

ALL BEND RADIUS .030"

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .003
 ANGULAR: MACH ± .01 BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±.001
 INTERPRET GEOMETRIC
 TOLERANCING PER:
 MATERIAL
 FINISH

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K		
SIZE	DWG. NO.	REV
A	TICKET 26041	

APPLICATION DO NOT SCALE DRAWING

SCALE: 1:9 WEIGHT: SHEET 1 OF 15

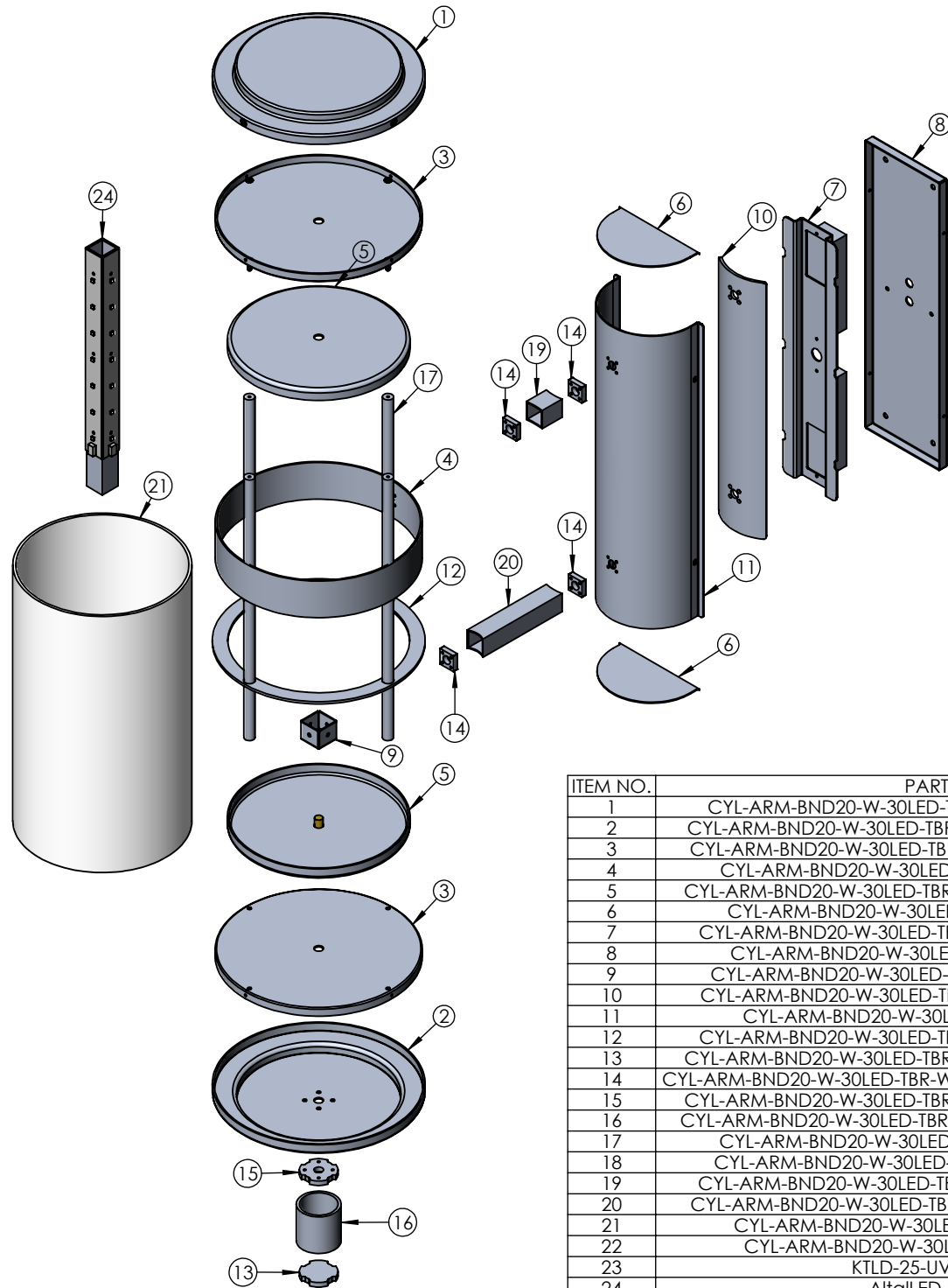
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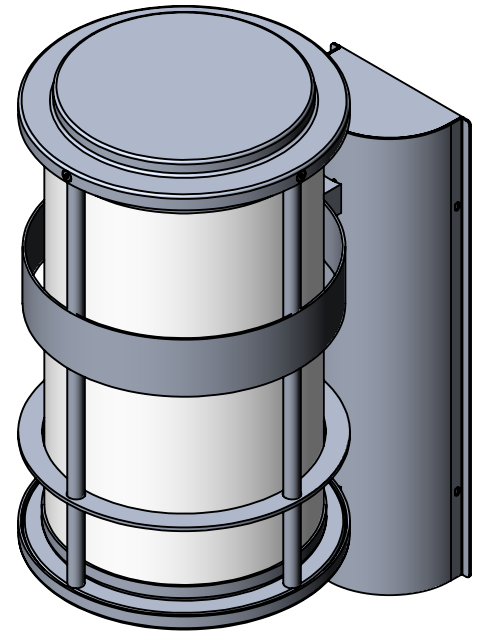
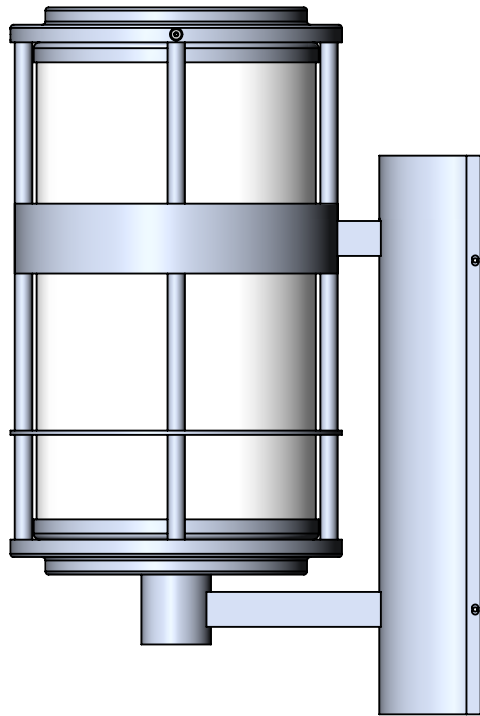
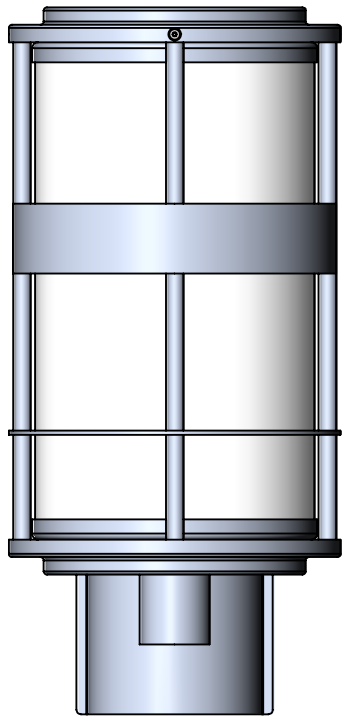
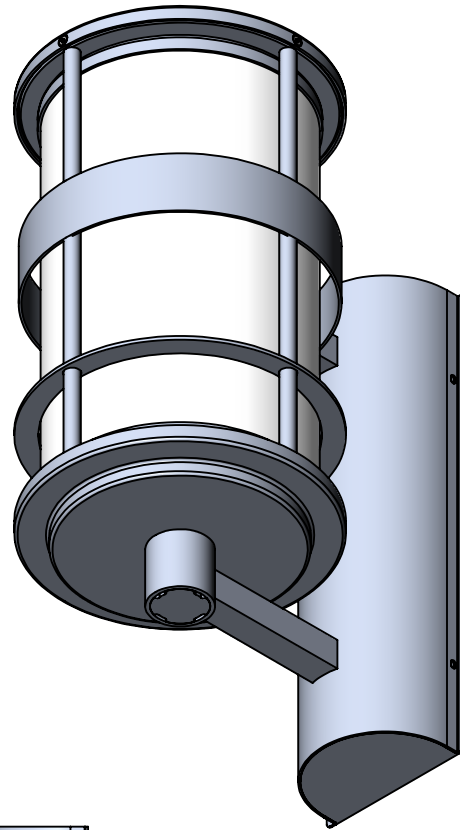
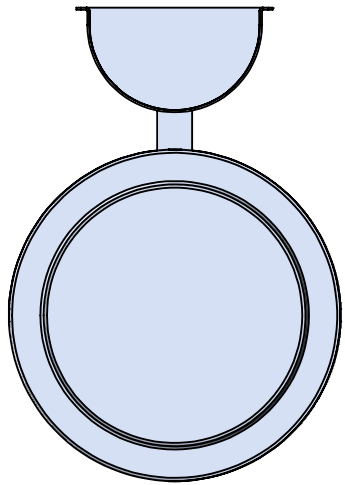
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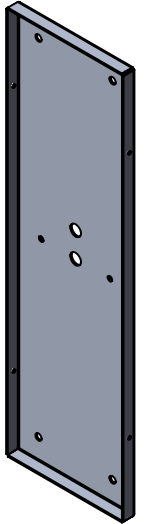
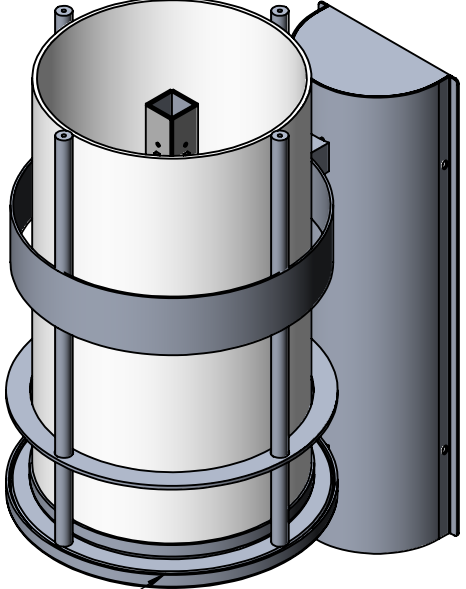
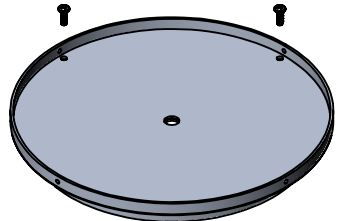
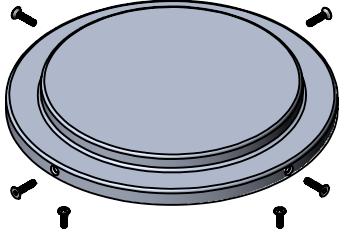
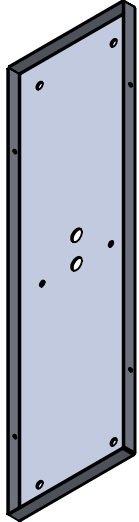
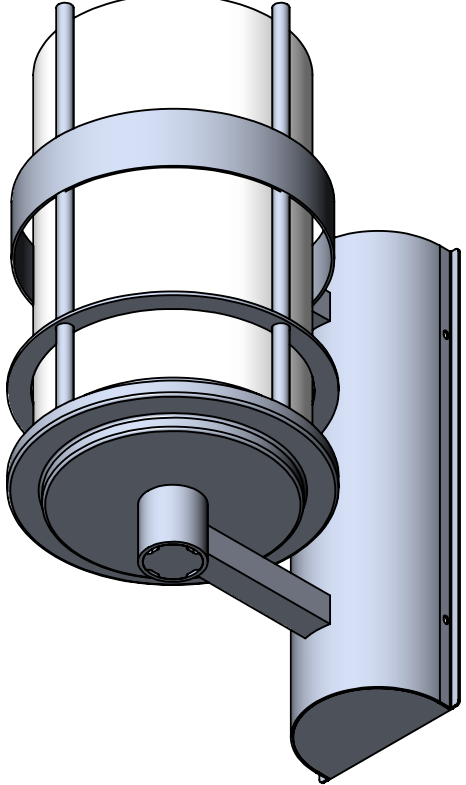
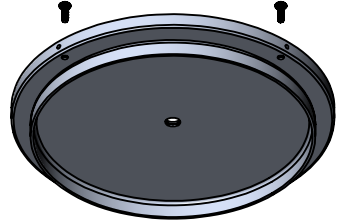
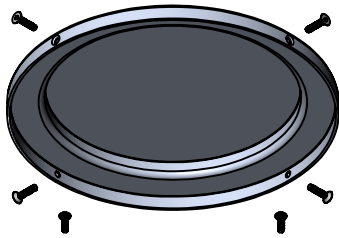
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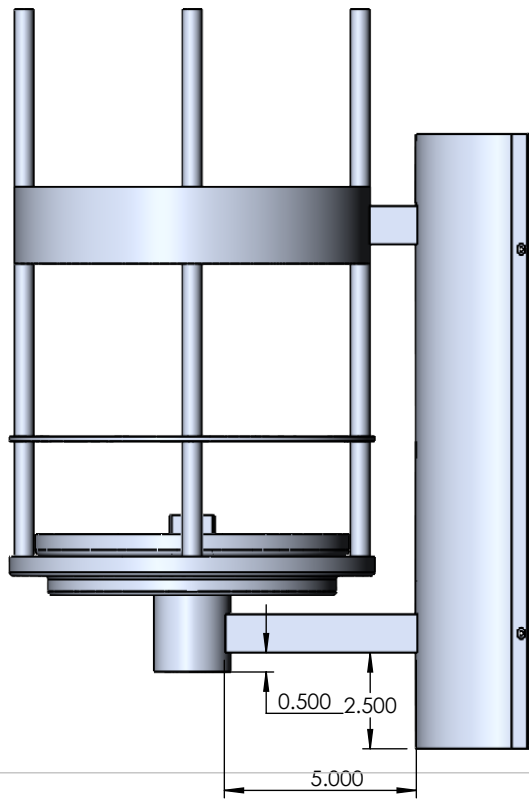
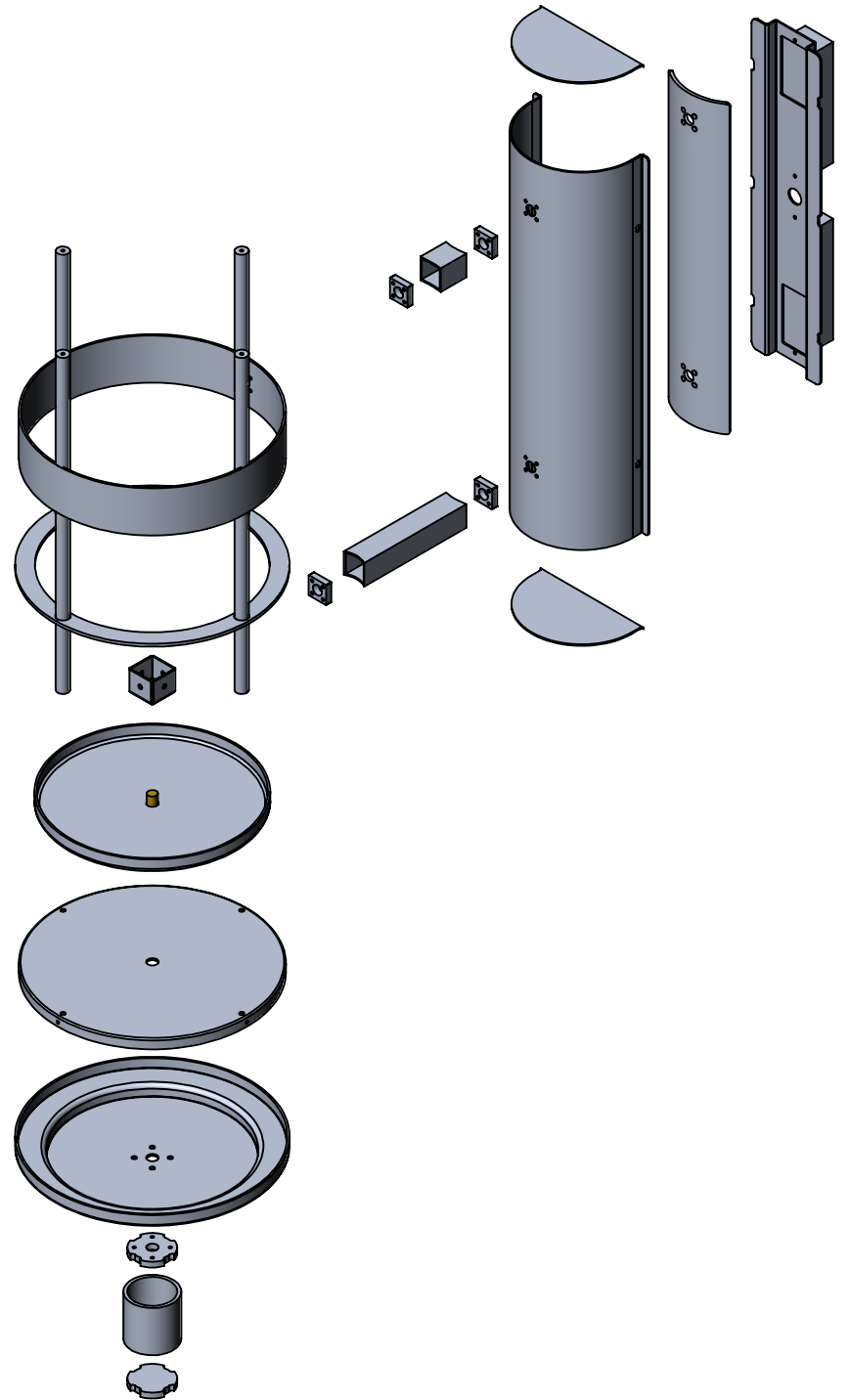
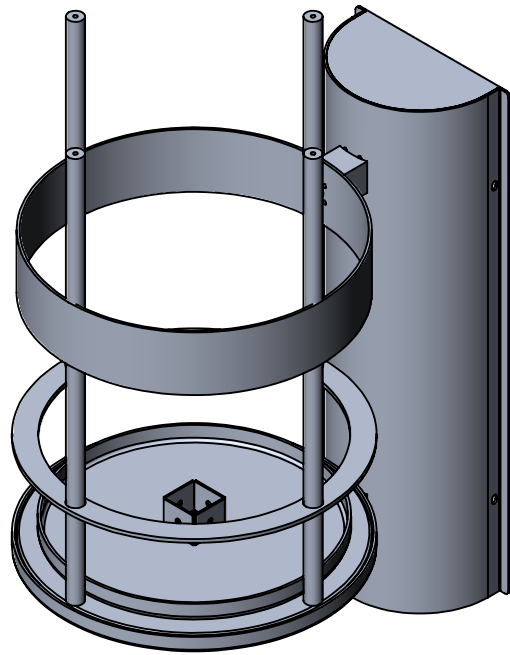
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SPUN CAP TOP	SPUN ALUMINUM 0.080"	1	
2	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SPUN CAP BOTTOM	SPUN ALUMINUM 0.080"	1	
3	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-BOTTOM CAP SEAT	SPUN ALUMINUM 0.080"	2	
4	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-TUBE SLEEVE	SPUN ALUMINUM 0.080"	1	
5	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SPUN LENS CAP TOP	SPUN ALUMINUM 0.080"	2	
