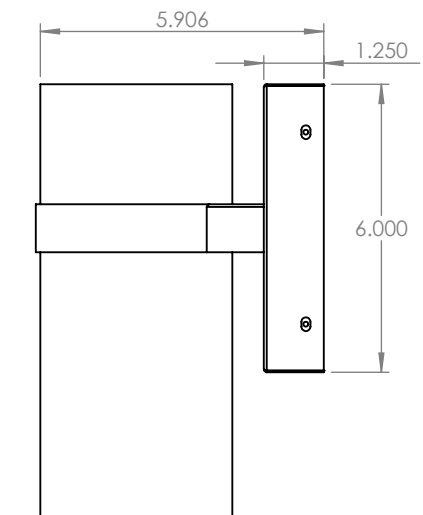
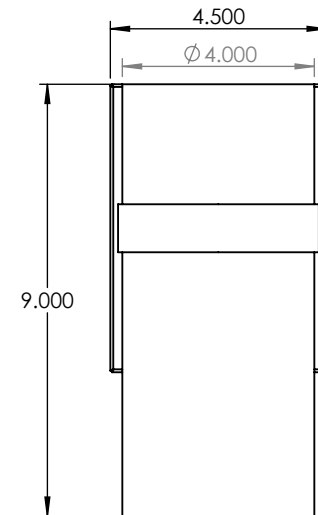
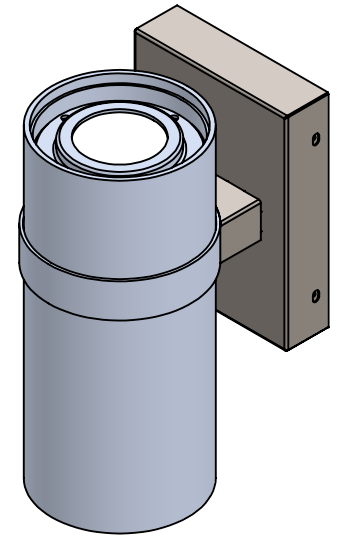
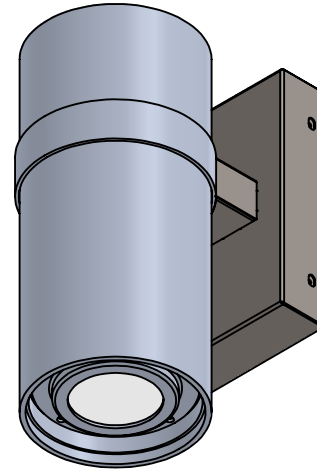
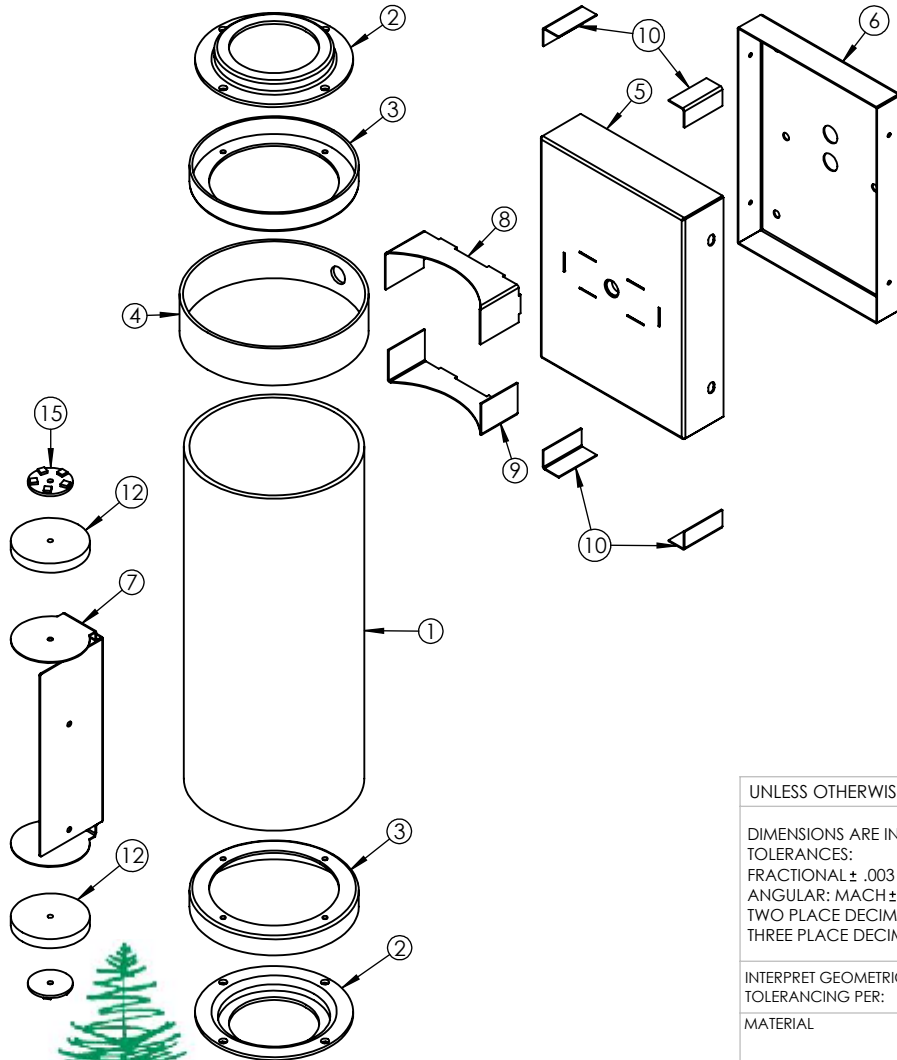


