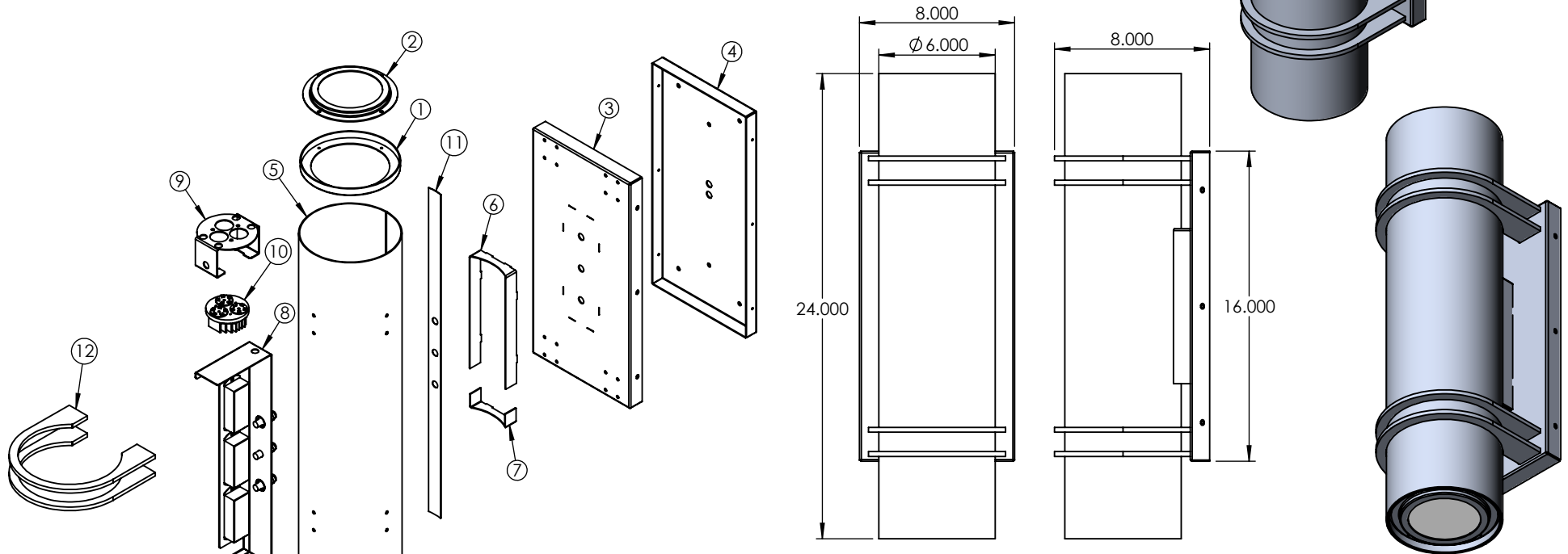


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-SPUN BRACKET	SPUN ALUMINUM 0.0635"	2	
2	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-SPUN DOOR	SPUN ALUMINUM 0.0635"	2	
3	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-BACKPLATE	ALUMINUM 0.0635"	1	
4	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-FIREPLATE	ALUMINUM 0.0635"	1	
5	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-CYLINDER BODY	ALUMINUM 0.0635"	1	
6	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-CONNECTOR BOX TOP	ALUMINUM 0.0635"	1	
7	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-CONNECTOR BOX BOTTOM	ALUMINUM 0.0635"	1	
8	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-CYLINDER BRACKET	ALUMINUM 0.0635"	1	
9	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-HEAT SINK BRACKET	ALUMINUM 0.0635"	2	
10	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-LED HEAT SINK	ALUMINUM 0.250" PLATE	2	
11	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-CYLINDER STRAP	25 GAUGE ALUMINUM	1	
12	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-ALUMINUM BAR	1/2" SQUARE ALUMINUM BAR	1	
13	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-ACRYLIC	ACRYLIC	2	
14	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-NIPPLE	NIPPLE	3	
15	55MM HEXAGON HEAT SINK	HEAT SINK	2	
16	SMALL NUT	STEEL NUT	6	
17	DS-15W-350C1542010-3001	DRIVER	3	
18	AItailed PCN D1000 105B	LED	6	



ALL BEND RADIUS .030"

APPLICATION

DO NOT SCALE DRAWING

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DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ± .003  
 ANGULAR: MACH ± .01 BEND ±  
 TWO PLACE DECIMAL ±  
 THREE PLACE DECIMAL ± .001

INTERPRET GEOMETRIC  
 TOLERANCING PER:

MATERIAL

FINISH

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

TITLE:

CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K

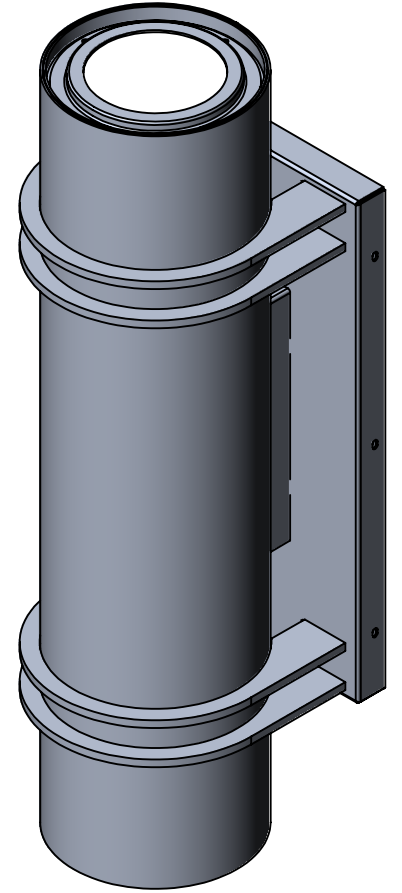
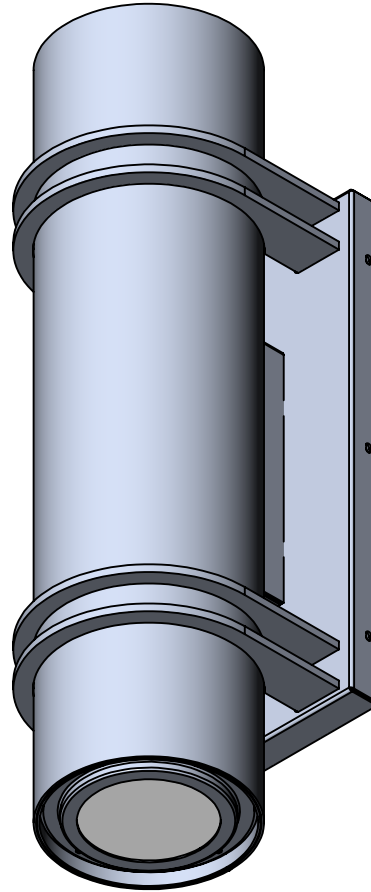
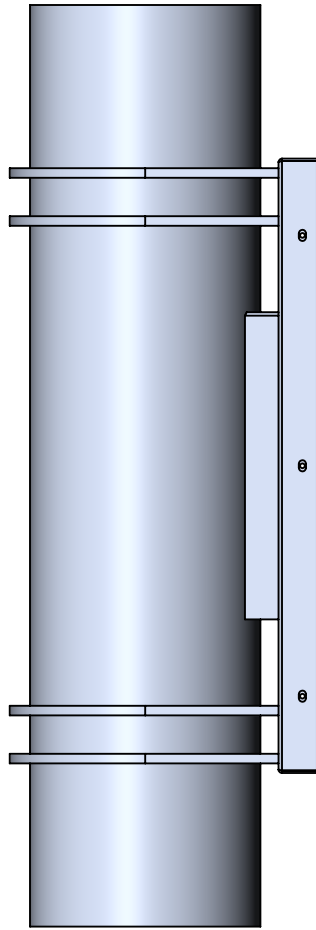