6	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-END CAPS	ALUMINUM 0.0635"	2	
7	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-DRIVER BRACKET	ALUMINUM 0.0635"	1	
8	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-FIREPLATE	ALUMINUM 0.0635"	1	
9	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-TUBE BRACKET	ALUMINUM 0.0635"	1	
10	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-FRAME BRACKET	ALUMINUM 0.0635"	1	
11	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-FRAME	ALUMINUM 0.0635"	1	
12	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-TOP FIN ACCENT	ALUMINUM 0.125" PLATE	1	
13	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-2" SPACER BRACKET	ALUMINUM 0.250" PLATE	1	
14	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SQUARE ARM TUBE PLATE	ALUMINUM 0.250" PLATE	4	
15	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-2" SPACER BRACKET	ALUMINUM 0.250" PLATE	1	
16	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-2" CYLINDER SPACER	2" ALUMINUM TUBE POST	1	
17	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-ROUND BAR	1/2" ALUMINUM ROUND BAR	4	
18	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SQUARE TUBE	1" SQUARE ALUMINUM TUBE	1	
19	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SHORT ARM TUBE	1-1/2" SQUARE ALUMINUM TUBE	1	
20	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SQUARE ARM TUBE	1-1/2" SQUARE ALUMINUM TUBE	1	
21	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-ACRYLIC	ACRYLIC	1	
22	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-NIPPLE	NIPPLE	1	
23	KTLD-25-UV-700-VDIM-LA1	DRIVER	2	
24	AltaILED PN107B-11-SS	LED	4	