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-4" CYLINDER	4" ALUMINUM CYLINDER	1	
2	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-SPUN DOOR	SPUN ALUMINUM 0.0635"	2	
3	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-SPUN DOOR BRACKET	SPUN ALUMINUM 0.0635"	2	
4	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-TUBE SLEEVE	SPUN ALUMINUM 0.080"	1	
5	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-BACKPLATE	22 GAUGE	1	
6	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-FIREPLATE	22 GAUGE	1	
7	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-DRIVER BRACKET	22 GAUGE	1	
8	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-CONNECTOR BOX TOP	22 GAUGE	1	
9	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-CONNECTOR BOX BOTTOM	22 GAUGE	1	
10	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-BACKPLATE TAB	22 GAUGE	4	
11	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-ACRYLIC	ACRYLIC	2	
12	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-LED HEAT SINK	ALUMINUM 0.250" PLATE	2	
13	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-NIPPLE	BRASS NIPPLE	1	
14	Espen VEL19070MVH-1	DRIVER	1	
15	AifaLED_PCN_D1000_105B	LED	2	



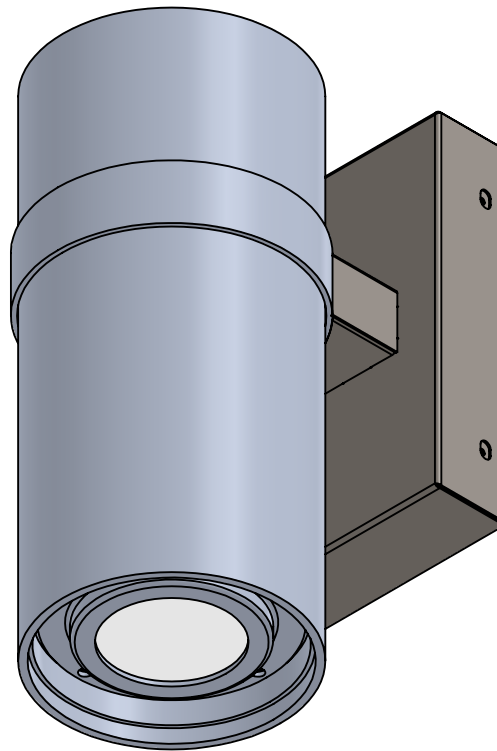
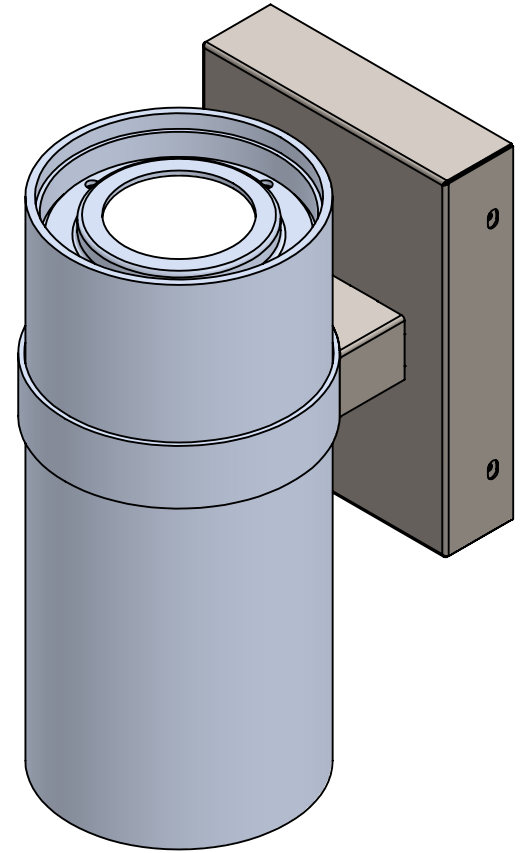
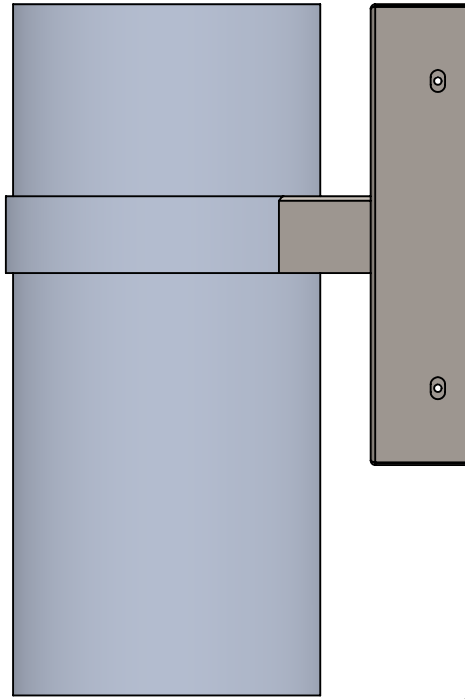
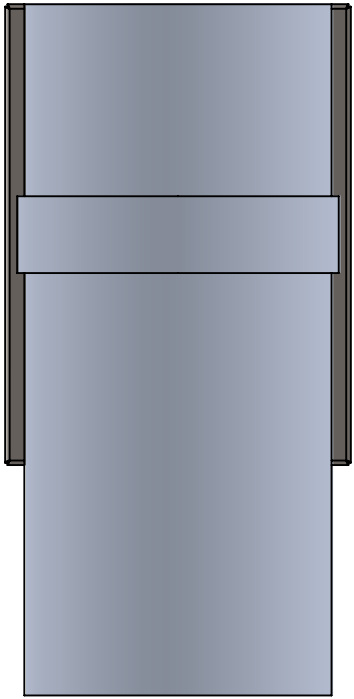
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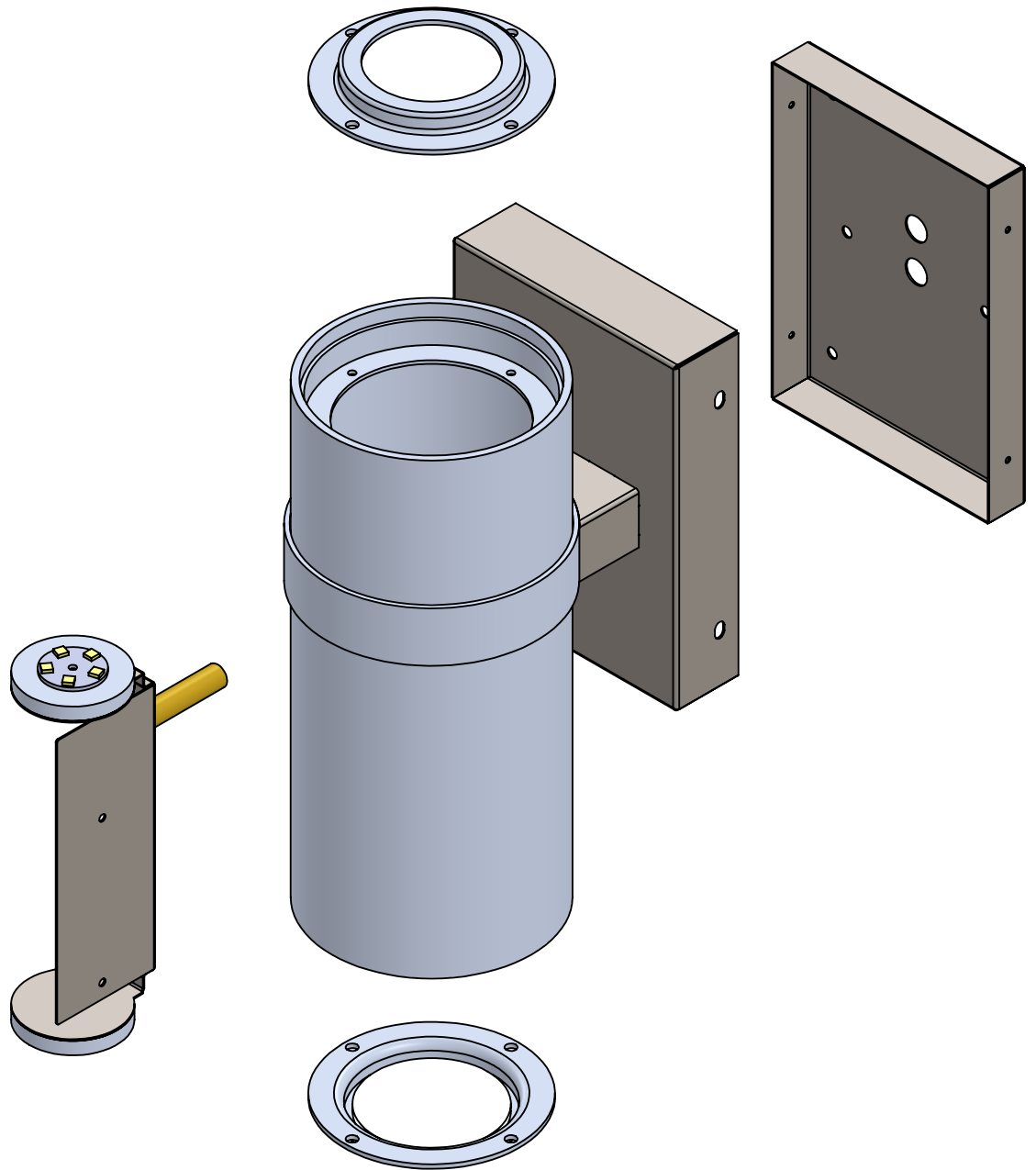
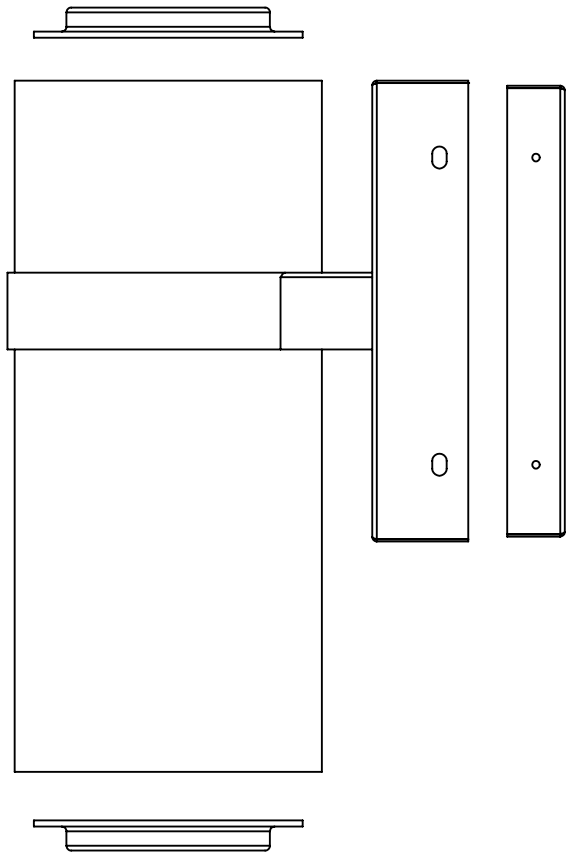
ALL BEND RADIUS .030"