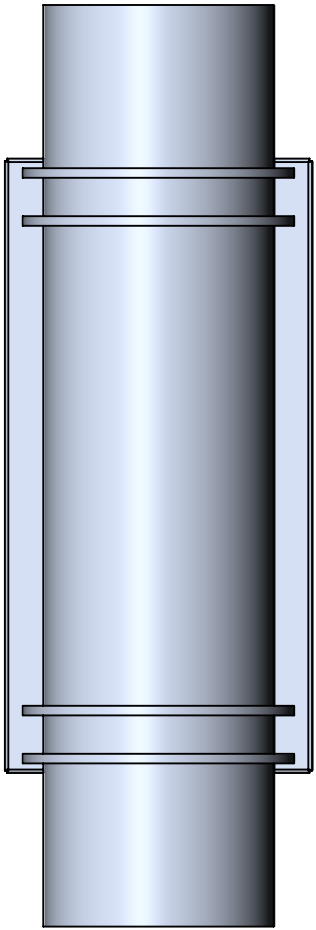
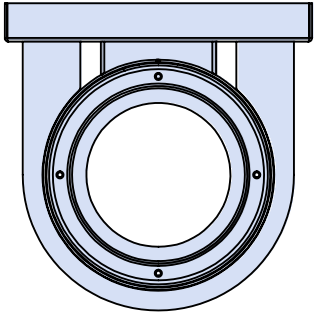
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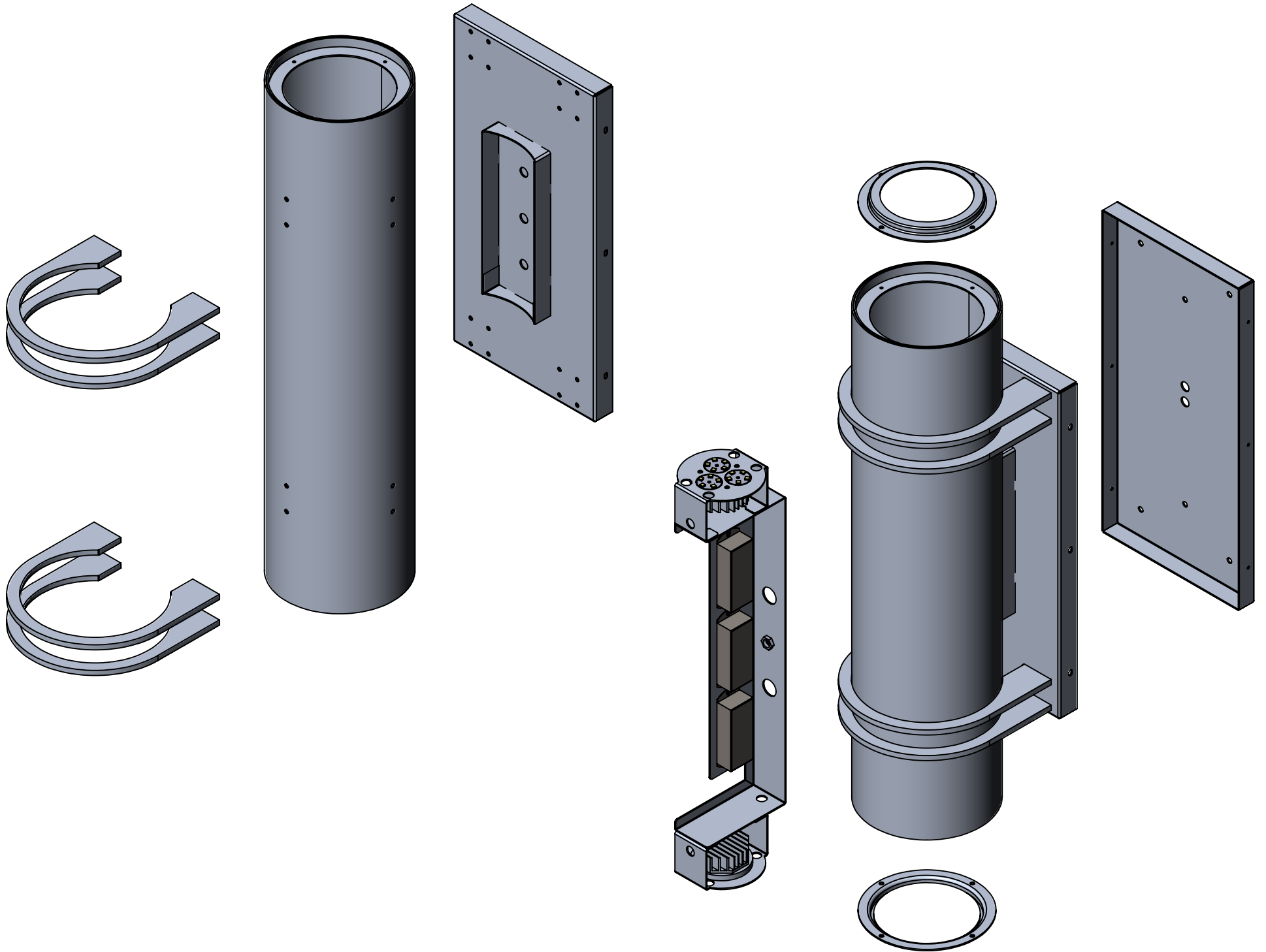
