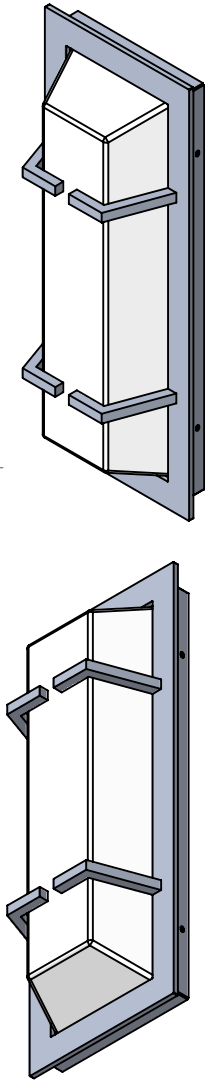
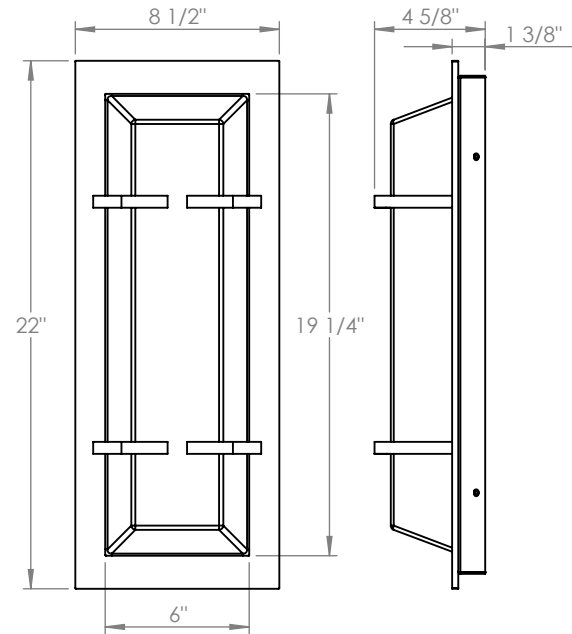
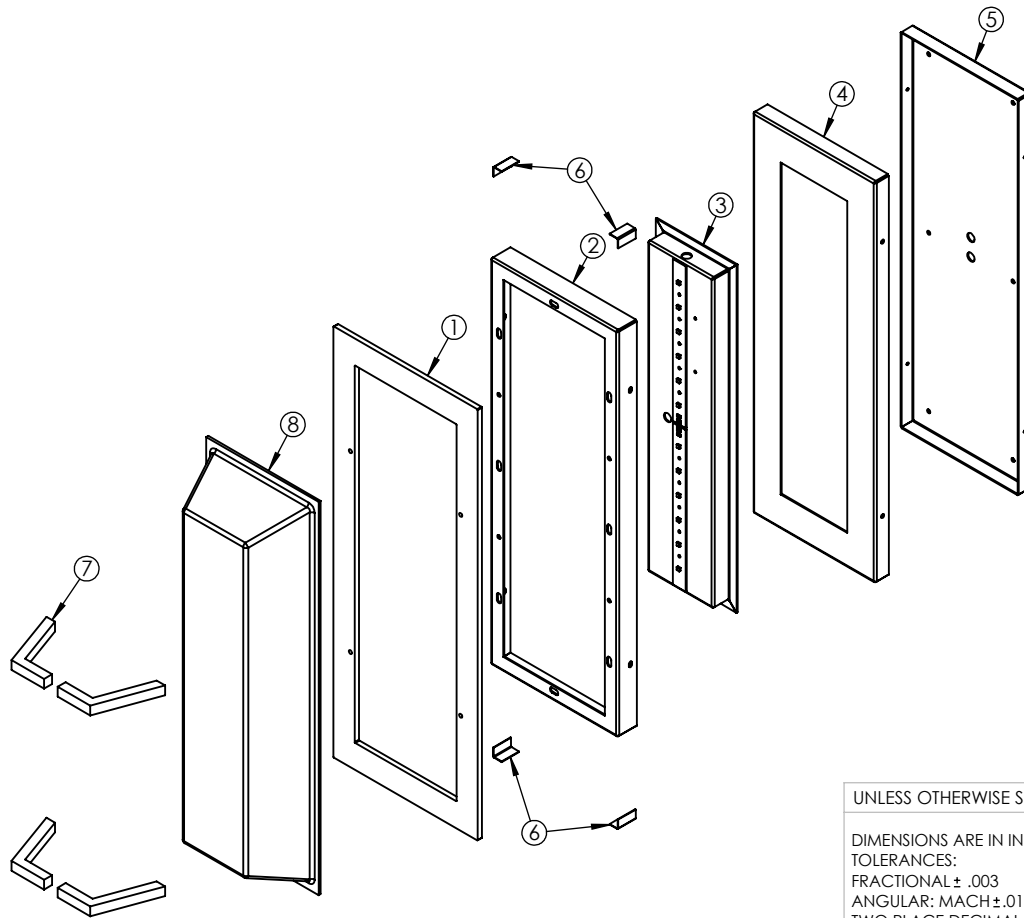