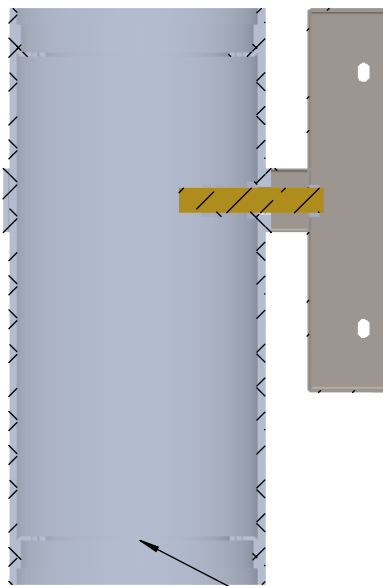
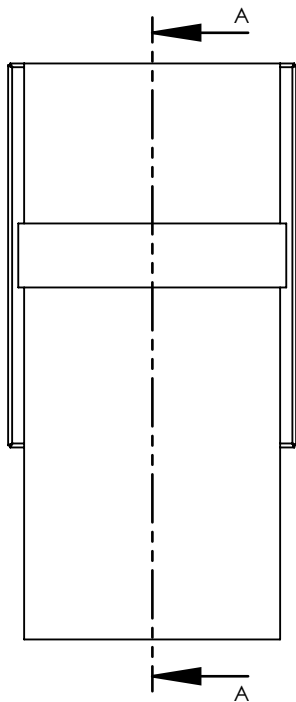
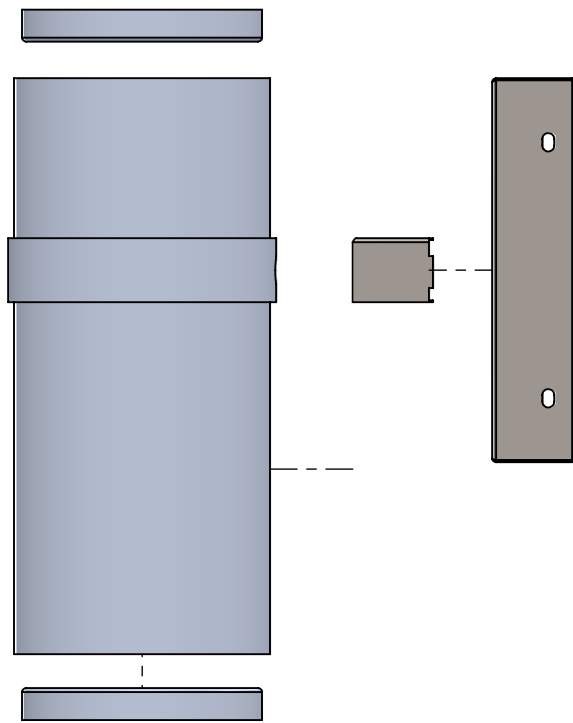
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FRACTIONAL ± .003	ENG APPR.	
ANGULAR: MACH ± .01 BEND ±	MFG APPR.	
TWO PLACE DECIMAL ±	Q.A.	
THREE PLACE DECIMAL ±.001	COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL		
FINISH		