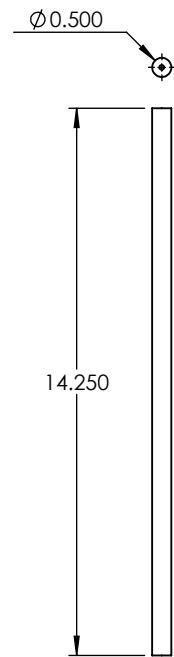
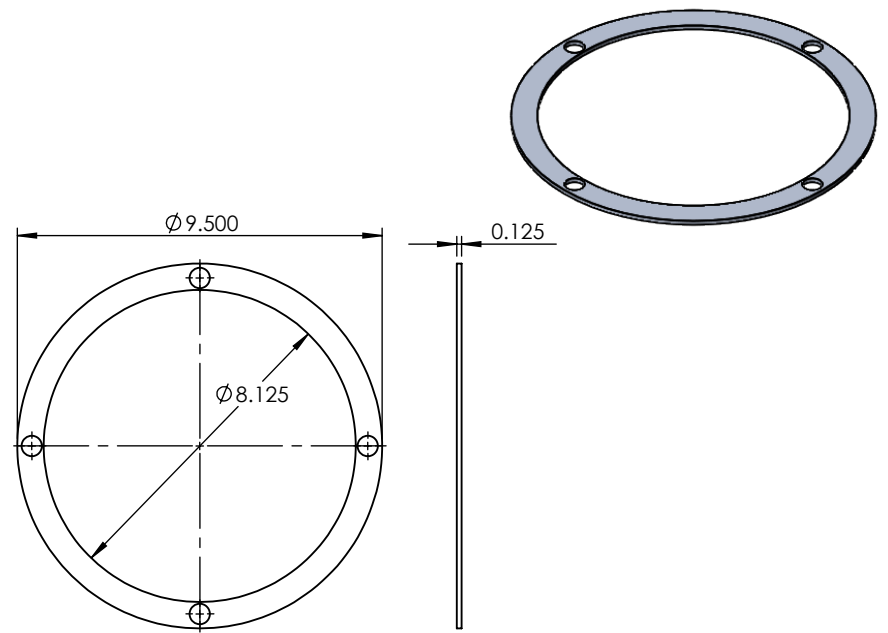
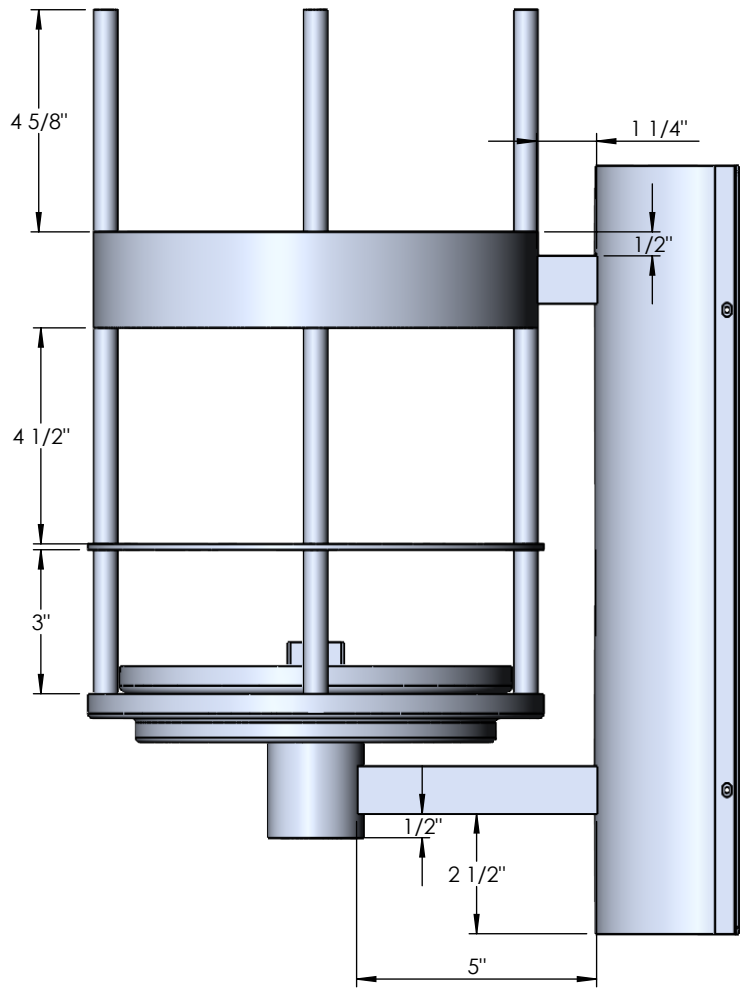