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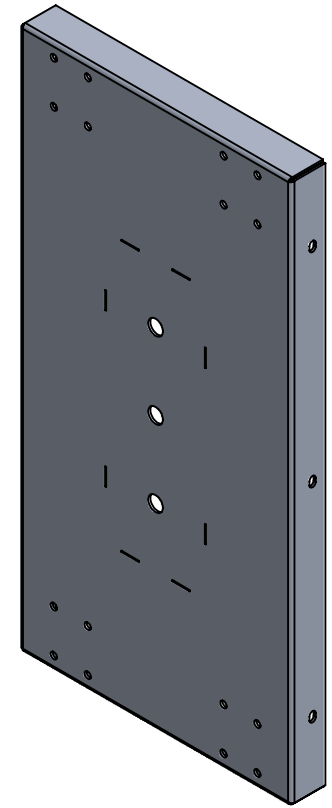
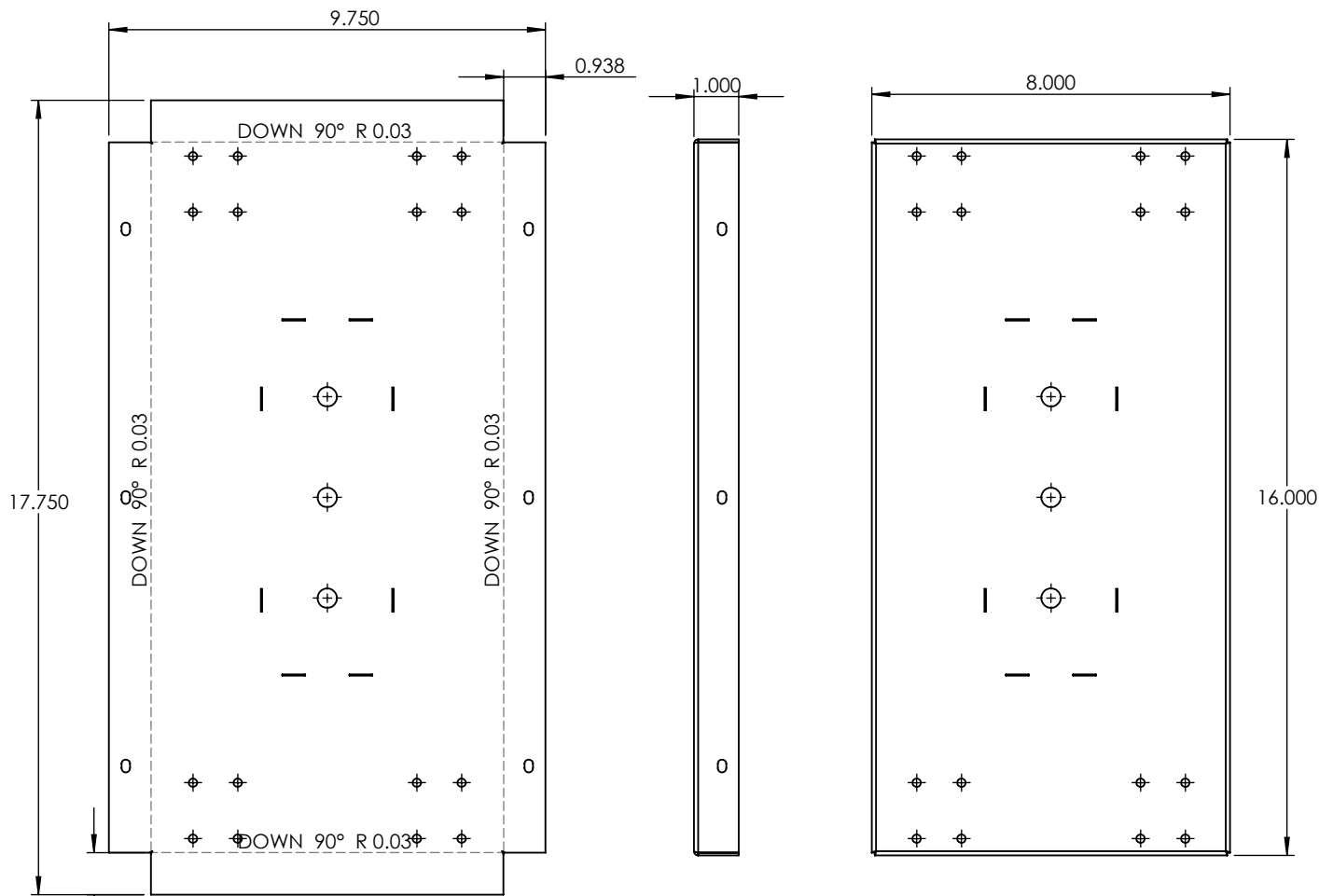
**A** TICKET 26041

