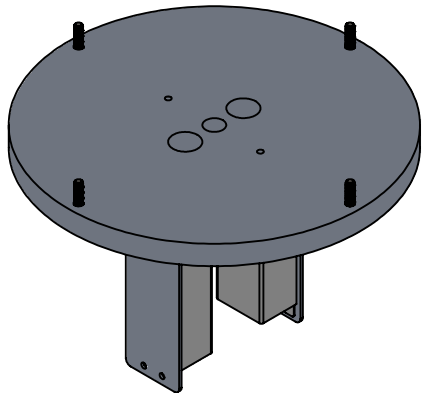
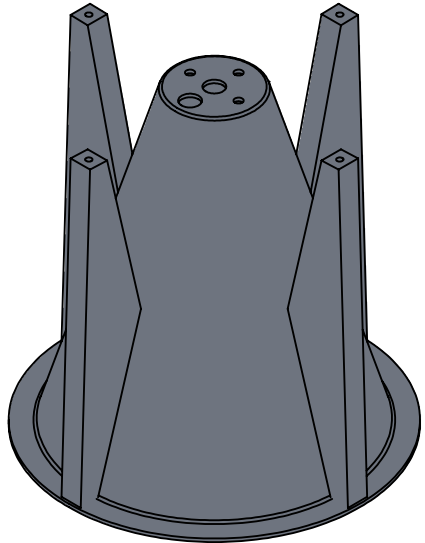
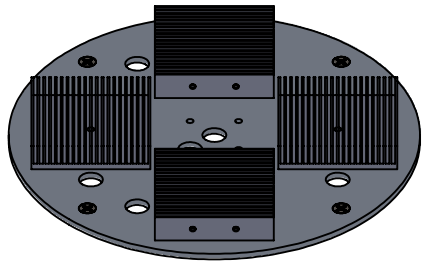


BOTH ENDS DRILLED
AND TAPPED FOR 8-
32 SCREW



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	ALUMINUM 0.500" PLATE	
		DIMENSIONS ARE IN INCHES		DRAWN		TITLE:	
		TOLERANCES:		CHECKED			
		FRACTIONAL $\pm$		ENG APPR.			
		ANGULAR: MACH $\pm$ BEND $\pm$		MFG APPR.		BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K	
		TWO PLACE DECIMAL $\pm$		Q.A.			
		THREE PLACE DECIMAL $\pm$		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SIZE	DWG. NO.
		MATERIAL				A	REV
		FINISH					
		DO NOT SCALE DRAWING					
NEXT ASSY		USED ON					
APPLICATION						SCALE: 1:3	WEIGHT:
						SHEET 7 OF 13	



