

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	STN-CMD-8-30W-SB-WF-DIM-30K-SPUN FRAME	SPUN ALUMINUM 0.080"	1	
2	STN-CMD-8-30W-SB-WF-DIM-30K-FIREPLATE	SPUN ALUMINUM 0.080"	1	
3	STN-CMD-8-30W-SB-WF-DIM-30K-SPUN BACKPLATE	SPUN ALUMINUM 0.080"	1	
4	STN-CMD-8-30W-SB-WF-DIM-30K-LED PLATE	ALUMINUM 0.0635"	1	
5	STN-CMD-8-30W-SB-WF-DIM-30K-ACRYLIC	ACRYLIC	1	
6	55MM HEXAGON HEAT SINK	HEAT SINK	3	
7	DS-15W-350C1542010-3001	DRIVER	3	
8	AltqILED_PCN_D1500_110B-10 WATT	LED	3	

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .003
 ANGULAR: MACH ± .01 BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

STN-CMD-8-30W-SB-WF-DIM-30K

SIZE	DWG. NO.	REV
A	TICKET 26070	

SCALE: 1:4 WEIGHT: SHEET 1 OF 6



ALL BEND RADIUS .030"

APPLICATION

DO NOT SCALE DRAWING

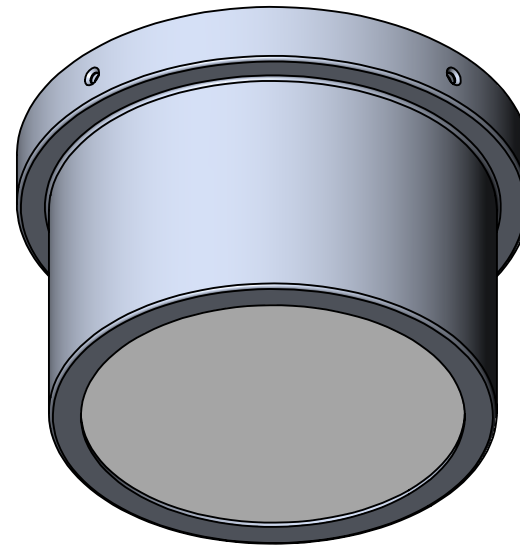
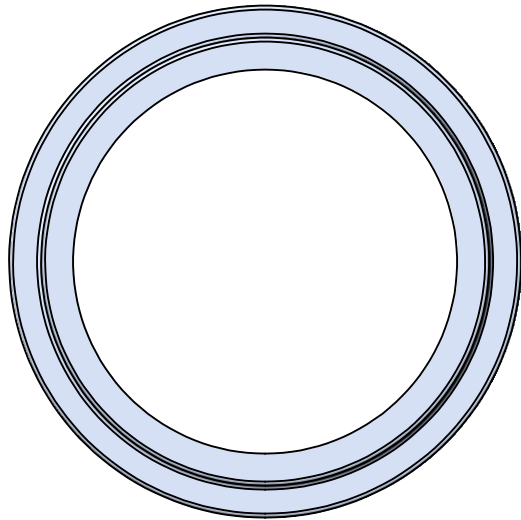
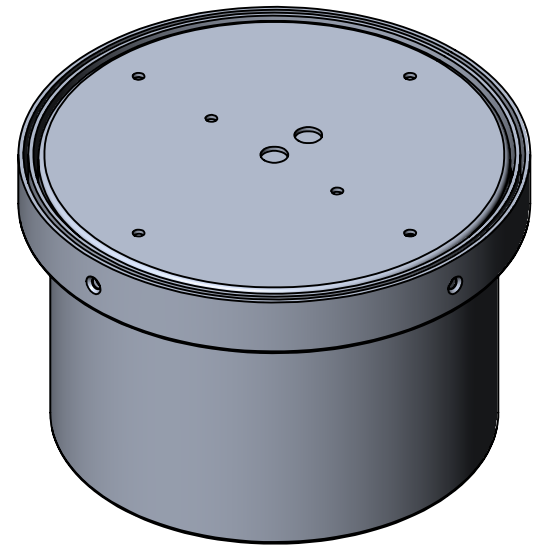
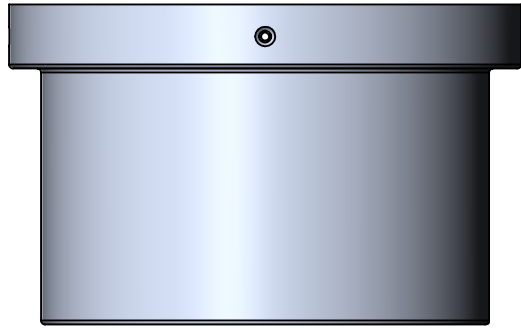
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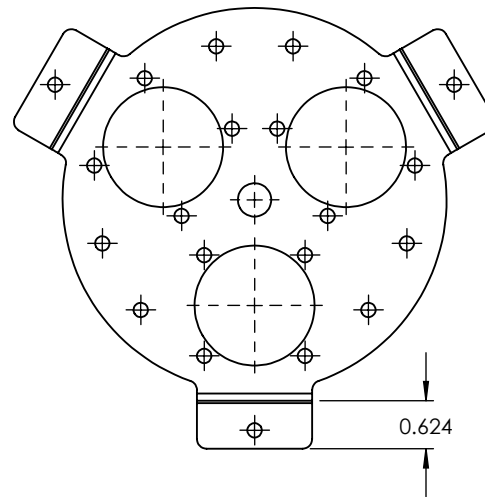
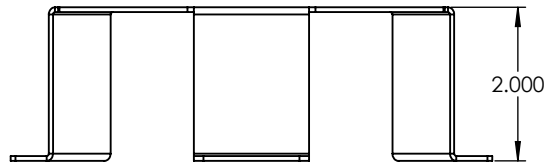
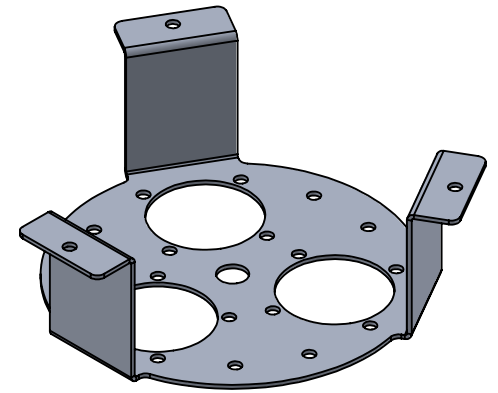
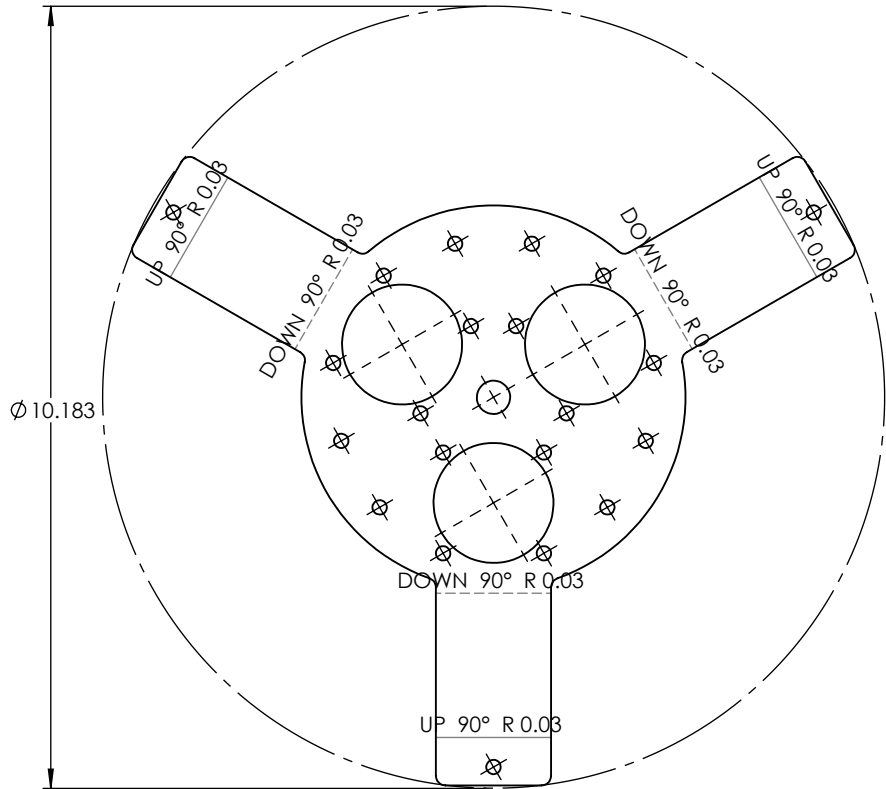
4