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	EVOL12-W-22-12LED-TBK-WDA-35K-0.250" THICK PLATE	1/4" INCH ALUMINUM PLATE	1	
2	EVOL12-W-22-12LED-TBK-WDA-35K-FRAME SPACER	ALUMINUM 0.0635"	1	
3	EVOL12-W-22-12LED-TBK-WDA-35K-LED SPACER	ALUMINUM 0.0635"	1	
4	EVOL12-W-22-12LED-TBK-WDA-35K-BACKPLATE	ALUMINUM 0.0635"	1	
5	EVOL12-W-22-12LED-TBK-WDA-35K-FIREPLATE	ALUMINUM 0.0635"	1	
6	EVOL12-W-22-12LED-TBK-WDA-35K-FRAME TAB	25 GAUGE	4	
7	EVOL12-W-22-12LED-TBK-WDA-35K-ALUMINUM BAR	1/2" SQUARE ALUMINUM BAR	2	
8	EVOLX-W-22-FORMED LENS	ACRYLIC LENS	1	
9	Espen VEL19070MVH-1	DRIVER	1	
10	AltaiLED_PN1004RevD	LED	2	



ALL BEND RADIUS .030"

APPLICATION

DO NOT SCALE DRAWING

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DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .003
 ANGULAR: MACH ± .01 BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

NAME DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

TITLE:

EVOL12-W-22-12LED-TMN-WDA-30K

SIZE DWG. NO.

A TICKET 26309

REV

SCALE: 1:8

WEIGHT:

SHEET 1 OF 9

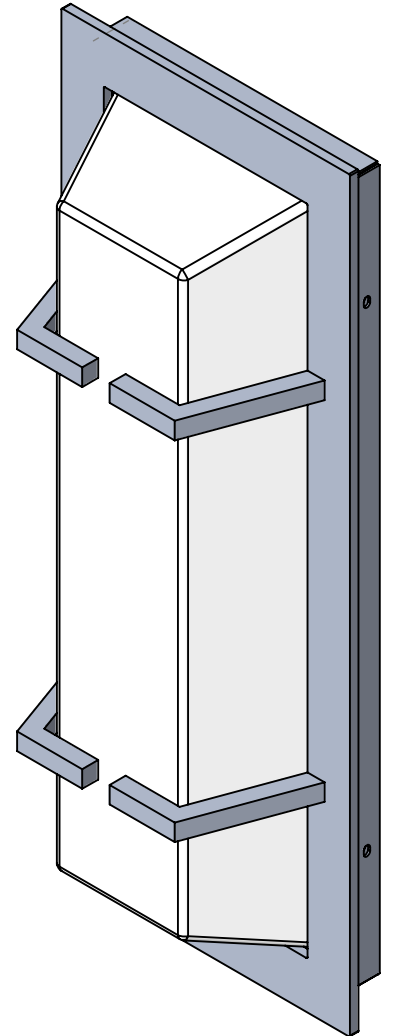
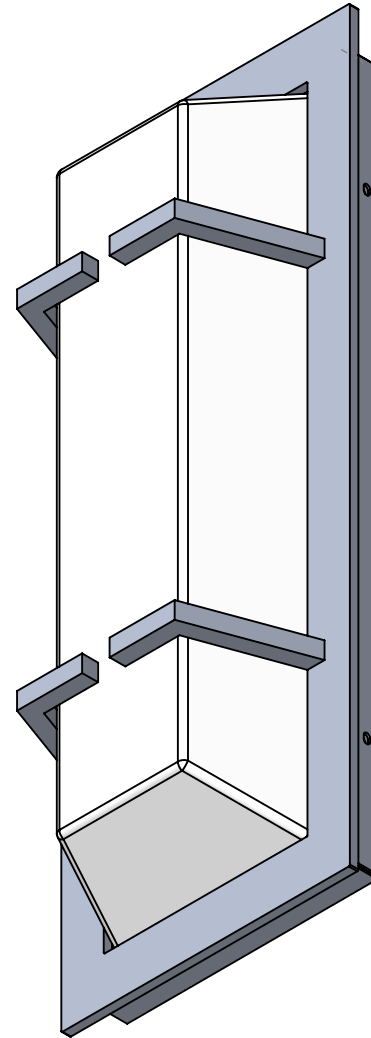
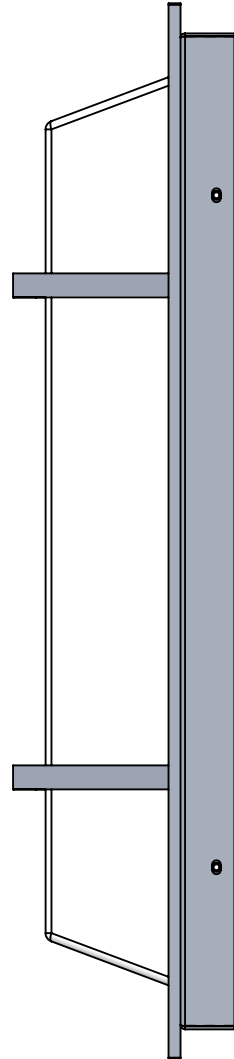
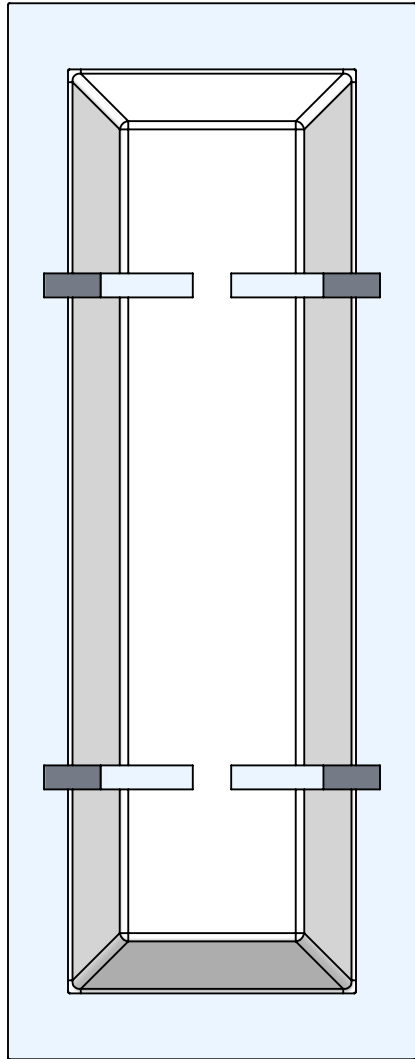
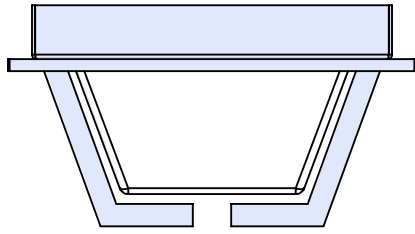
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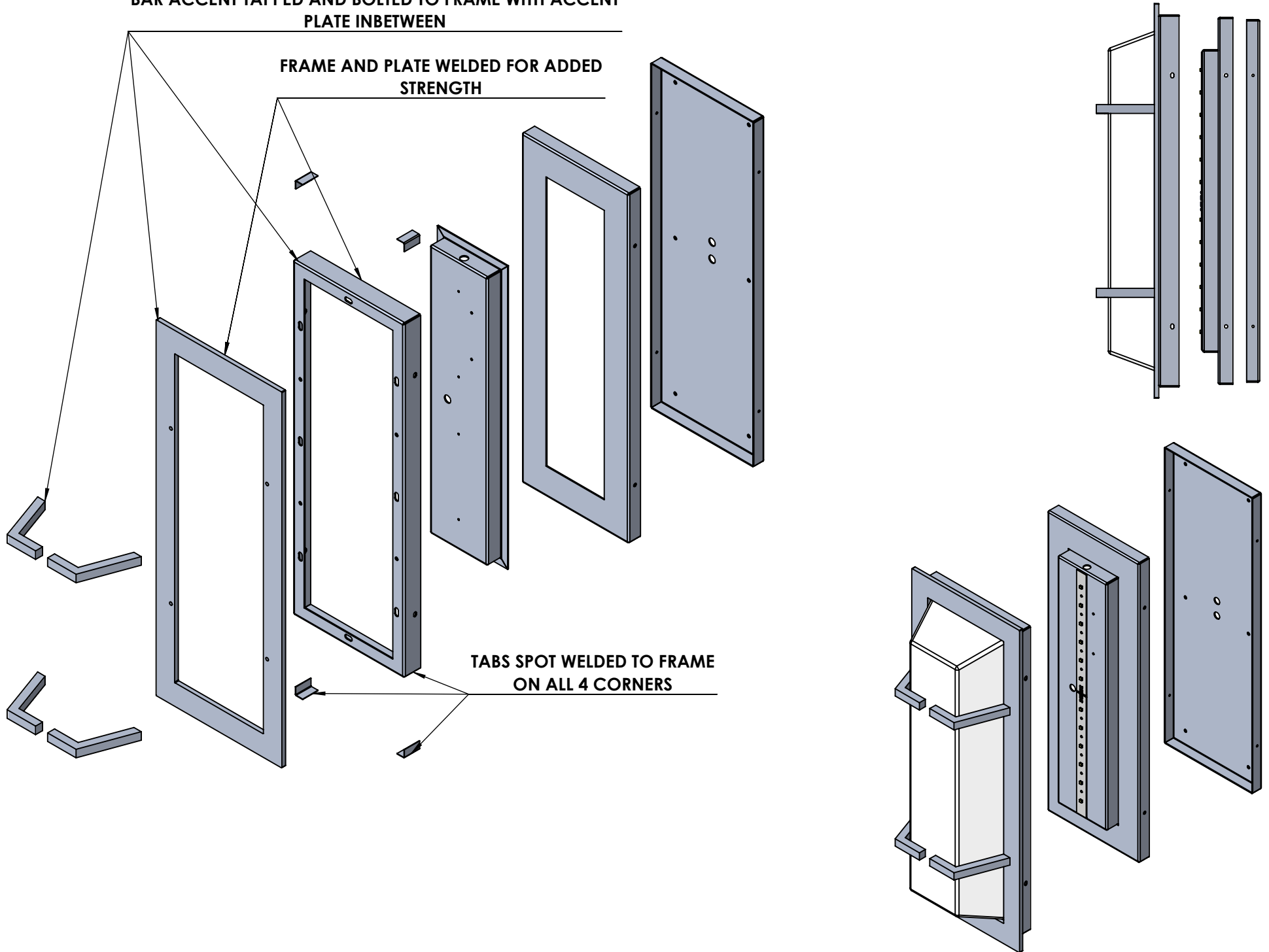