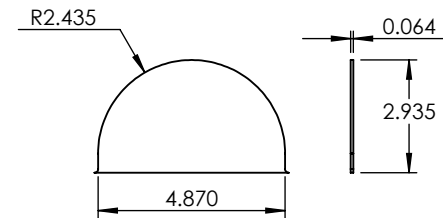
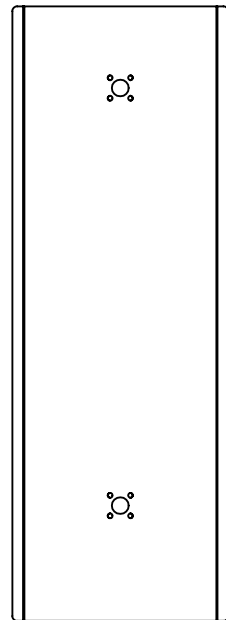
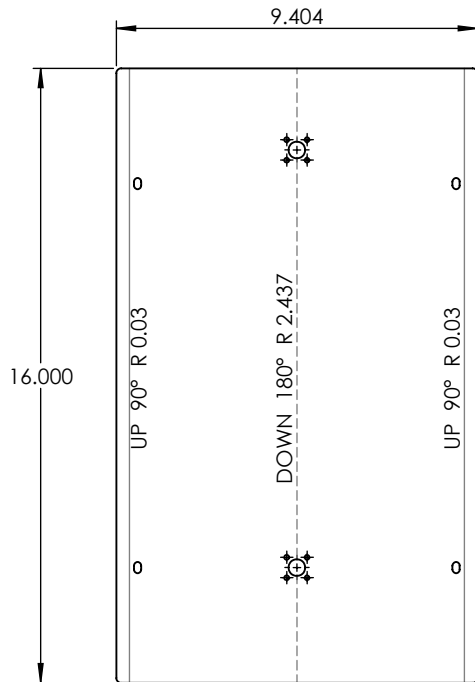
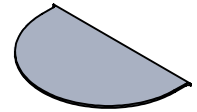
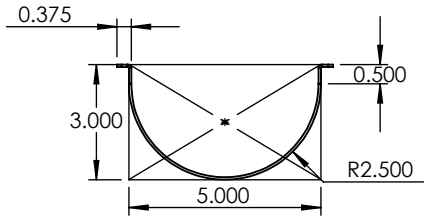