SCALE: 1:9 WEIGHT:

SHEET 1 OF 10







0.938

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		ANGULAR: MACH ± BEND ±	MFG APPR.		
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		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				

ALUMINUM 0.0635"

TITLE:

CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K

SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:4	WEIGHT:	SHEET 4 OF 10

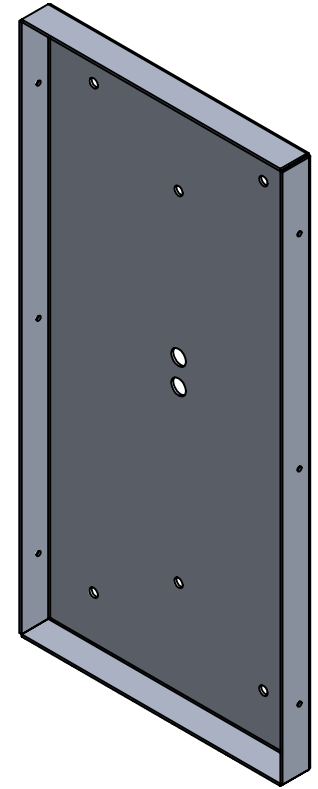
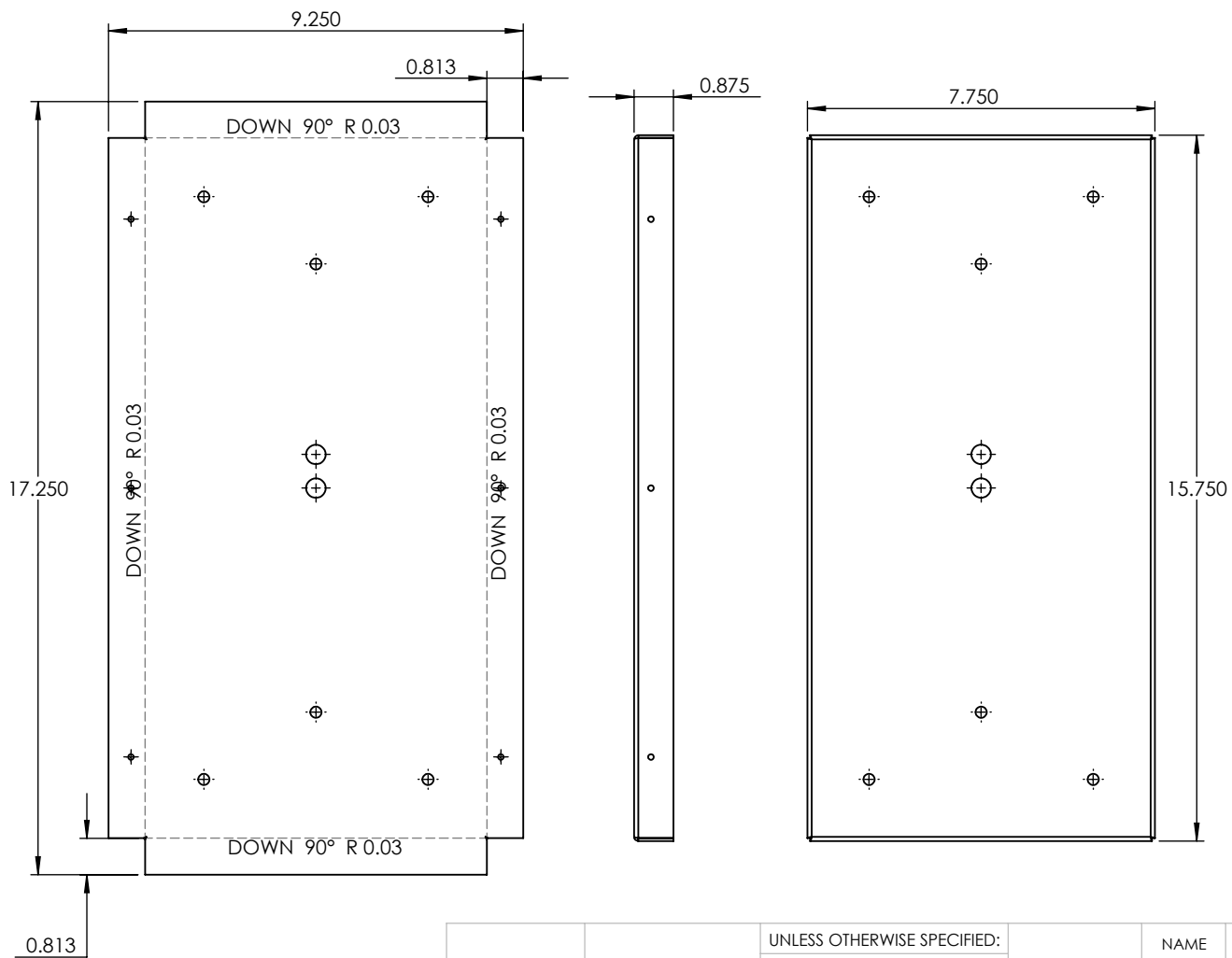
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	ALUMINUM 0.0635"	
		DIMENSIONS ARE IN INCHES	DRAWN			TITLE:	
		TOLERANCES:	CHECKED			CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K	
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		ANGULAR: MACH ± BEND ±	MFG APPR.			<b>A</b>	REV
		TWO PLACE DECIMAL ±	Q.A.			SCALE: 1:4	WEIGHT:
		THREE PLACE DECIMAL ±	COMMENTS:				SHEET 5 OF 10
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	USED ON	DO NOT SCALE DRAWING					
	APPLICATION						