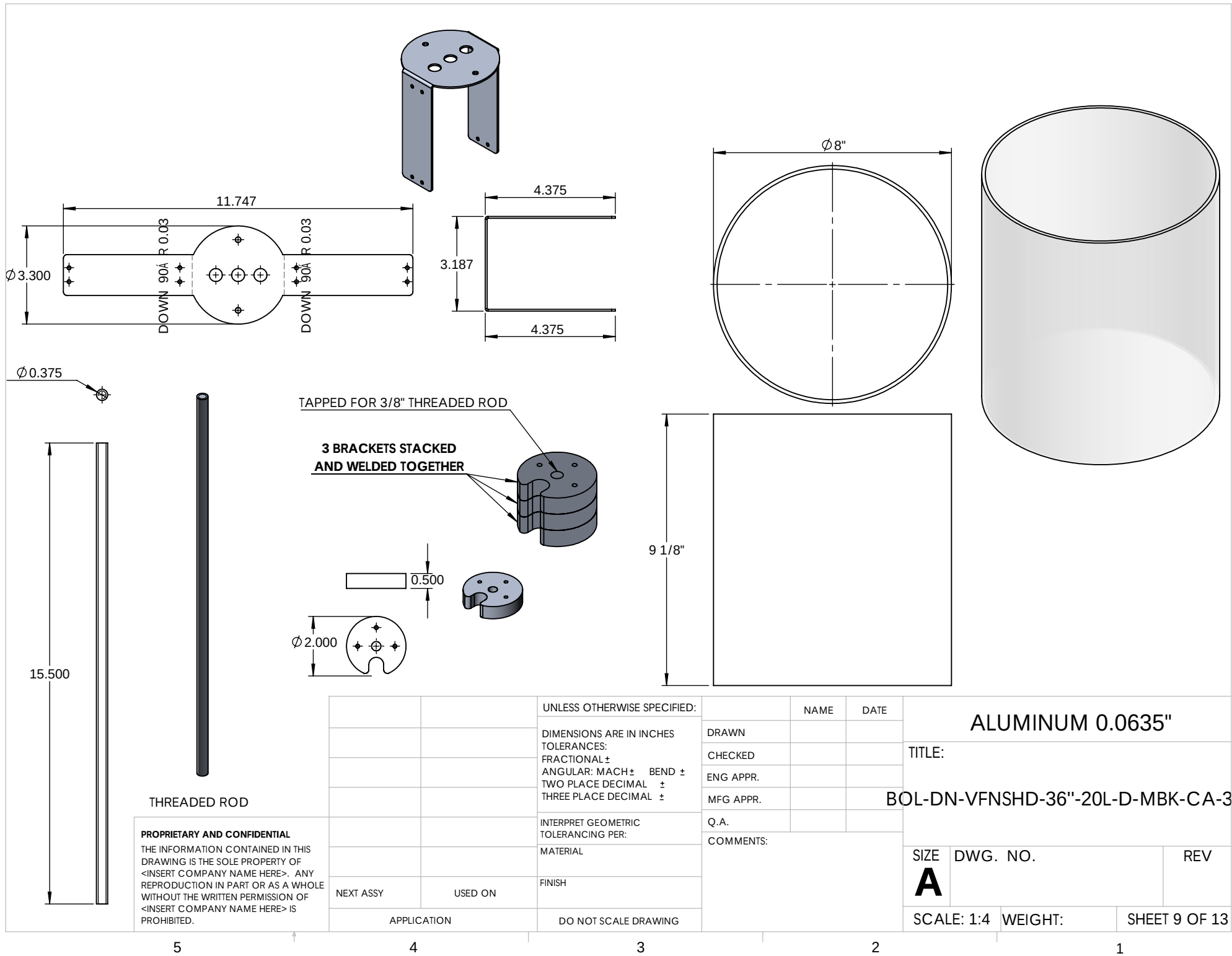
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WITHOUT THE WRITTEN PERMISSION OF
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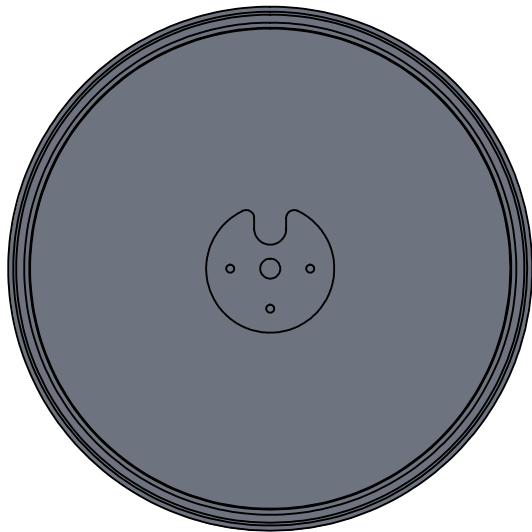
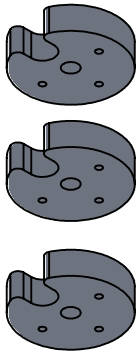
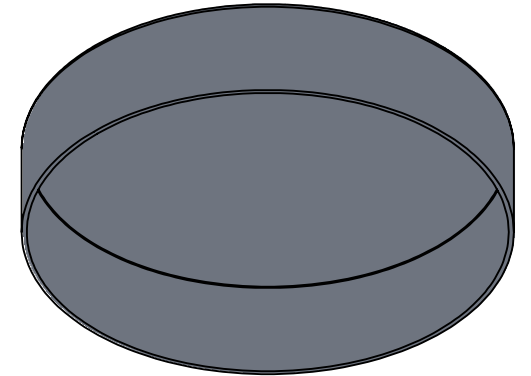
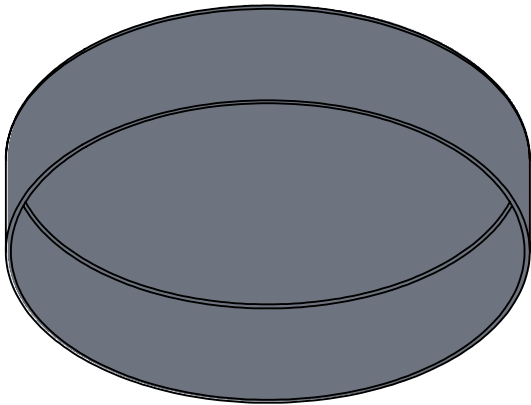
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm$
ANGULAR: MACH $\pm$ BEND $\pm$
TWO PLACE DECIMAL $\pm$
THREE PLACE DECIMAL $\pm$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