WELDED OR SEALED TO PREVENT
WATER ACCUMULATION









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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	ALUMINUM 0.0635"	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K	
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.		SIZE DWG. NO. REV	
NEXT ASSY	USED ON	APPLICATION	Q.A.		SCALE: 1:5 WEIGHT: SHEET 7 OF 15	
		DO NOT SCALE DRAWING	COMMENTS:			

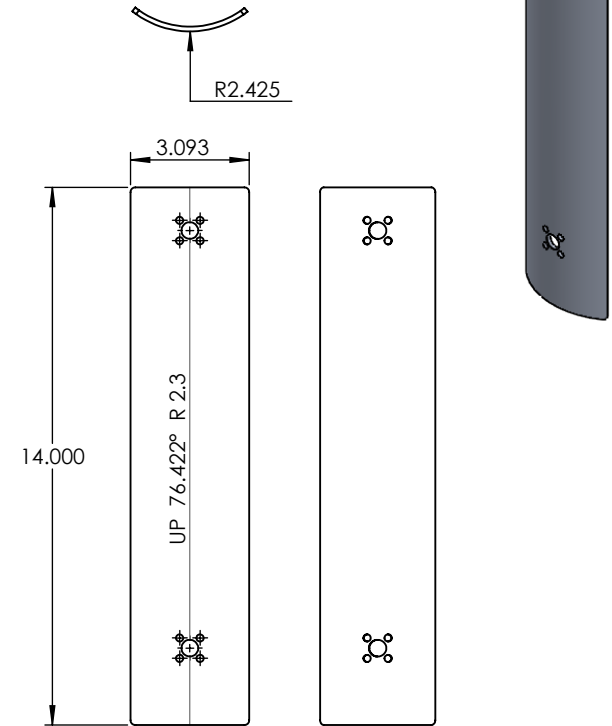
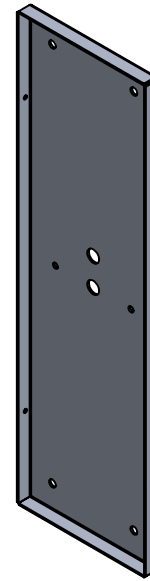
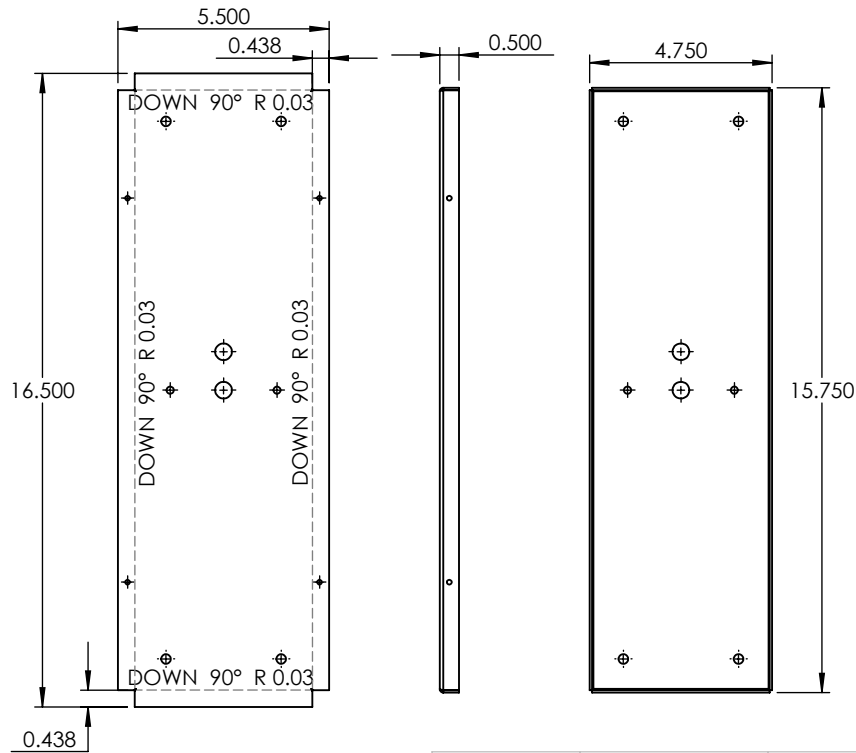
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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	ALUMINUM 0.0635"	
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE:	
		TOLERANCES:	CHECKED		CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K	
		FRACTIONAL ±	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH ± BEND ±	MFG APPR.		SCALE: 1:5 WEIGHT: SHEET 8 OF 15	
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
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		MATERIAL				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