TITLE:  
**CYL-BBBND-4X9-UD-12W-TBR-CFA-40K**

SIZE	DWG. NO.	REV
<b>A</b>	<b>TICKET 26244</b>	
SCALE: 1:4	WEIGHT:	SHEET 1 OF 10

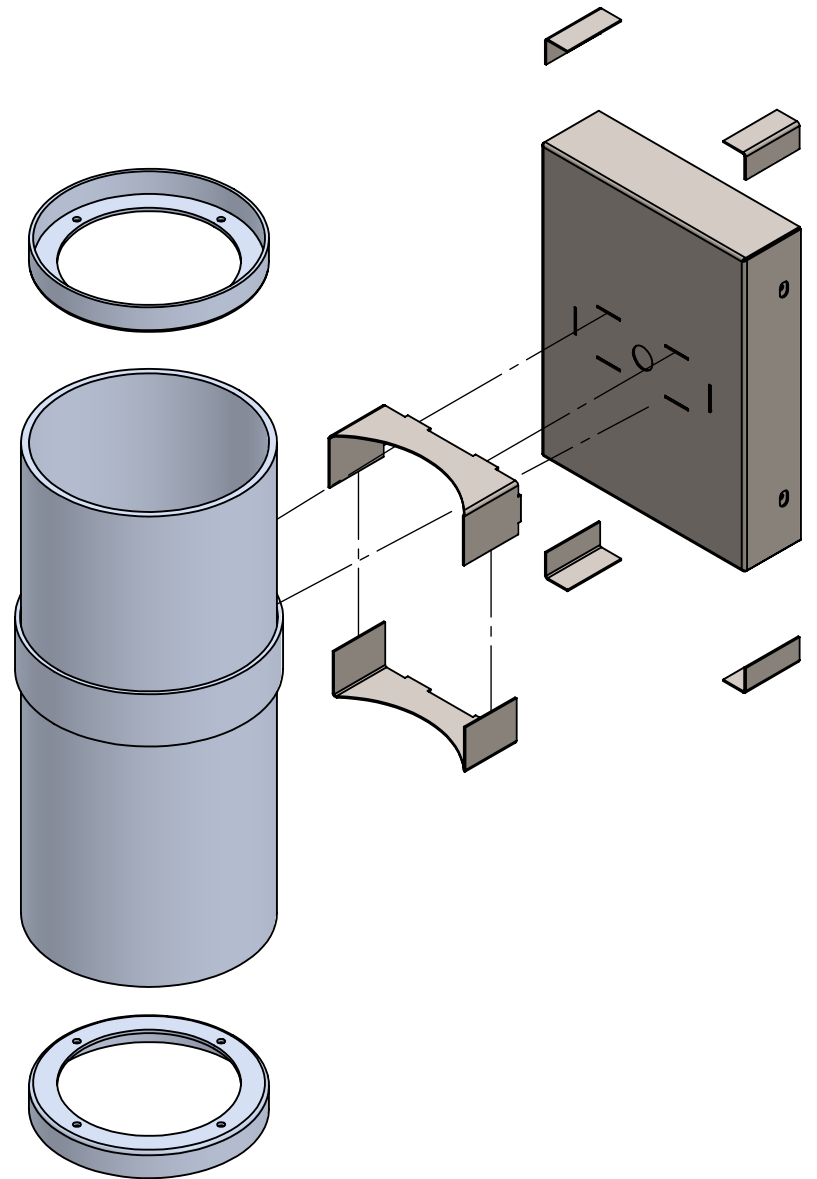


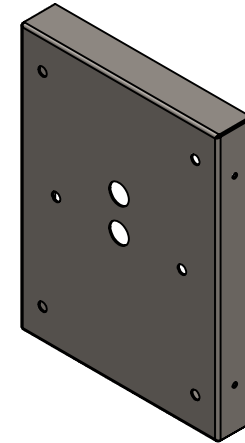
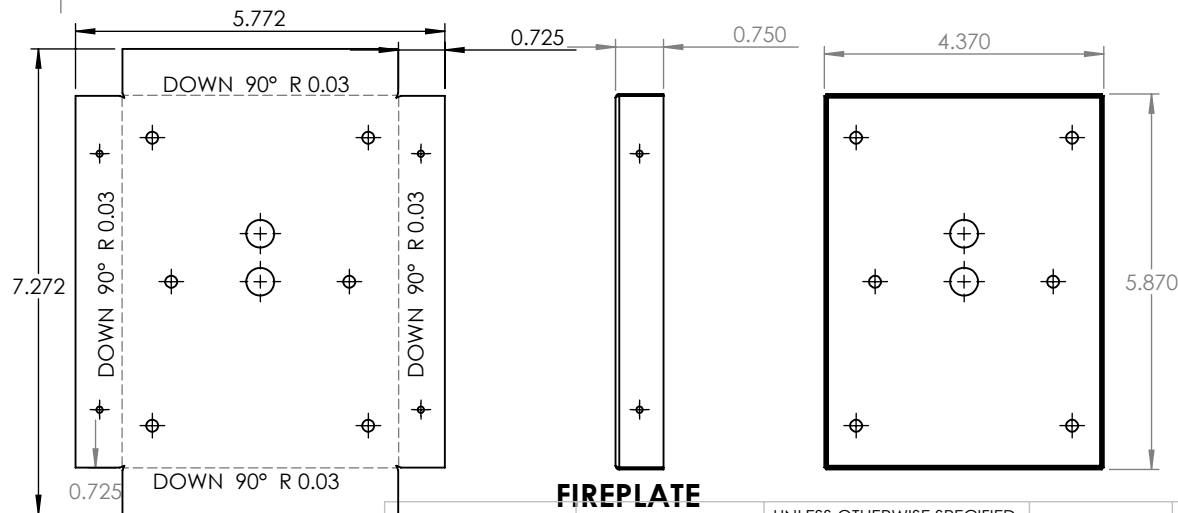
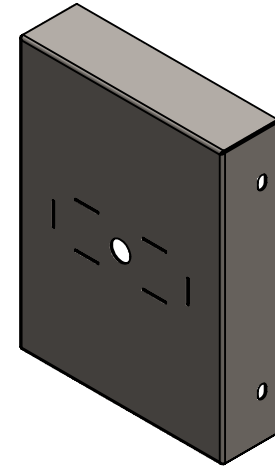
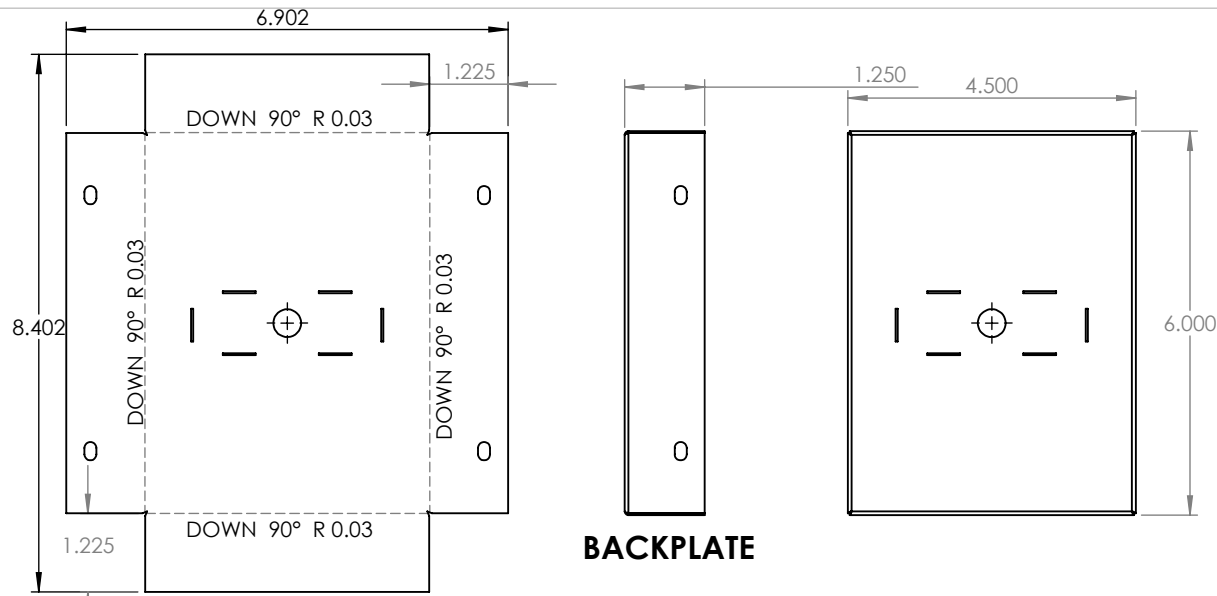