3

2

1





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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

SPUN ALUMINUM 0.06350"

TITLE:

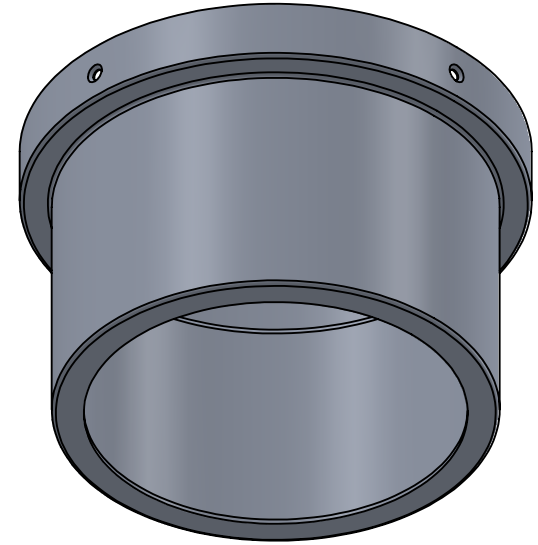
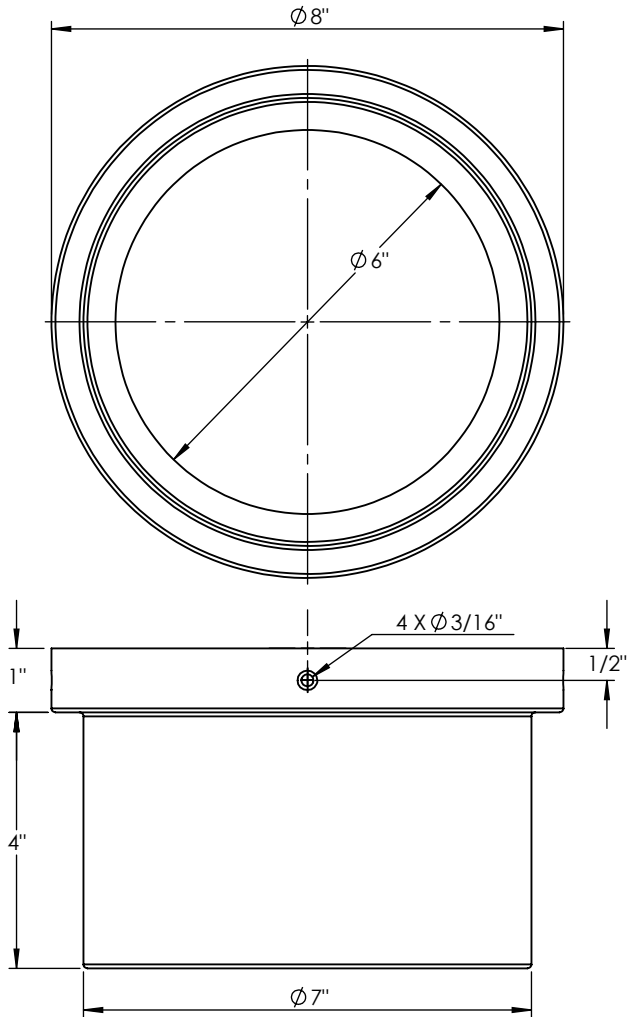
STN-CMD-8-30W-SB-WF-DIM-30K

SIZE DWG. NO. REV

A

SCALE: 1:2.5 WEIGHT: SHEET 3 OF 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	STN-CMD-8-30W-SB-WF-DIM-30K-SPUN FRAME	SPUN ALUMINUM 0.080"	1