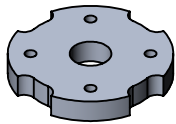
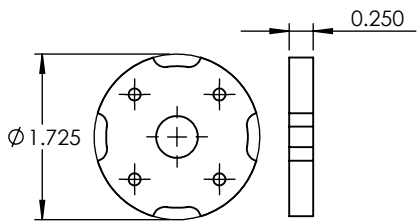
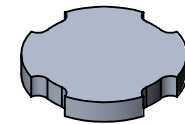
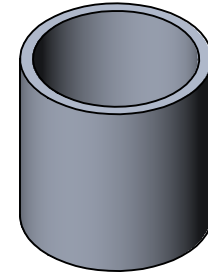
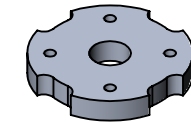
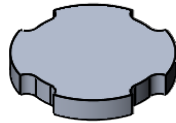
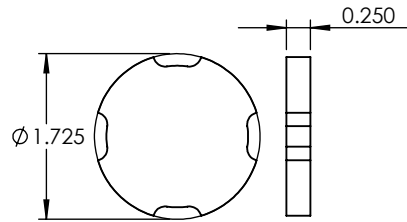
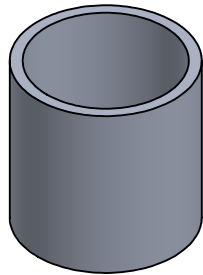
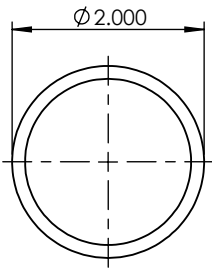
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±			
		THREE PLACE DECIMAL ±			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
		MATERIAL	COMMENTS:		
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

2" ALUMINUM TUBE POST

TITLE:

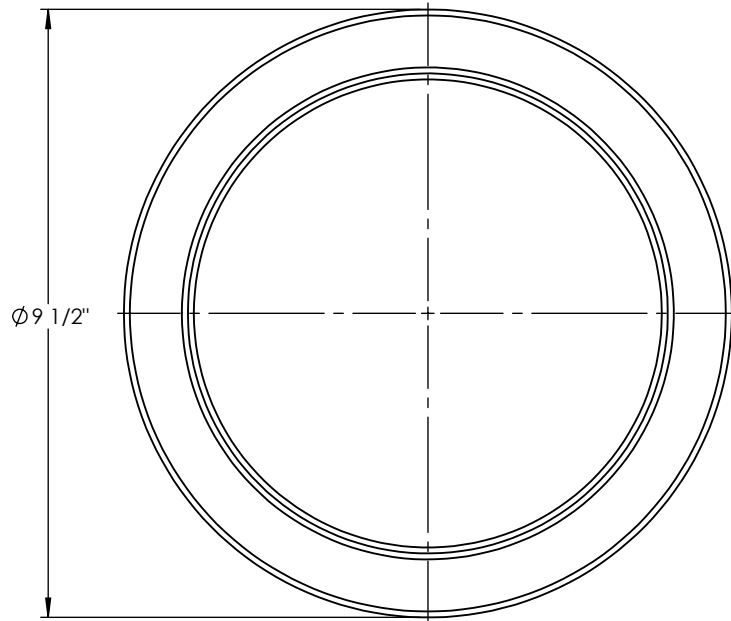
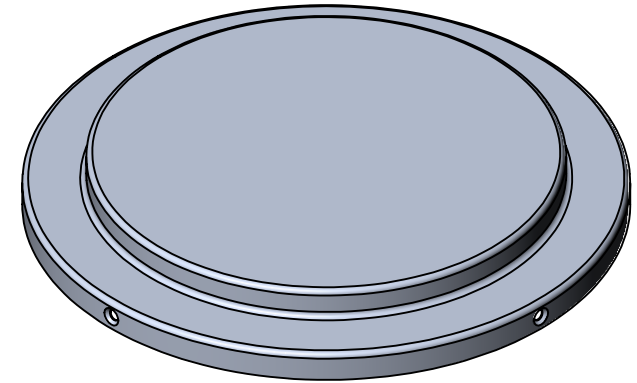
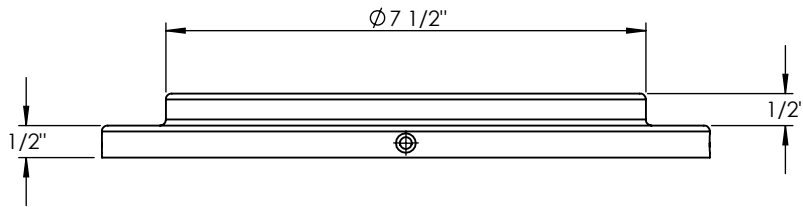
CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K

SIZE DWG. NO. REV

A

SCALE: 1:2 WEIGHT: SHEET 10 OF 15

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SPUN CAP TOP	SPUN ALUMINUM 0.080"	1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	SPUN ALUMINUM 0.080"	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN		TITLE:	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED		CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K	
		MATERIAL		ENG APPR.		Q.A.	
		FINISH		MFG APPR.		COMMENTS:	
NEXT ASSY	USED ON					SIZE	DWG. NO.
						A	REV
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:3	WEIGHT:
							SHEET 11 OF 15