SECTION A-A

BRACKET REGRESSED 3/4" INTO  
CYLINDER BODY

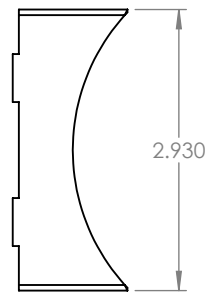
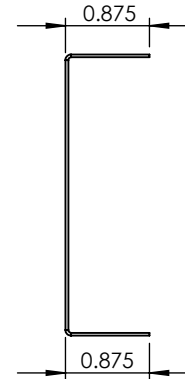
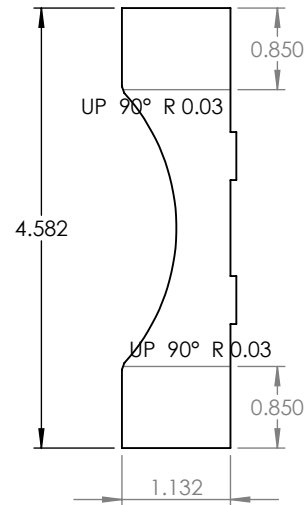
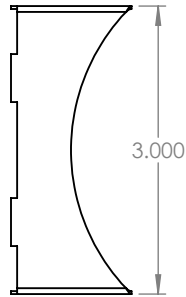
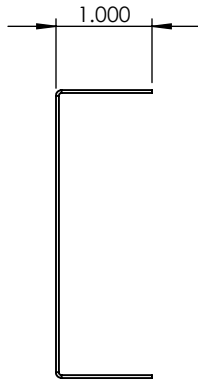
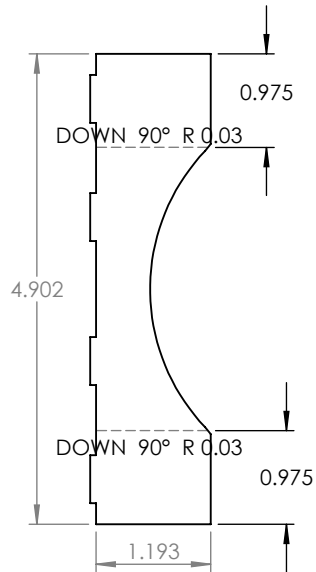
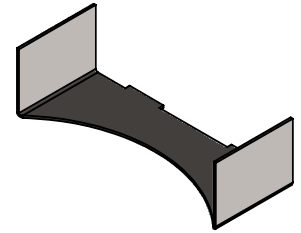
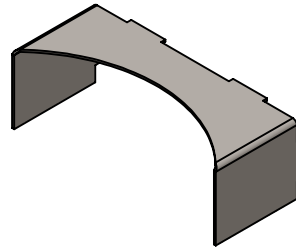
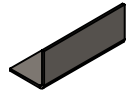
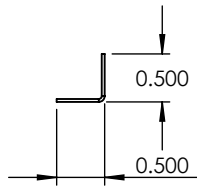
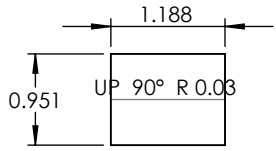




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		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

22 GAUGE		
TITLE:		
CYL-BBBND-4X9-UD-12W-TBR-CFA-40K		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:3	WEIGHT:	SHEET 5 OF 10

