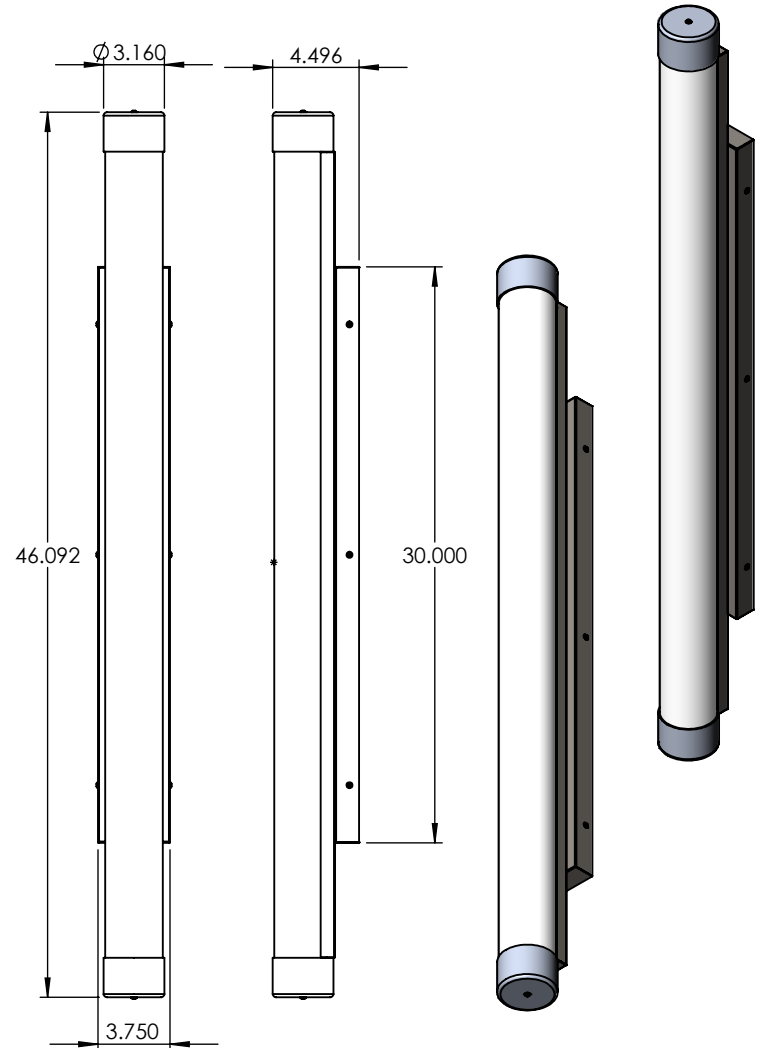
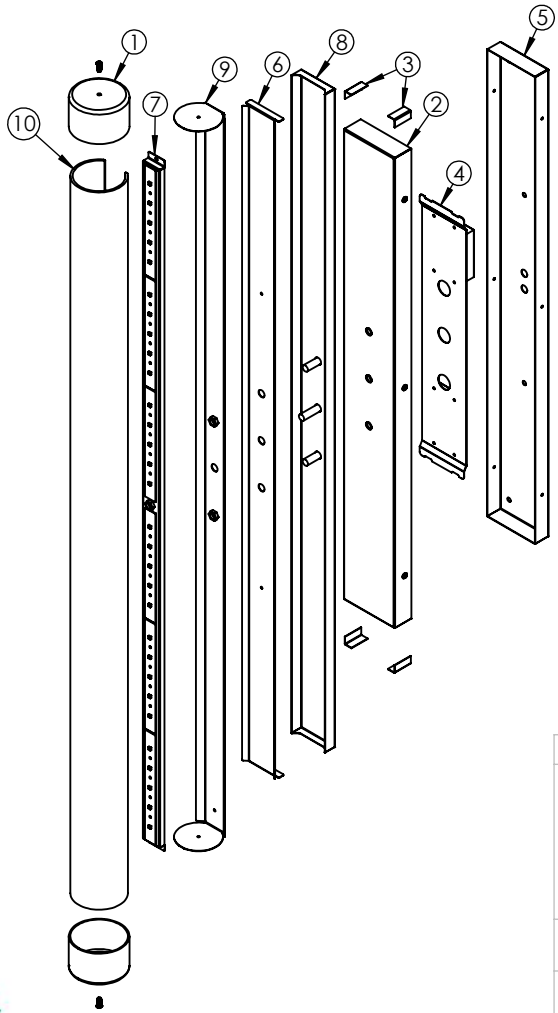