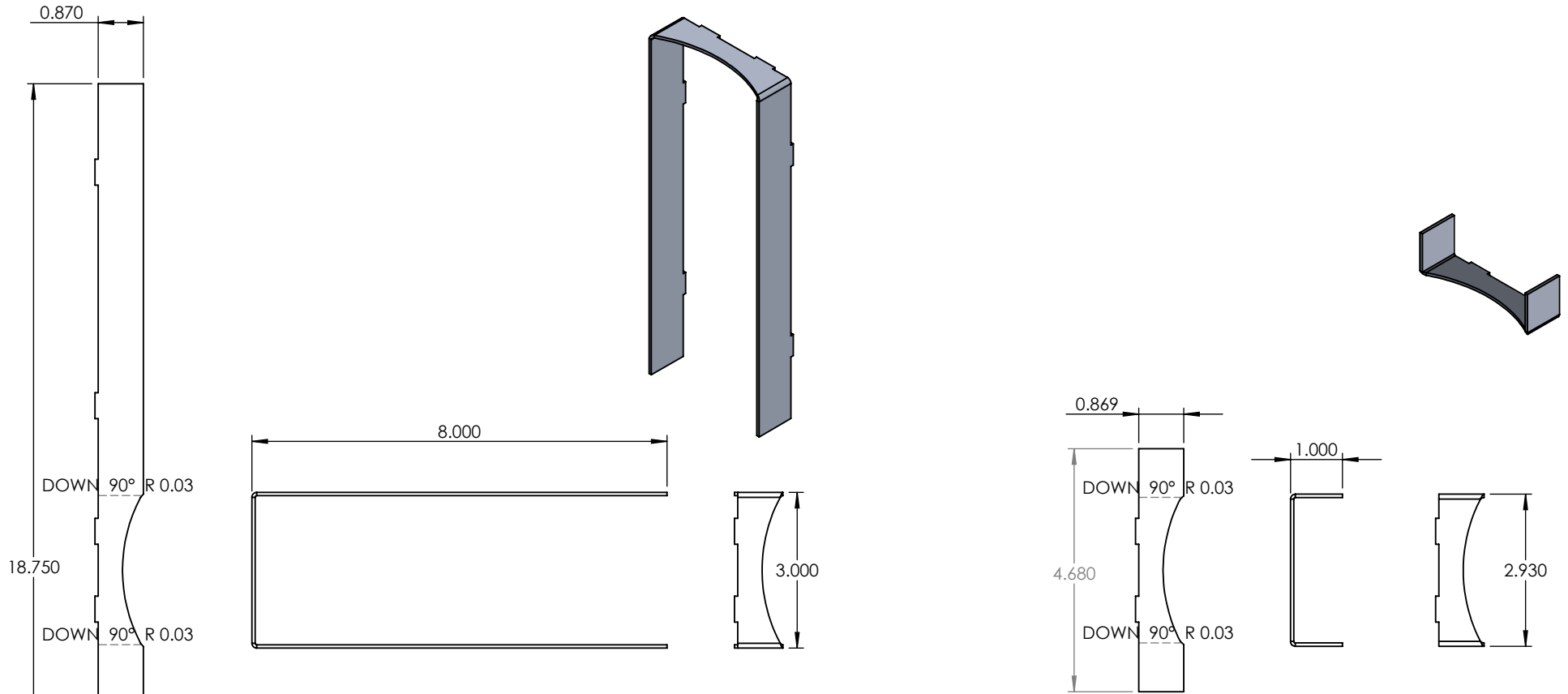
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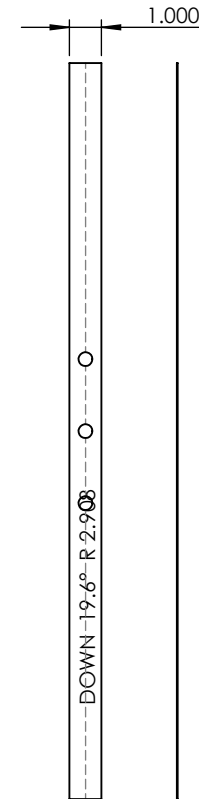
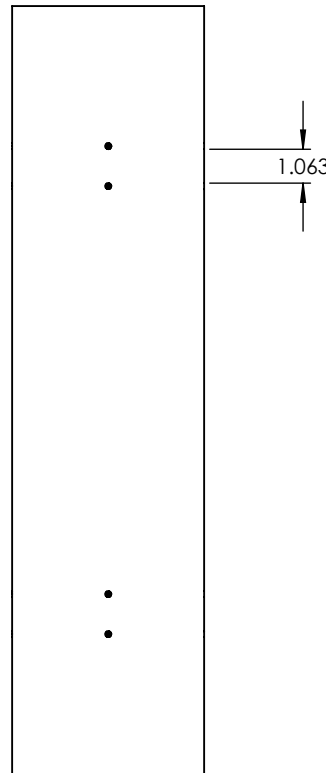
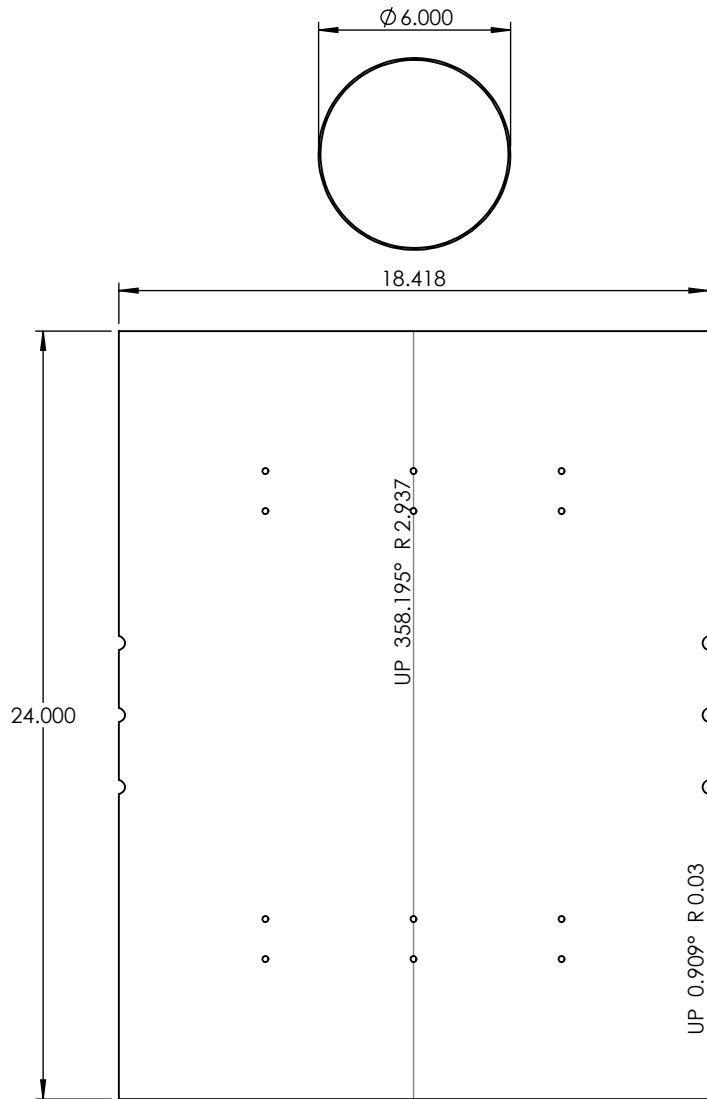
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### CONNECTOR BOX TOP AND BOTTOM