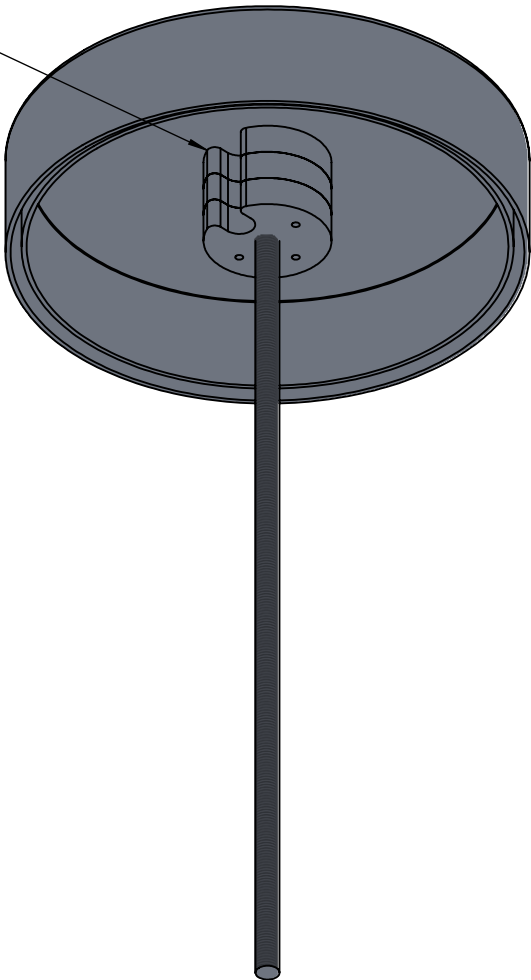
	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K		
SIZE A	DWG. NO.	REV
SCALE: 1:3.5	WEIGHT:	SHEET 8 OF 13