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	CUT
1	CYL-VBB-30W-MBK-WF-DIM-46"-30K-SPUN CUP	SPUN ALUMINUM 0.080"	2	
2	CYL-VBB-30W-MBK-WF-DIM-46"-30K-BACKPLATE	22 GAUGE	1	
3	CYL-VBB-30W-MBK-WF-DIM-46"-30K-BACKPLATE TAB	22 GAUGE	4	
4	CYL-VBB-30W-MBK-WF-DIM-46"-30K-DRIVER BRACKET	22 GAUGE	1	
5	CYL-VBB-30W-MBK-WF-DIM-46"-30K-FIREPLATE	22 GAUGE	1	
6	CYL-VBB-30W-MBK-WF-DIM-46"-30K-LENS OUTERPLATE	22 GAUGE	1	
7	CYL-VBB-30W-MBK-WF-DIM-46"-30K-LED BRACKET	22 GAUGE	1	
8	CYL-VBB-30W-MBK-WF-DIM-46"-30K-OUTERPLATE COVER	22 GAUGE	1	
9	CYL-VBB-30W-MBK-WF-DIM-46"-30K-LENS INNERPLATE	22 GAUGE	1	
10	CYL-VBB-30W-MBK-WF-DIM-46"-30K-ACRYLIC	ACRYLIC	1	
11	Altiled_PN1010_RevD	LED	6	
12	DS-15W-350C1542010-3001	DRIVER	3	



ALL BEND RADIUS .030"

APPLICATION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ± .003
 ANGULAR: MACH ± .01 BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±.001

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

NAME	DATE

DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	

Q.A.

COMMENTS:

TITLE:

CYL-VBB-30W-MBK-WF-DIM-46"-30K

SIZE	DWG. NO.	REV
A	TICKET 27219	

SCALE: 1:10 WEIGHT:

SHEET 1 OF 11

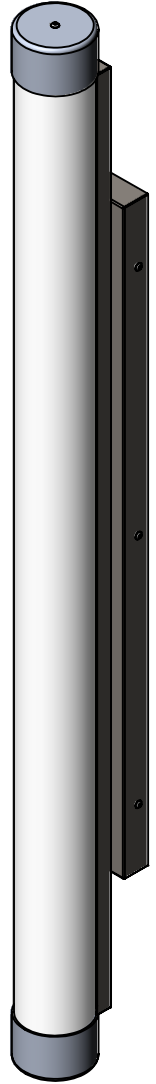
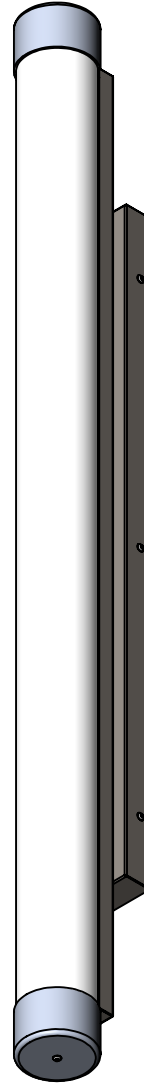
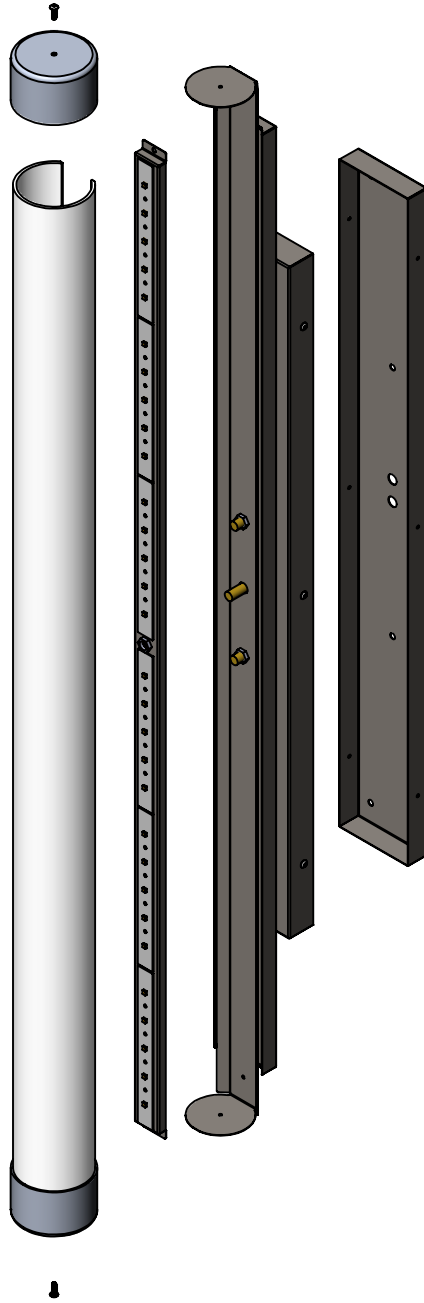
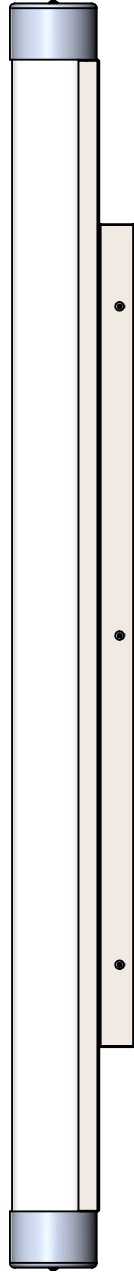
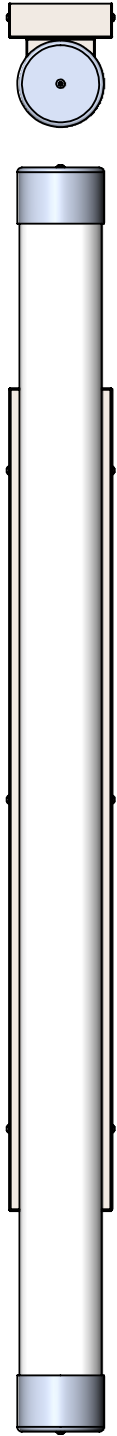
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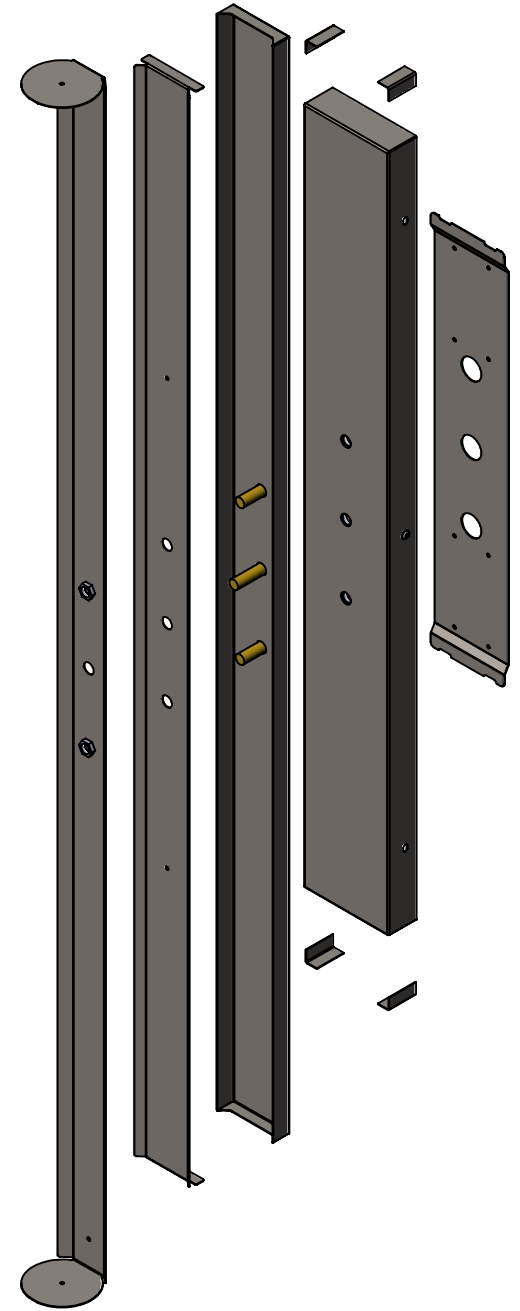