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	ALUMINUM 0.0635"	
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		TOLERANCES:	CHECKED		CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K	
		FRACTIONAL ±	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH ± BEND ±	MFG APPR.		A	
		TWO PLACE DECIMAL ±	Q.A.		SCALE: 1:3 WEIGHT: SHEET 6 OF 10	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	ALUMINUM 0.0635"	
DIMENSIONS ARE IN INCHES		DRAWN		TITLE:	
TOLERANCES:		CHECKED		CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K	
FRACTIONAL ±		ENG APPR.		SIZE	DWG. NO.
ANGULAR: MACH ± BEND ±		MFG APPR.		<b>A</b>	
TWO PLACE DECIMAL ±		Q.A.		SCALE: 1:6	WEIGHT:
THREE PLACE DECIMAL ±		COMMENTS:			SHEET 7 OF 10
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL					
FINISH					
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APPLICATION	

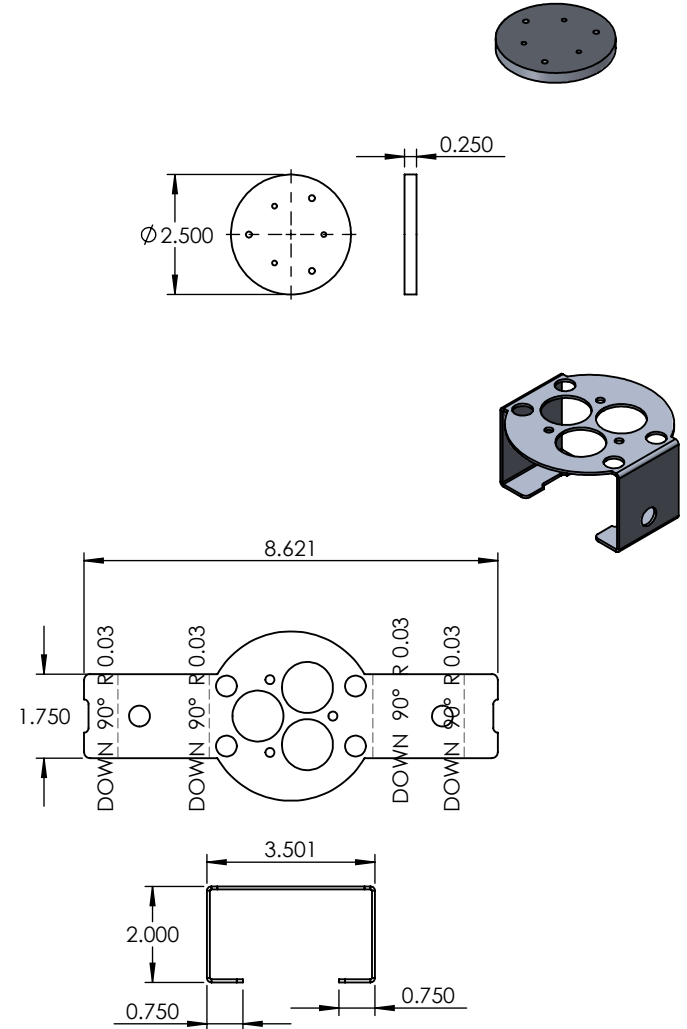
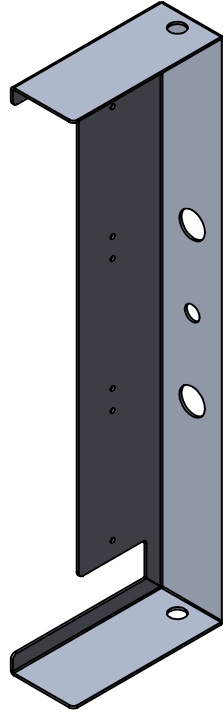
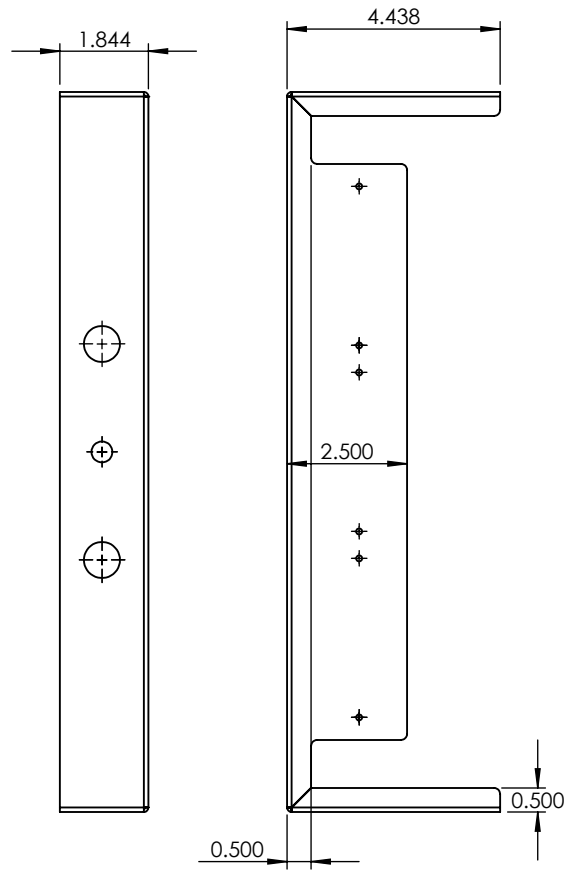
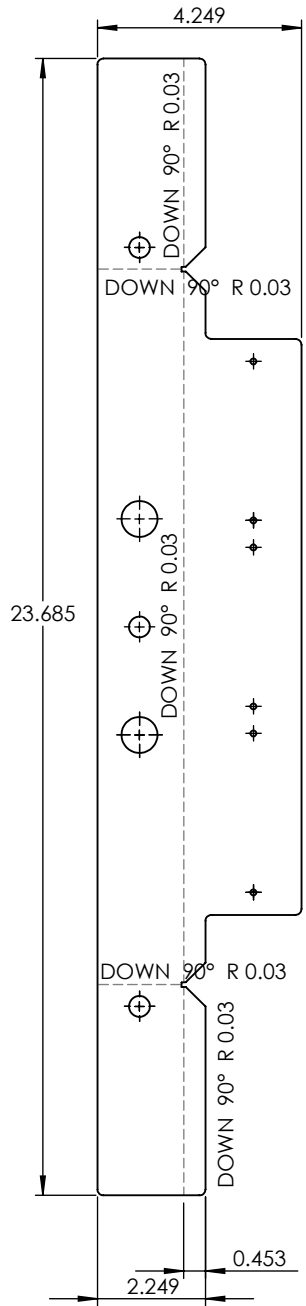
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1



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		DIMENSIONS ARE IN INCHES	DRAWN	
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		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

ALUMINUM 0.0635"		
TITLE:		
CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:4	WEIGHT:	SHEET 8 OF 10