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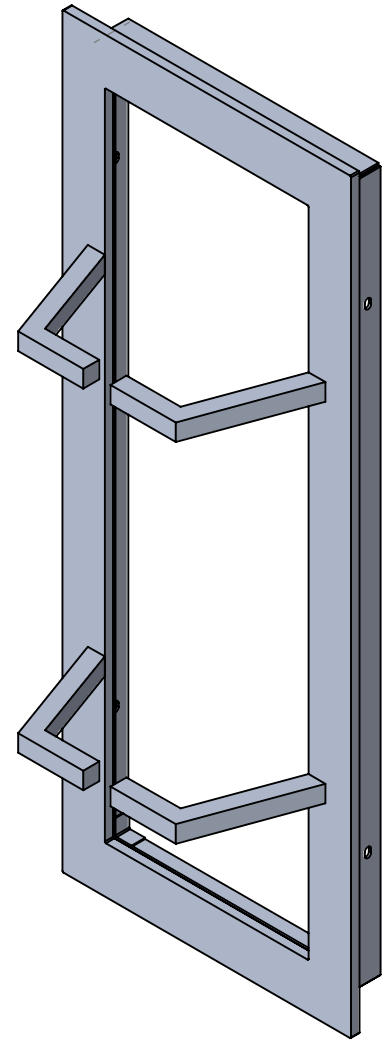
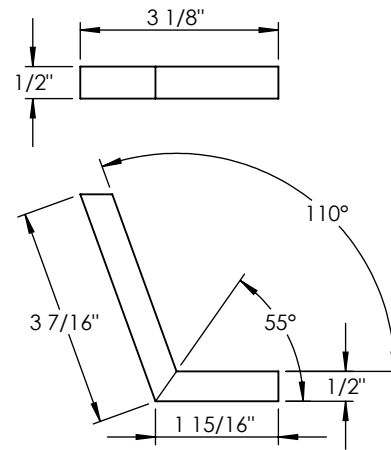
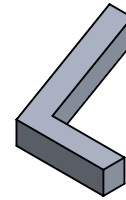
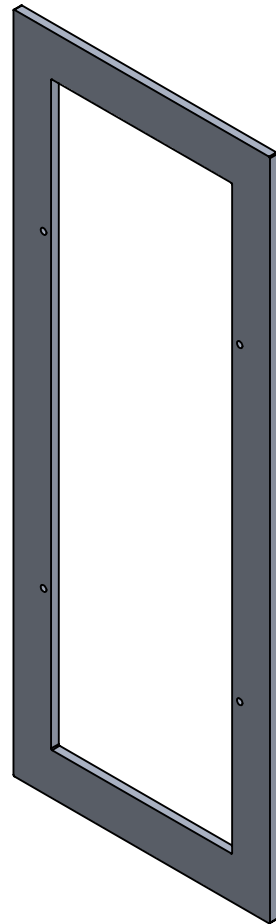
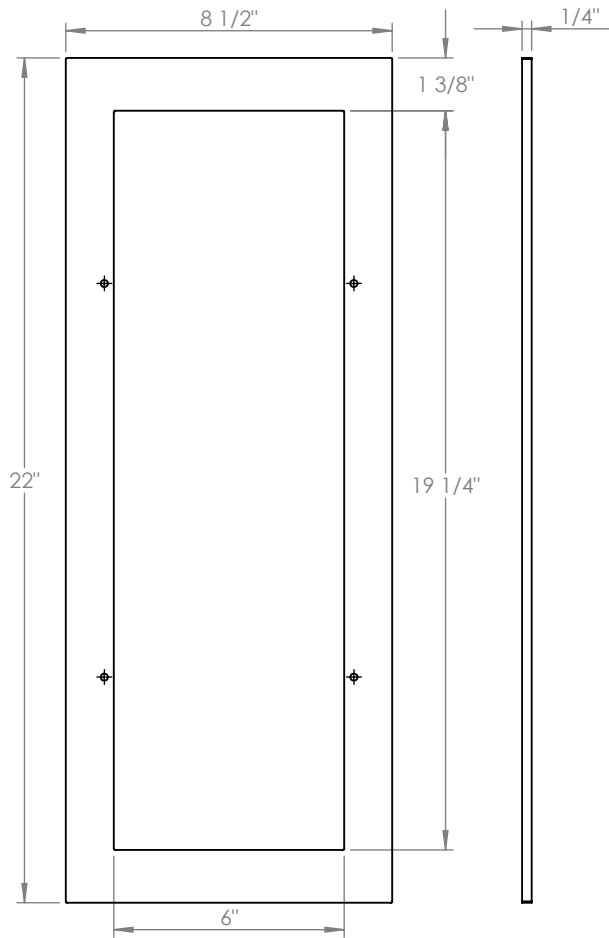