WELDED ALL AROUND

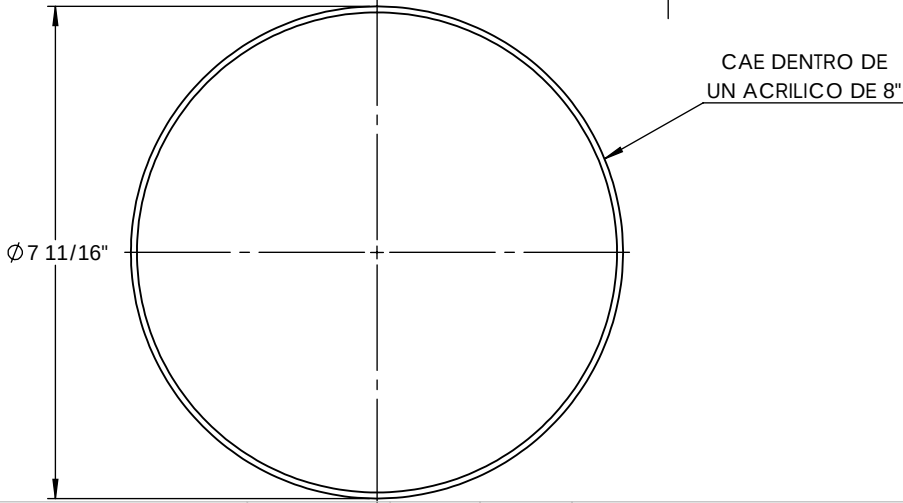
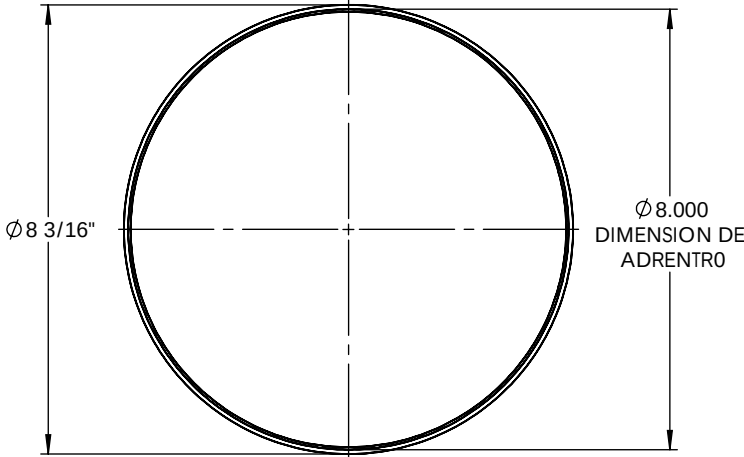
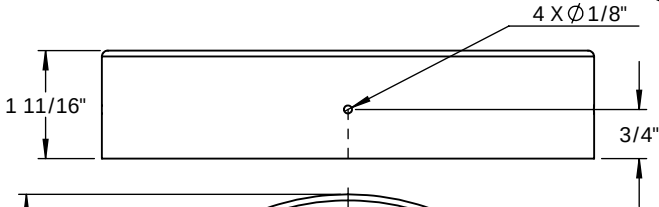
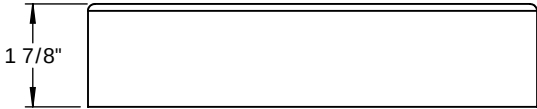
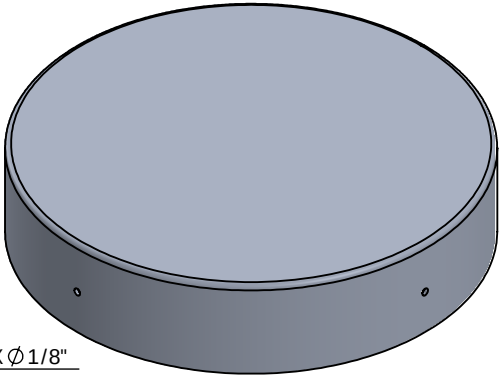
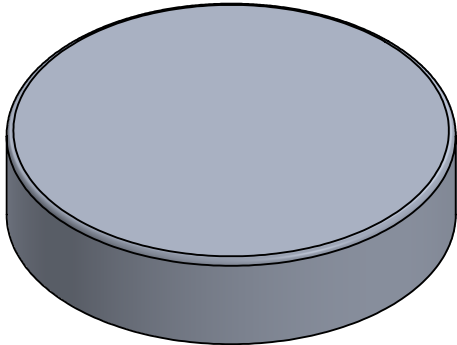


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WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K			
		DIMENSIONS ARE IN INCHES	DRAWN						
		TOLERANCES:	CHECKED						
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ± BEND ±	MFG APPR.			SIZE A			
		TWO PLACE DECIMAL ±	Q.A.						
		THREE PLACE DECIMAL ±	COMMENTS:						
		INTERPRET GEOMETRIC	DO NOT SCALE DRAWING			DWG. NO.		REV	
		TOLERANCING PER:							
		MATERIAL							
		FINISH							
NEXT ASSY	USED ON								
APPLICATION									
			SCALE: 1:3		WEIGHT:		SHEET 10 OF 13		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-SPUN TOP CAP	SPUN ALUMINUM 0.080"	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-SPUN INNER CAP	SPUN ALUMINUM 0.080"	1



		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	SPUN ALUMINUM 0.080"			
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE: BOL-DN-VFNSHD-36"-20L-D-MBK-CA-3			
		TOLERANCES:	CHECKED						
		FRACTIONAL ±	ENG APPR.						
		ANGULAR: MACH ± BEND ±	MFG APPR.						
		TWO PLACE DECIMAL ±				SIZE DWG. NO. REV A			
		THREE PLACE DECIMAL ±							
		INTERPRET GEOMETRIC	Q.A.						
		TOLERANCING PER:	COMMENTS:						
		MATERIAL							
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:3.5		WEIGHT:	SHEET 11 OF 13