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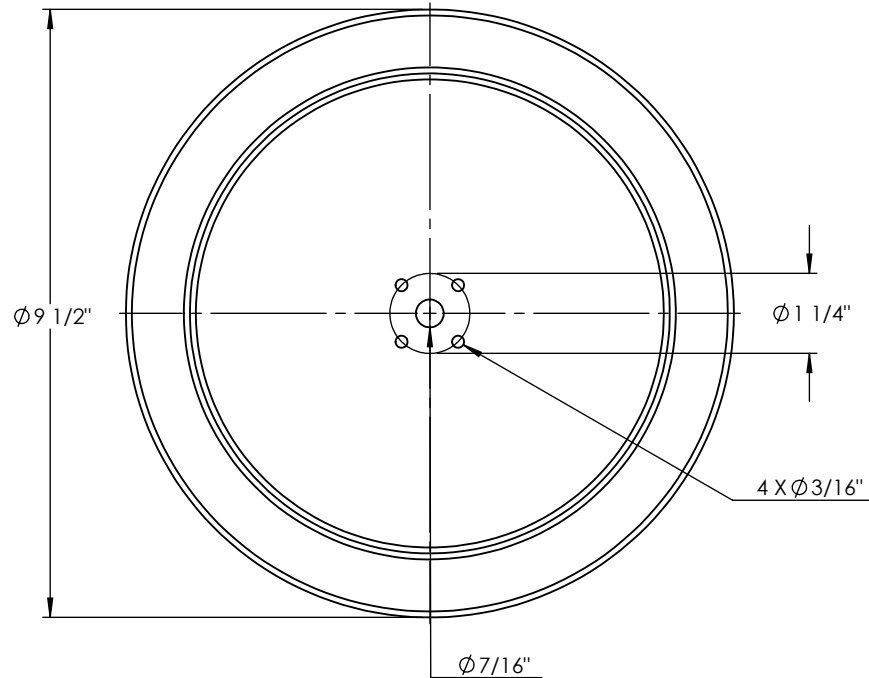
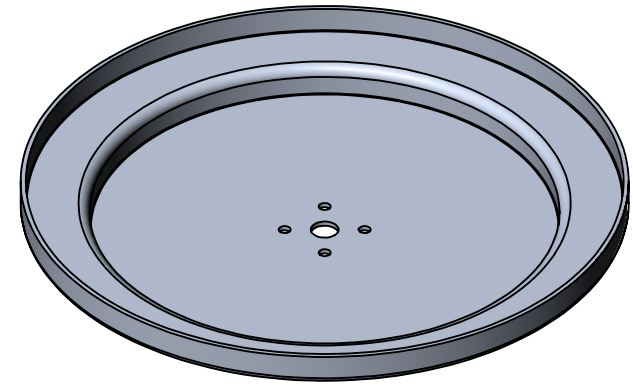
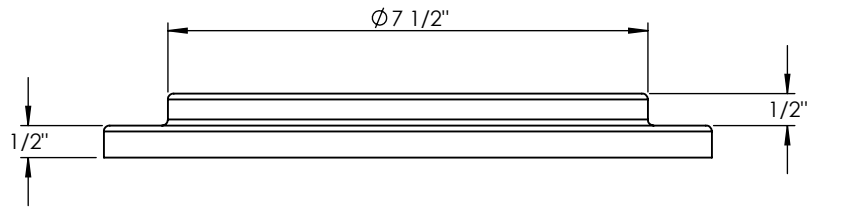
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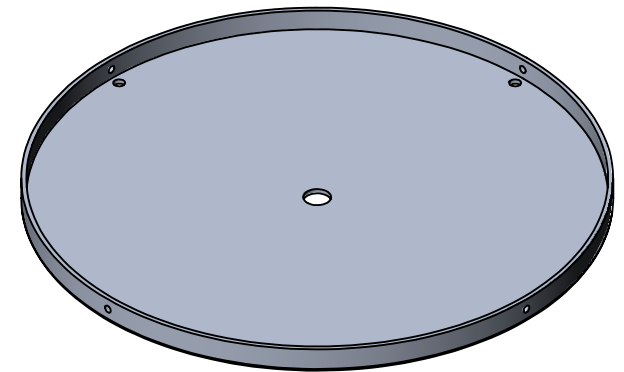
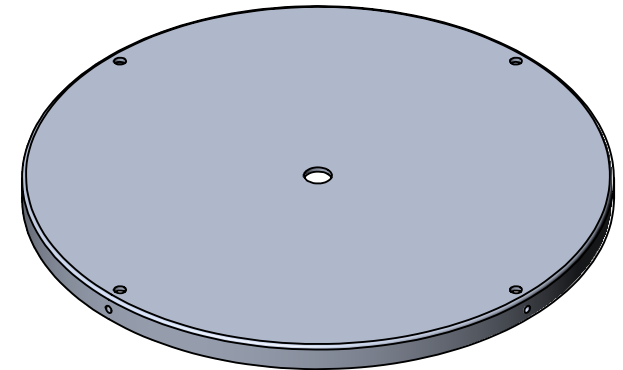
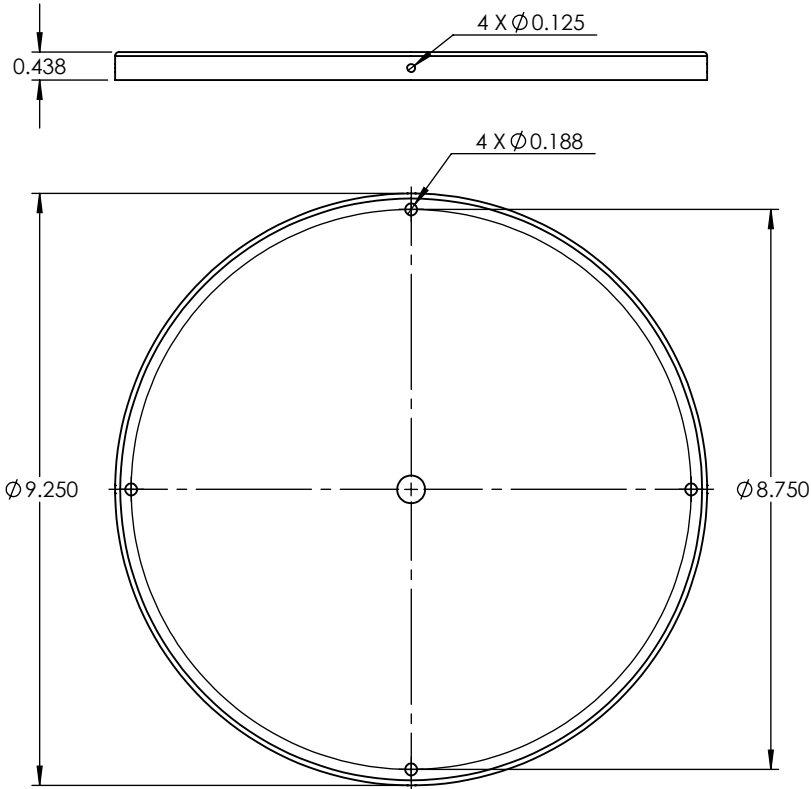
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-SPUN CAP BOTTOM	SPUN ALUMINUM 0.080"	1



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	SPUN ALUMINUM 0.080"	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		TITLE:	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K	
		MATERIAL	ENG APPR.		SIZE	DWG. NO.
		FINISH	MFG APPR.		A	REV
NEXT ASSY	USED ON		Q.A.			
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		SCALE: 1:3	WEIGHT:
					SHEET 12 OF 15	