**BAR ACCENT TAPPED AND BOLTED TO FRAME WITH ACCENT
PLATE IN BETWEEN**

**FRAME AND PLATE WELDED FOR ADDED
STRENGTH**

**TABS SPOT WELDED TO FRAME
ON ALL 4 CORNERS**





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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
NEXT ASSY	USED ON	FINISH
APPLICATION		DO NOT SCALE DRAWING

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DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

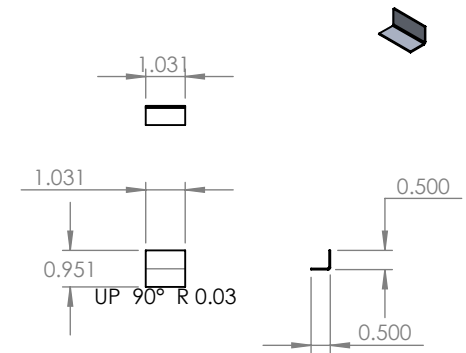
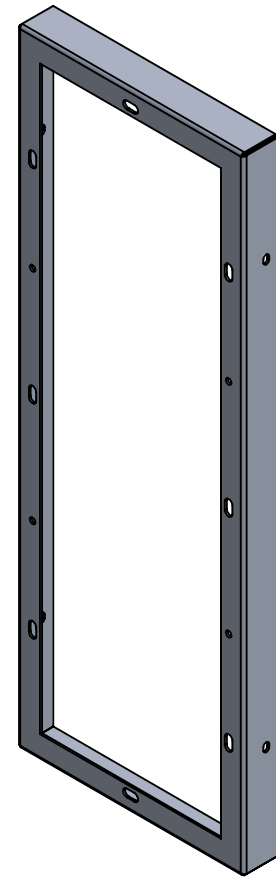
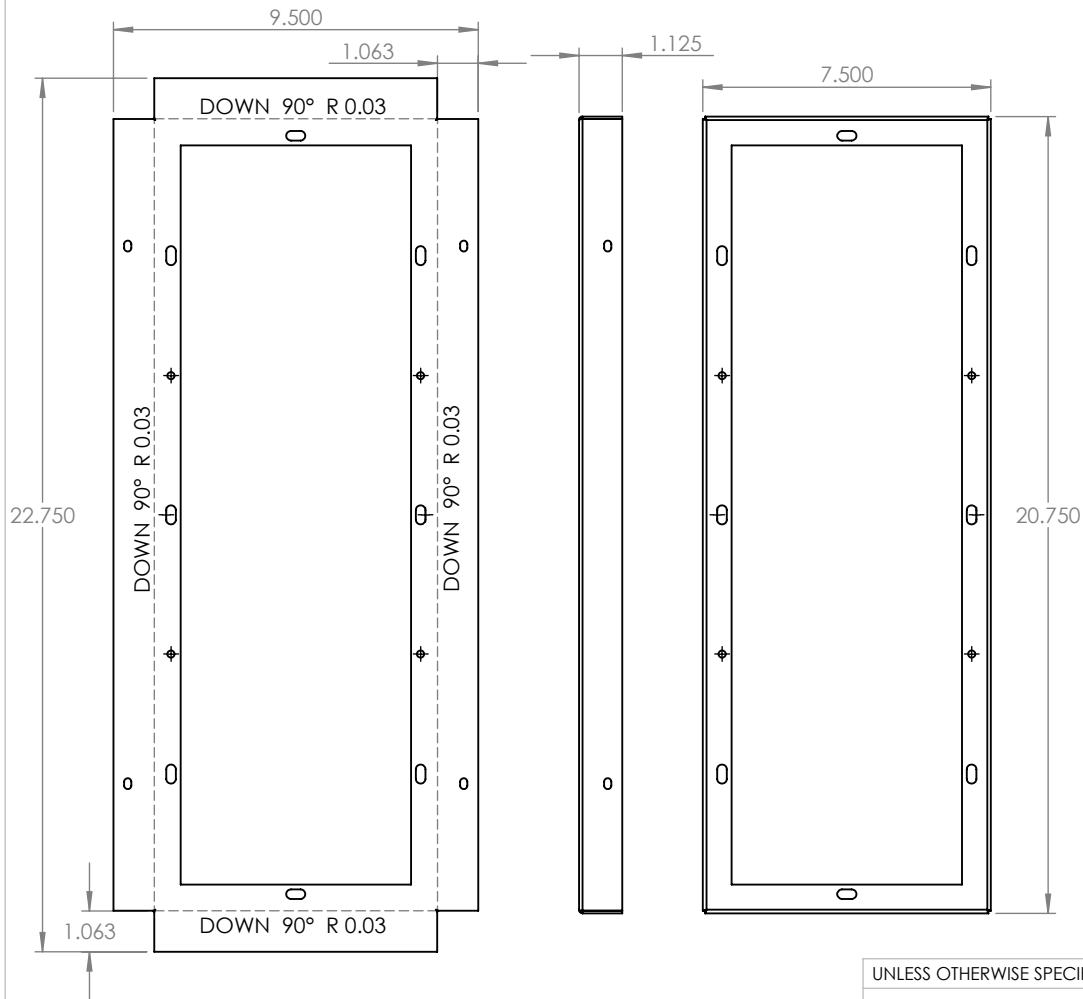
	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

1/4" INCH ALUMINUM PLATE

TITLE:

EVOL12-W-22-12LED-TMN-WDA-30K

SIZE	DWG. NO.	REV
A		
SCALE: 1:5	WEIGHT:	SHEET 4 OF 9



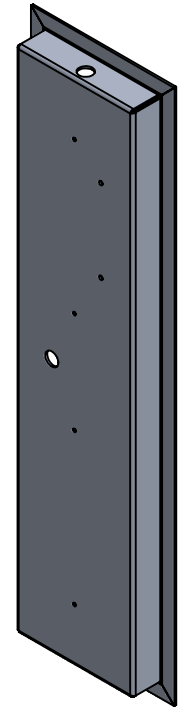
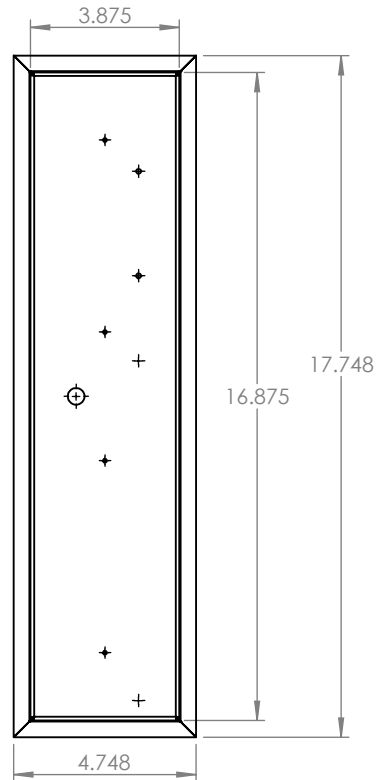
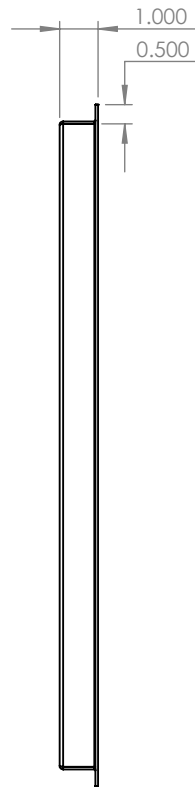
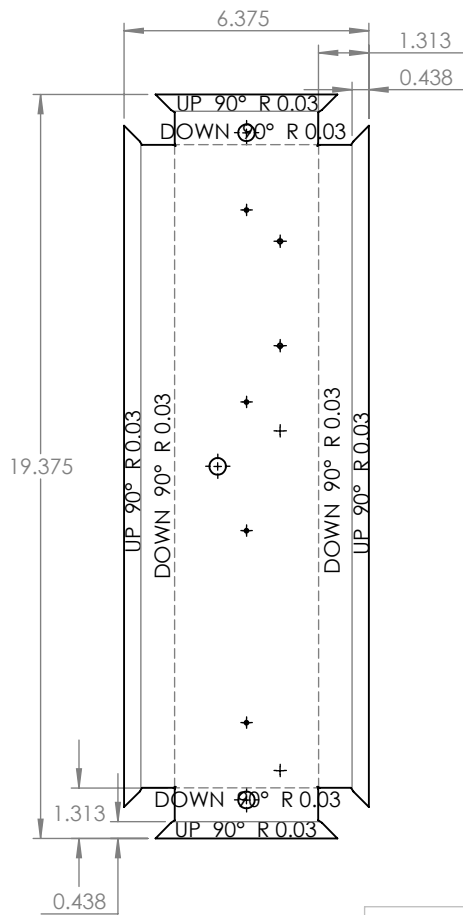
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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

ALUMINUM 0.0635"		
TITLE:		
EVOL12-W-22-12LED-TMN-WDA-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:5	WEIGHT:	SHEET 5 OF 9