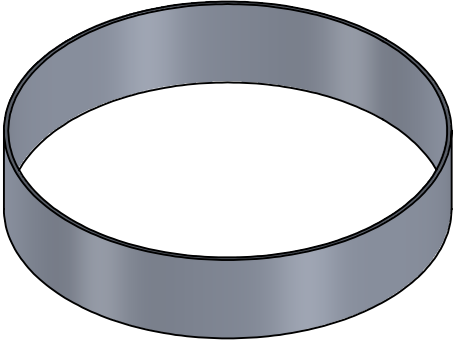
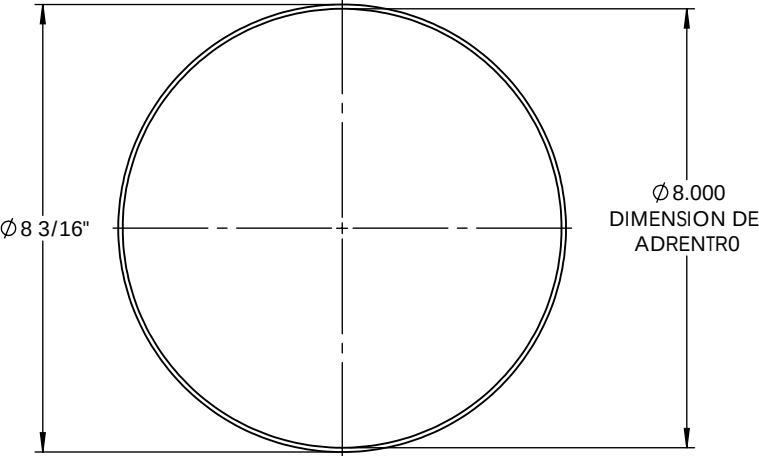
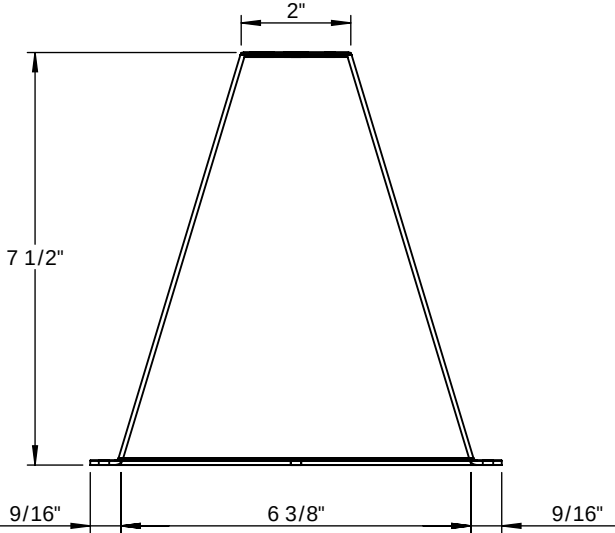
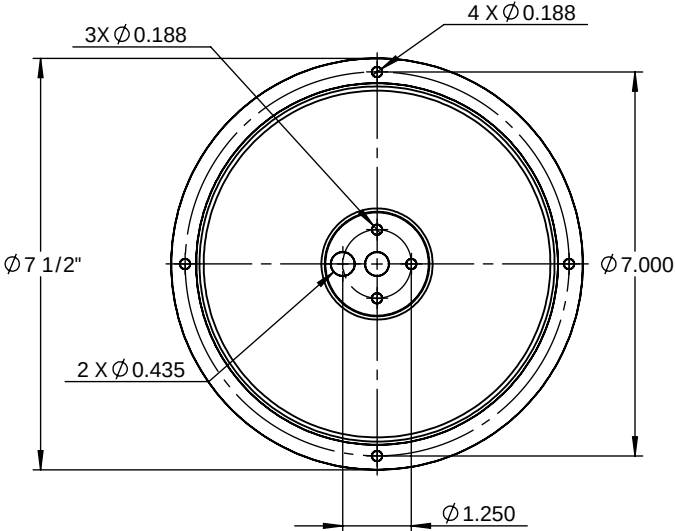
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NEXT ASSY
 APPLICATION

USED ON

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOL-DN-VFNS-180-16LED-TBR-CA-SPUN CONE	SPUN ALUMINUM 0.080"	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BOL-DN-VFNSHD-36"-20L-D-MBK-CA-35K-TUBE SLEEVE	SPUN ALUMINUM 0.080"	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	SPUN ALUMINUM 0.080"		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN		TITLE: 		

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NEXT ASSY		USED ON	
APPLICATION			