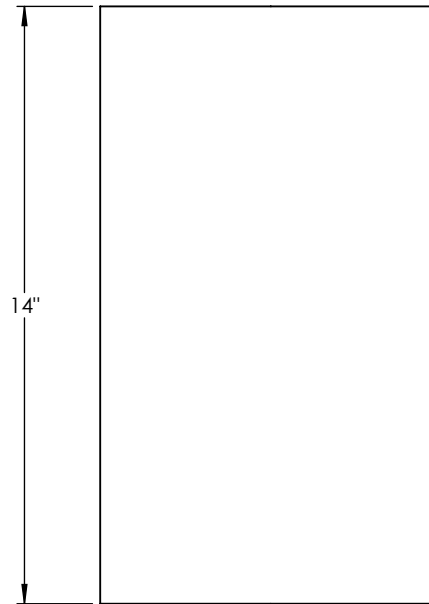
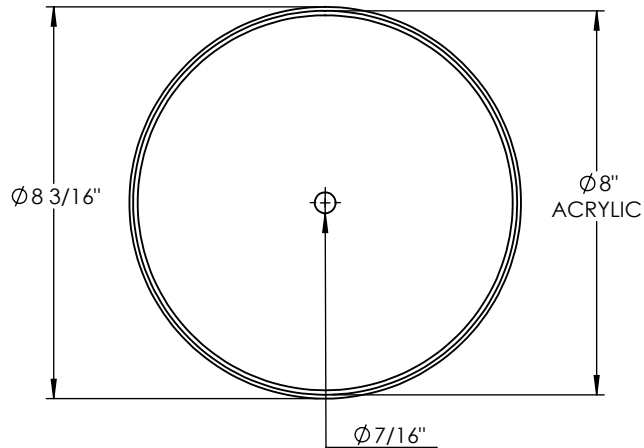
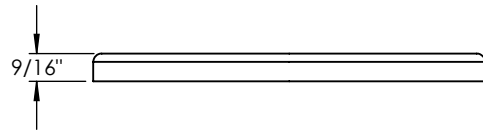
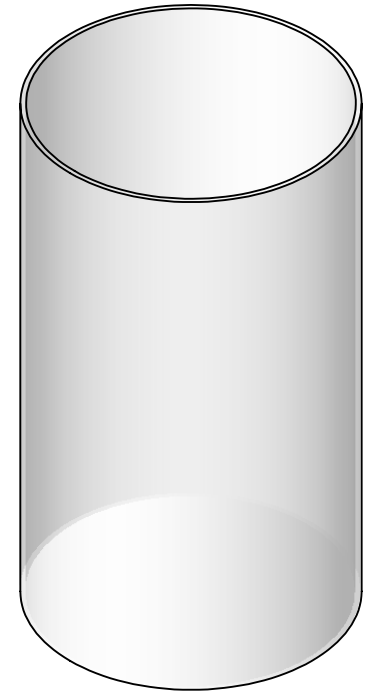
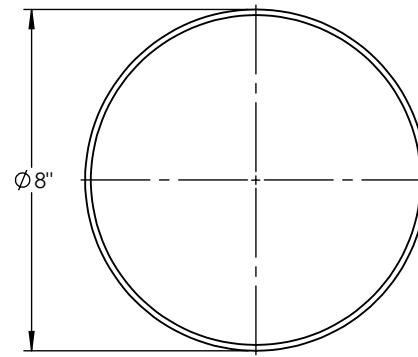
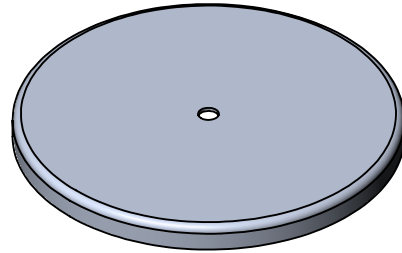
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-BOTTOM CAP SEAT	SPUN ALUMINUM 0.080"	1



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		TOLERANCES:	CHECKED		CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K	
		FRACTIONAL ±	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH ± BEND ±	MFG APPR.		SCALE: 1:3 WEIGHT: SHEET 13 OF 15	
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
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		MATERIAL				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-BOTTOM CAP SEAT	SPUN ALUMINUM 0.080"	1



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		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

SPUN ALUMINUM 0.080"

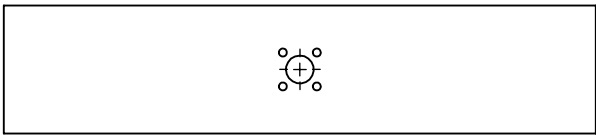
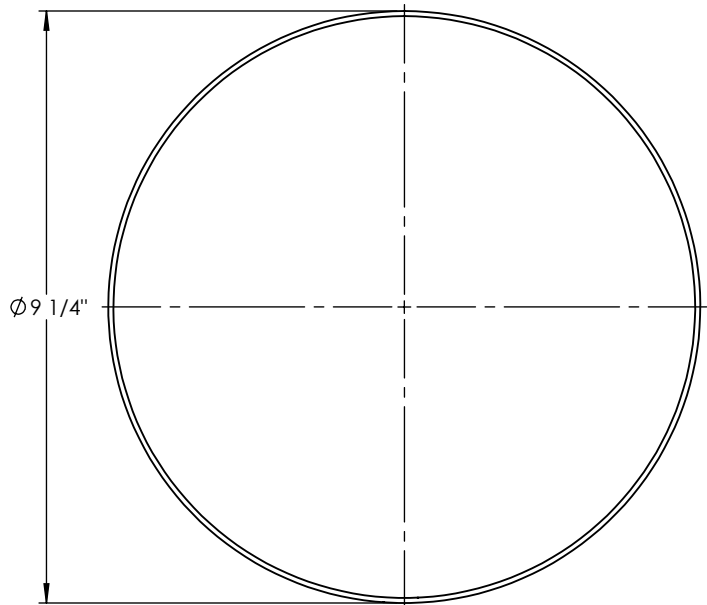
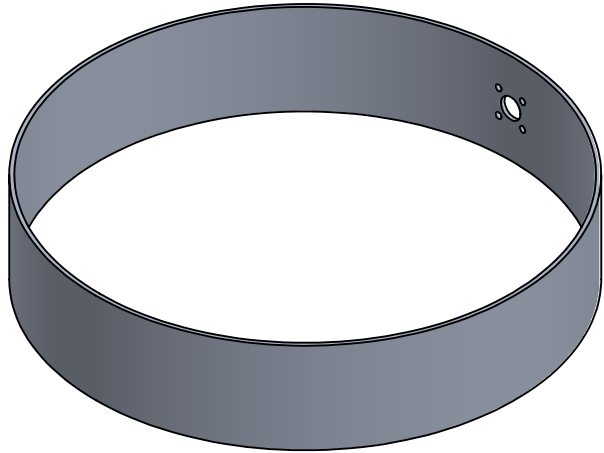
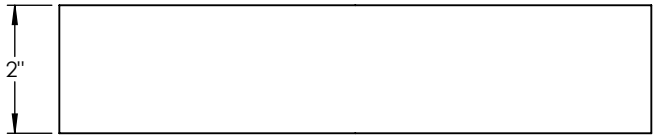
TITLE:

CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K

SIZE	DWG. NO.	REV
A		

SCALE: 1:4	WEIGHT:	SHEET 14 OF 15
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K-TUBE SLEEVE	SPUN ALUMINUM 0.080"	1



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	
		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
NEXT ASSY	USED ON		Q.A.	
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:	

SPUN ALUMINUM 0.080"

TITLE:
CYL-ARM-BND20-W-30LED-TBR-WF-DIM-30K

SIZE	DWG. NO.	REV
A		

SCALE: 1:3 WEIGHT: SHEET 15 OF 15