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	ALUMINUM 0.0635"	
		DIMENSIONS ARE IN INCHES	DRAWN		TITLE:	
		TOLERANCES:	CHECKED		EVOL12-W-22-12LED-TMN-WDA-30K	
		FRACTIONAL ±	ENG APPR.		SIZE DWG. NO. REV	
		ANGULAR: MACH ± BEND ±	MFG APPR.		SCALE: 1:5 WEIGHT: SHEET 6 OF 9	
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
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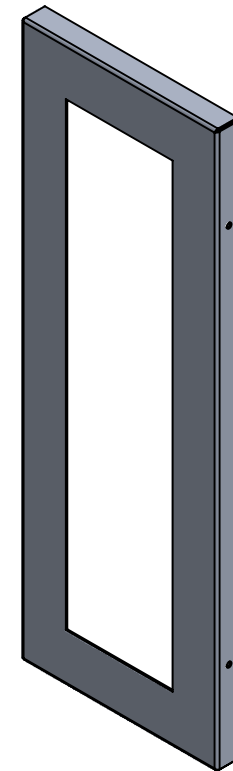
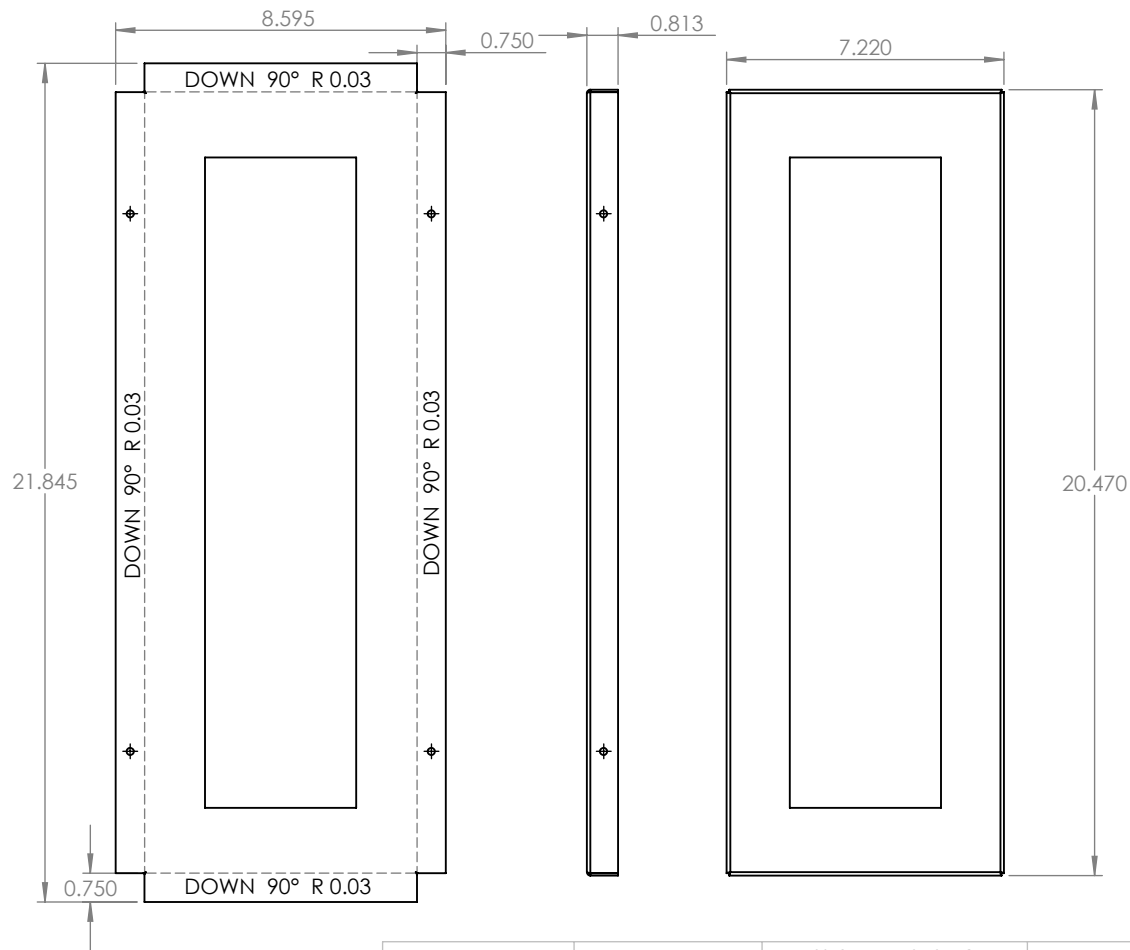
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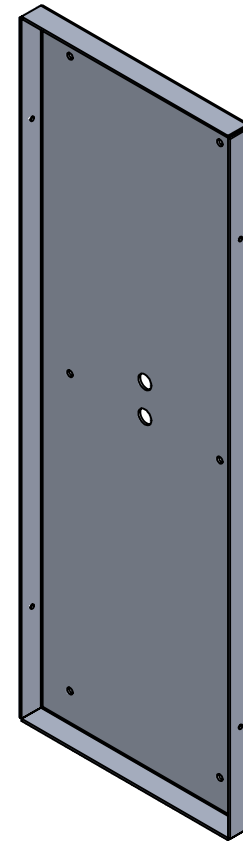
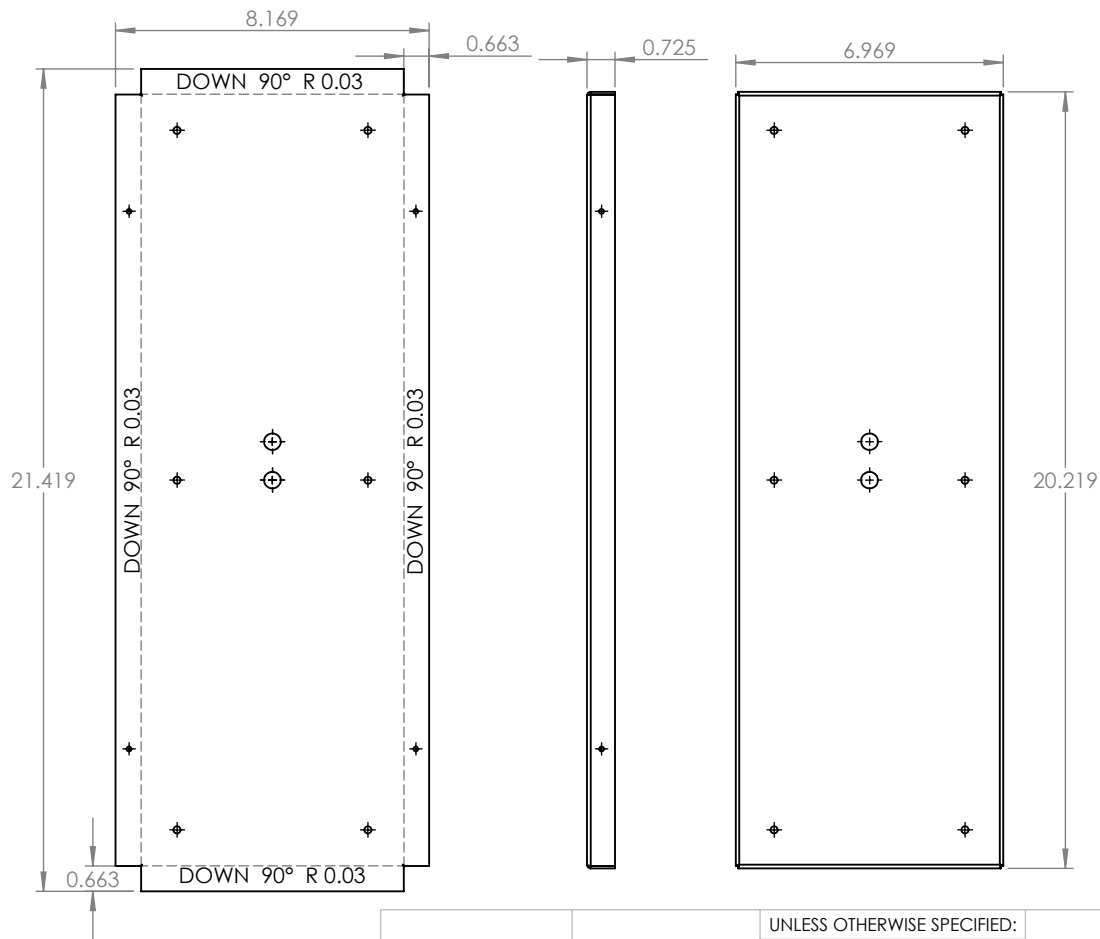
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1