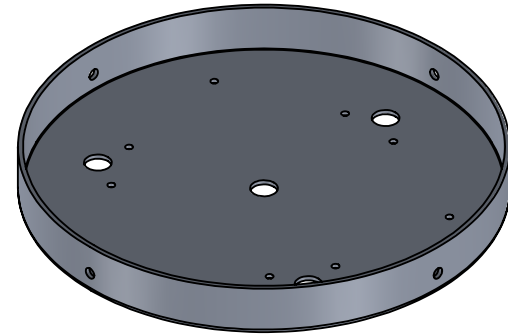
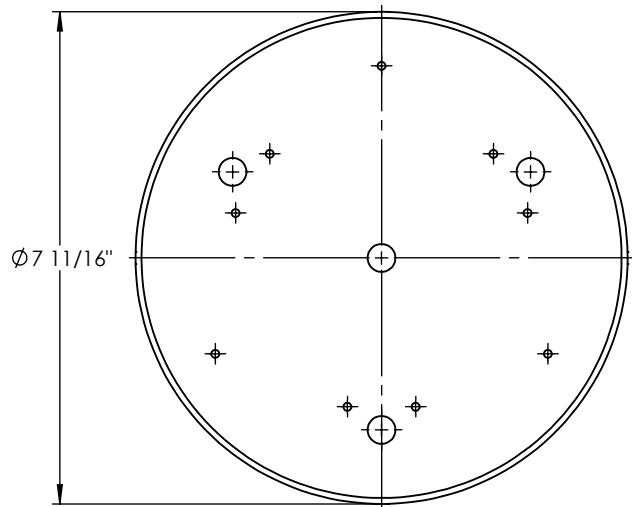
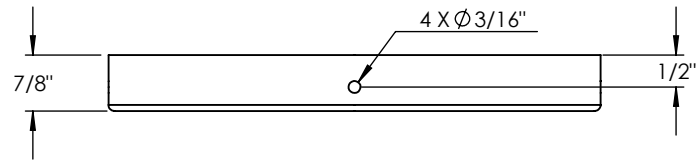


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				

SPUN ALUMINUM 0.080"		
TITLE:		
STN-CMD-8-30W-SB-WF-DIM-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:3	WEIGHT:	SHEET 4 OF 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	STN-CMD-8-30W-SB-WF-DIM-30K-SPUN BACKPLATE	SPUN ALUMINUM 0.080"	1

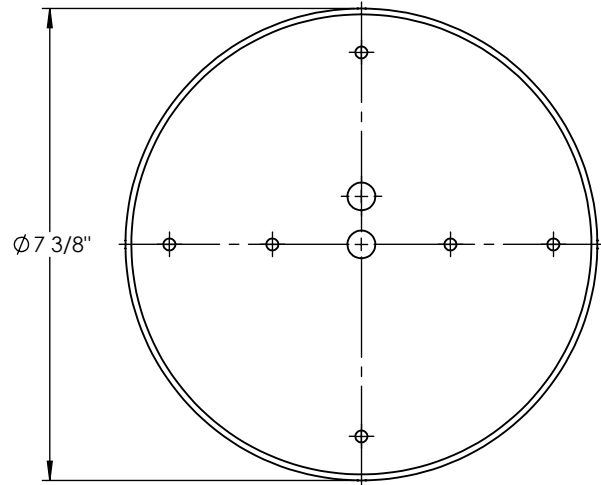
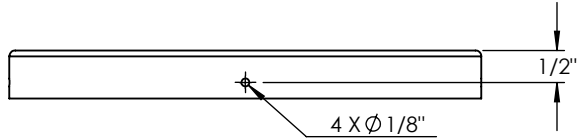
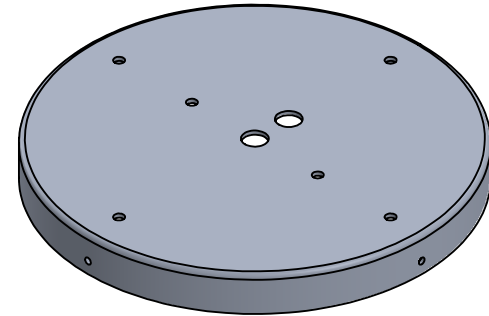


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	
		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
NEXT ASSY	USED ON		Q.A.	
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:	

TITLE:		
SPUN ALUMINUM 0.080"		
STN-CMD-8-30W-SB-WF-DIM-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:3	WEIGHT:	SHEET 5 OF 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	STN-CMD-8-30W-SB-WF-DIM-30K-FIREPLATE	SPUN ALUMINUM 0.080"	1



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	
		MATERIAL	ENG APPR.	
		FINISH	MFG APPR.	
			Q.A.	
			COMMENTS:	
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

SPUN ALUMINUM 0.080"		
TITLE:		
STN-CMD-8-30W-SB-WF-DIM-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:3	WEIGHT:	SHEET 6 OF 6