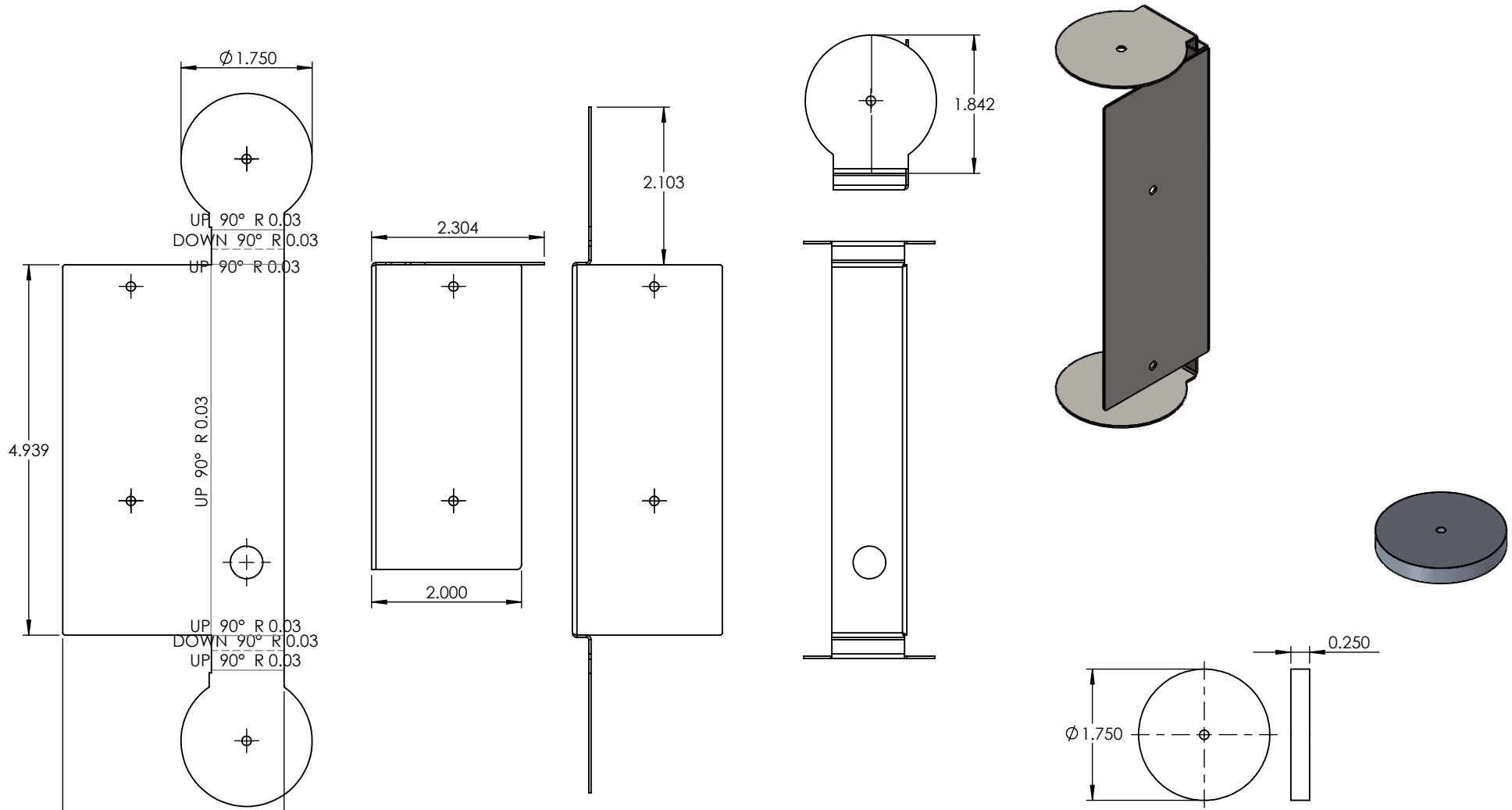


**CONNECTOR BOX TOP AND BOTTOM**

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		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

22 GAUGE		
TITLE:		
CYL-BBBND-4X9-UD-12W-TBR-CFA-40K		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:2	WEIGHT:	SHEET 6 OF 10



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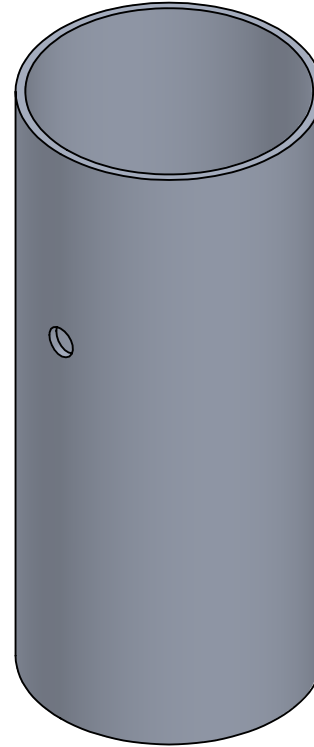
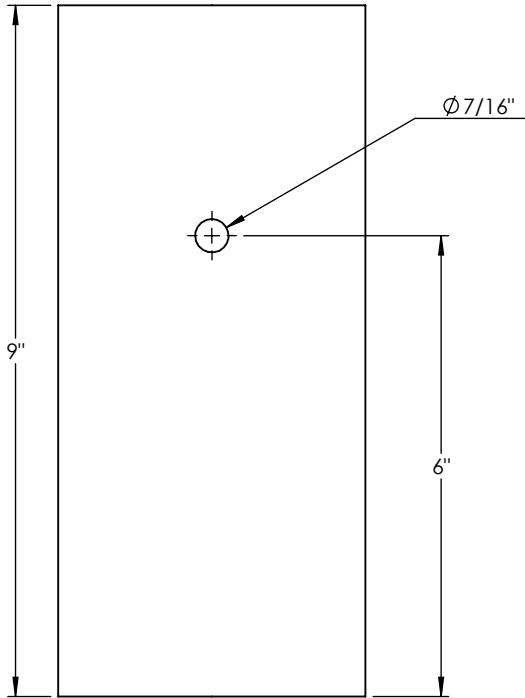
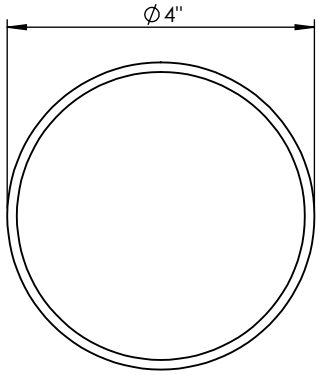
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:
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TOLERANCES:
FRACTIONAL $\pm$
ANGULAR: MACH $\pm$ BEND $\pm$
TWO PLACE DECIMAL $\pm$
THREE PLACE DECIMAL $\pm$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

NAME	DATE
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

22 GAUGE		
TITLE:		
CYL-BBBND-4X9-UD-12W-TBR-CFA-40K		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:2	WEIGHT:	SHEET 7 OF 10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-4" CYLINDER	4" ALUMINUM CYLINDER	1



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ±  
 ANGULAR: MACH ± BEND ±  
 TWO PLACE DECIMAL ±  
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC  
 TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

4" ALUMINUM CYLINDER

TITLE:

CYL-BBBND-4X9-UD-12W-TBR-CFA-40K

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

SIZE  
**A**

DWG. NO.

REV

SCALE: 1:2.5 WEIGHT:

SHEET 8 OF 10

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NEXT ASSY

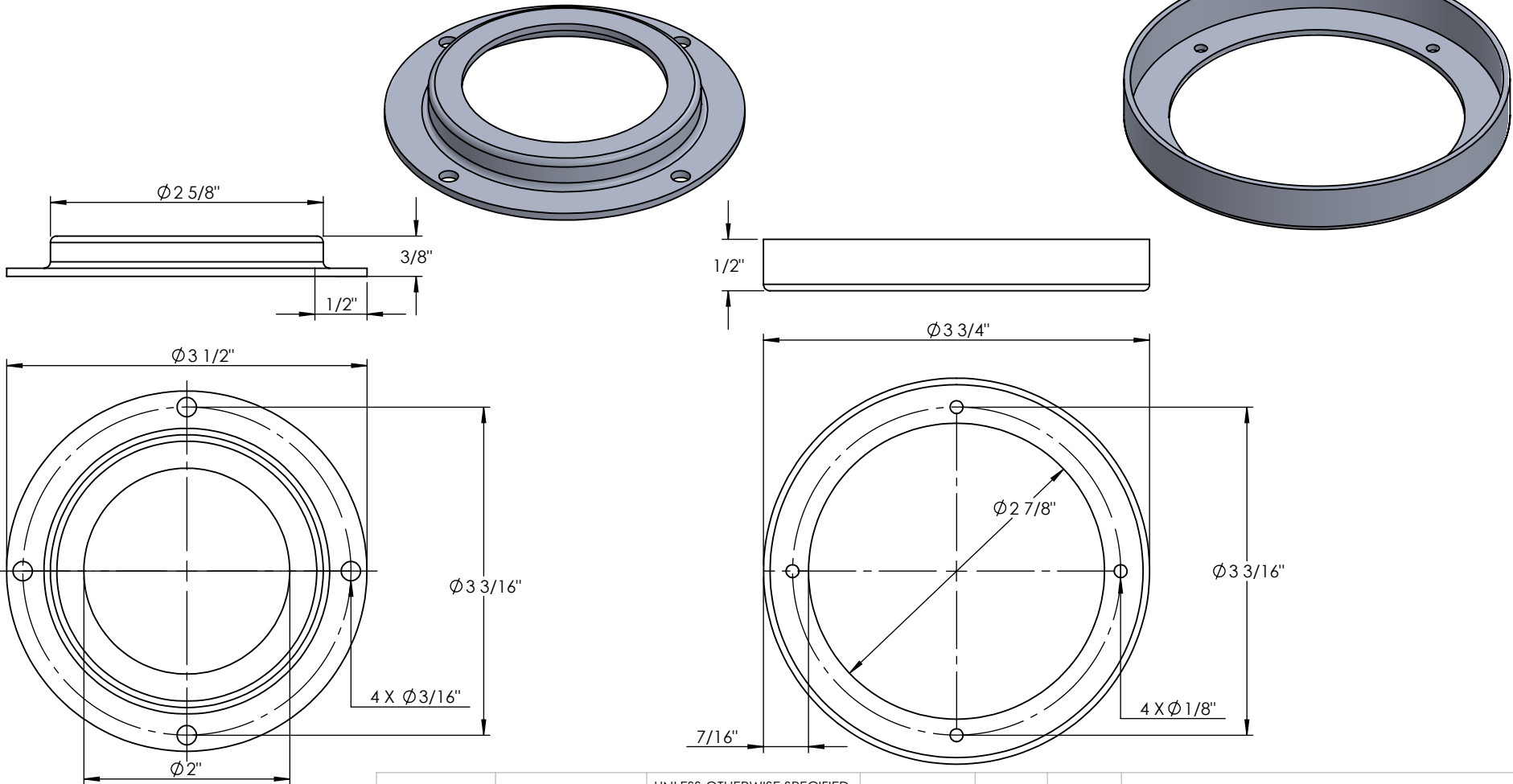
USED ON

APPLICATION



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-SPUN DOOR	SPUN ALUMINUM 0.0635"	1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-SPUN DOOR BRACKET	SPUN ALUMINUM 0.0635"	1

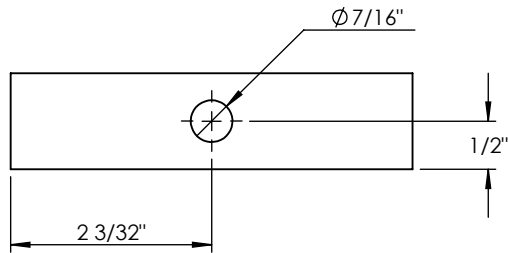
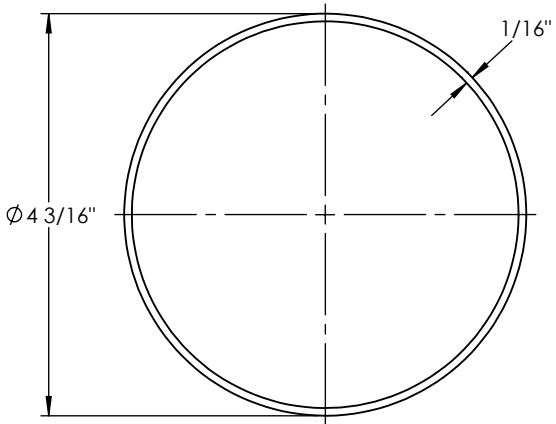
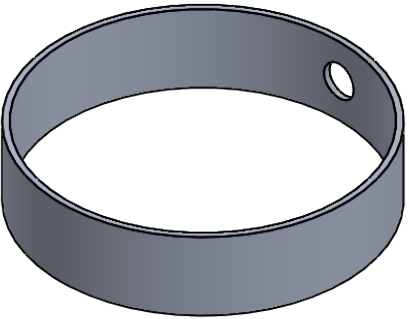


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		DIMENSIONS ARE IN INCHES	DRAWN		
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		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
		APPLICATION			
		DO NOT SCALE DRAWING			

SPUN ALUMINUM 0.0635"		
TITLE:		
CYL-BBBND-4X9-UD-12W-TBR-CFA-40K		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:1.5WEIGHT:		SHEET 9 OF 10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-BBBND-4X9-UD-12W-TBR-CFA-40K-TUBE SLEEVE	SPUN ALUMINUM 0.080"	1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
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		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

SPUN ALUMINUM 0.080"		
TITLE:		
CYL-BBBND-4X9-UD-12W-TBR-CFA-40K		
SIZE	DWG. NO.	REV
<b>A</b>		
SCALE: 1:2	WEIGHT:	SHEET 10 OF 10