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		DIMENSIONS ARE IN INCHES	DRAWN		TITLE:	
		TOLERANCES:	CHECKED		EVOL12-W-22-12LED-TMN-WDA-30K	
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		ANGULAR: MACH ± BEND ±	MFG APPR.		A	
		TWO PLACE DECIMAL ±	Q.A.		SCALE: 1:5 WEIGHT: SHEET 7 OF 9	
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				



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		INTERPRET GEOMETRIC TOLERANCING PER:		
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NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

ALUMINUM 0.0635"		
TITLE:		
EVOL12-W-22-12LED-TMN-WDA-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:5	WEIGHT:	SHEET 8 OF 9

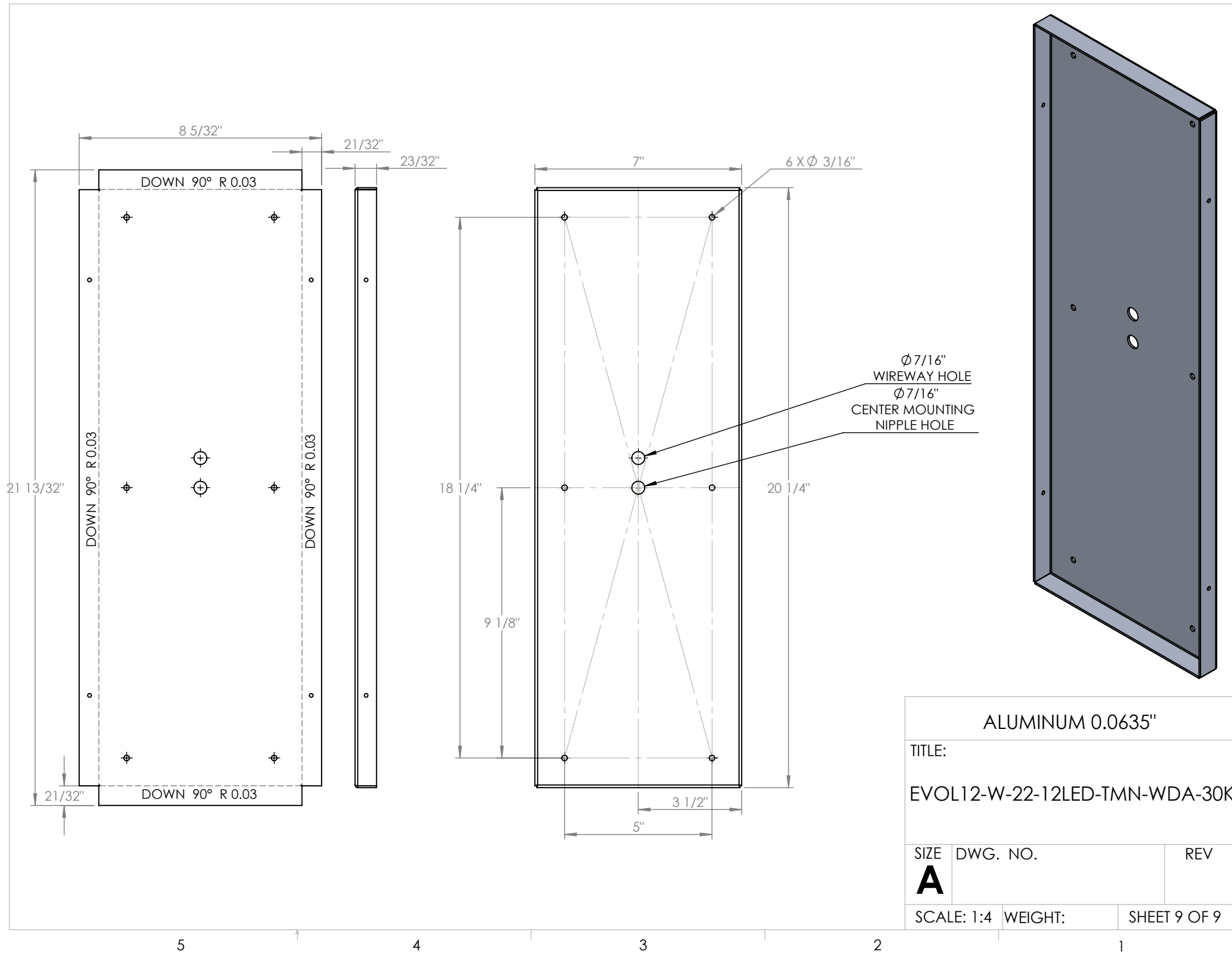
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ALUMINUM 0.0635"		
TITLE:		
EVOL12-W-22-12LED-TMN-WDA-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:4	WEIGHT:	SHEET 9 OF 9

5

4

3

2

1