5

4

3

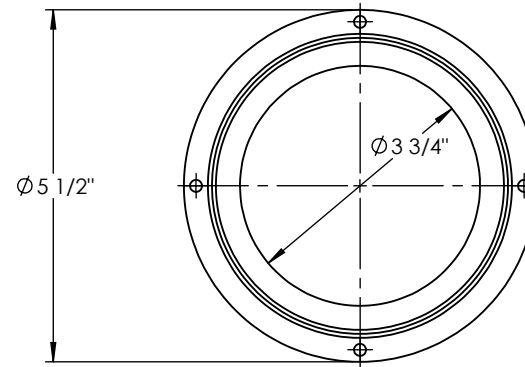
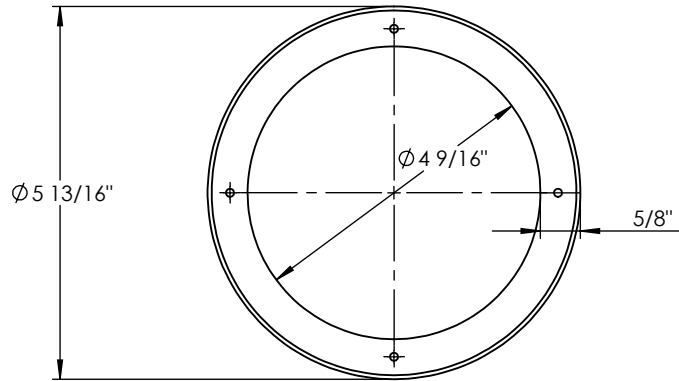
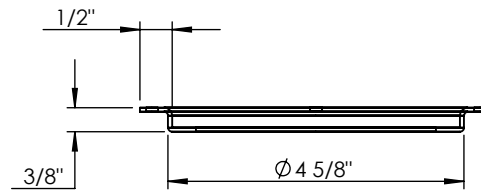
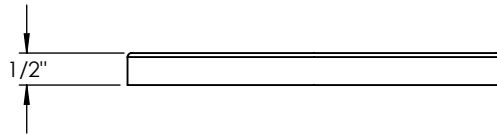
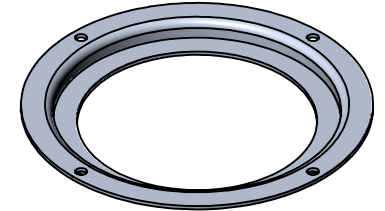
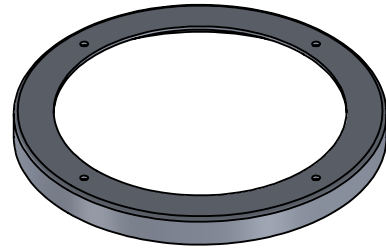
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1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-SPUN BRACKET	SPUN ALUMINUM 0.0635"	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K-SPUN DOOR	SPUN ALUMINUM 0.0635"	1



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ±  
 ANGULAR: MACH ± BEND ±  
 TWO PLACE DECIMAL ±  
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC  
 TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

SPUN ALUMINUM 0.0635"

TITLE:

CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K

SIZE DWG. NO.

REV

**A**

SCALE: 1:3 WEIGHT:

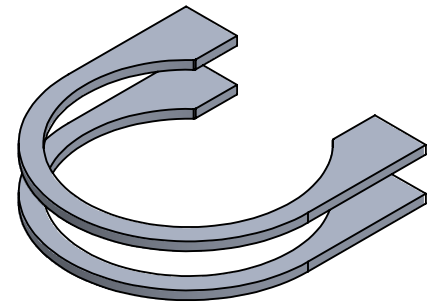
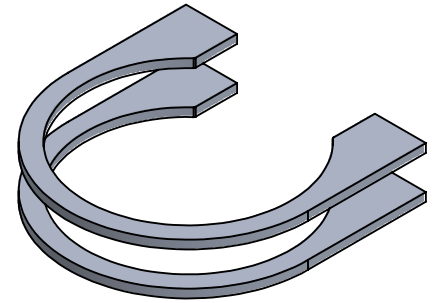
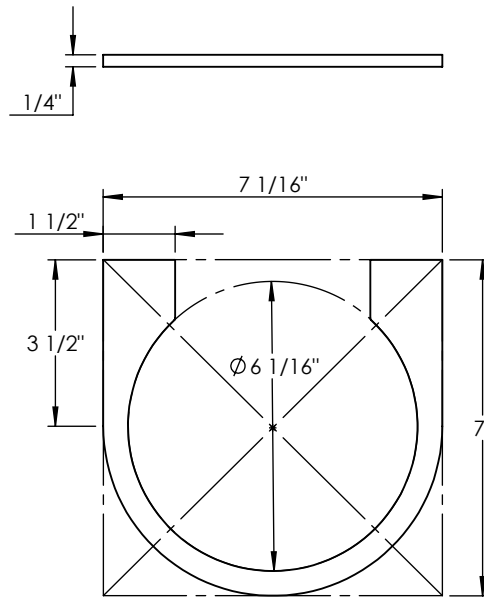
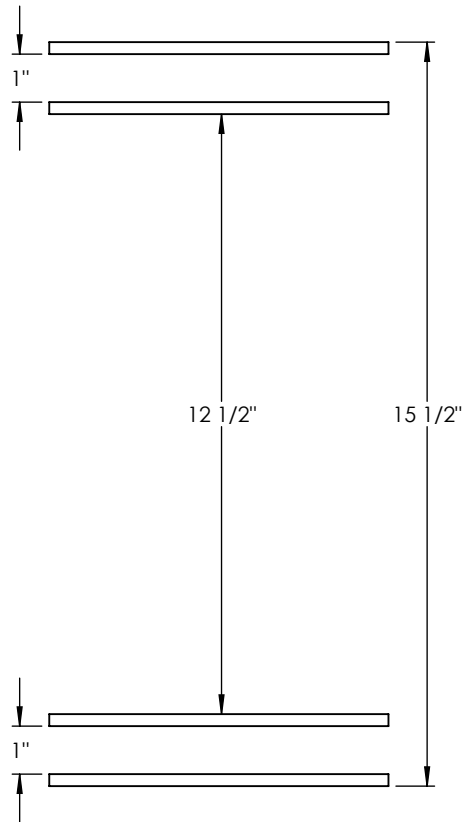
SHEET 9 OF 10

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APPLICATION



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			INTERPRET GEOMETRIC TOLERANCING PER:
			MATERIAL
NEXT ASSY	USED ON		FINISH
APPLICATION		DO NOT SCALE DRAWING	

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN		
TOLERANCES:	CHECKED		
FRACTIONAL ±	ENG APPR.		
ANGULAR: MACH ± BEND ±	MFG APPR.		
TWO PLACE DECIMAL ±	Q.A.		
THREE PLACE DECIMAL ±	COMMENTS:		

1/2" SQUARE ALUMINUM BAR

TITLE:  
 CYL-ARM-4F-6X24-30W-UD-TBR-CFA-DIM-30K

SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:4	WEIGHT:	SHEET 10 OF 10