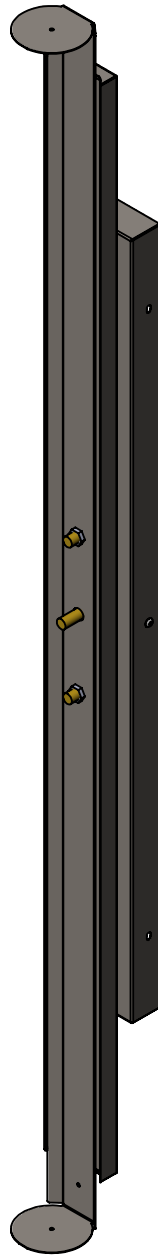
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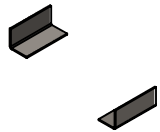
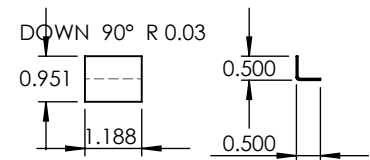
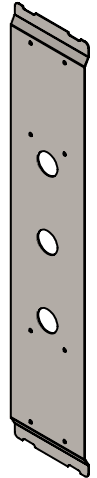
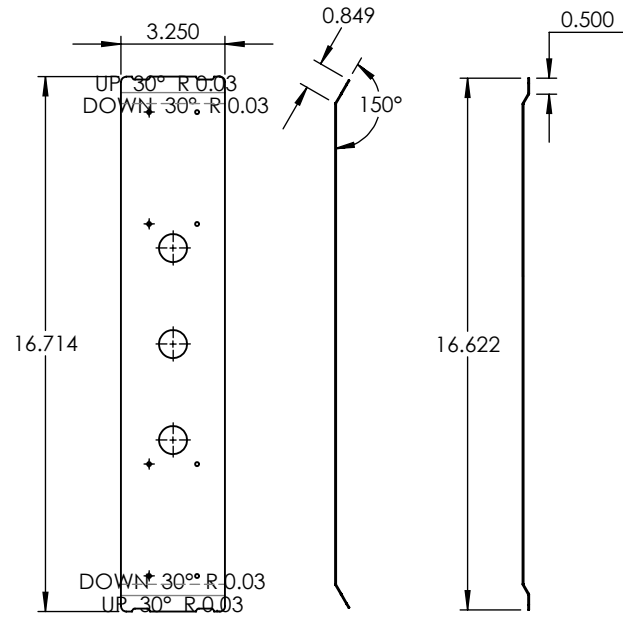
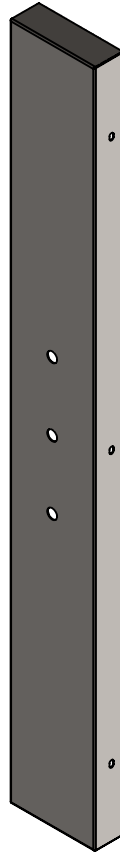
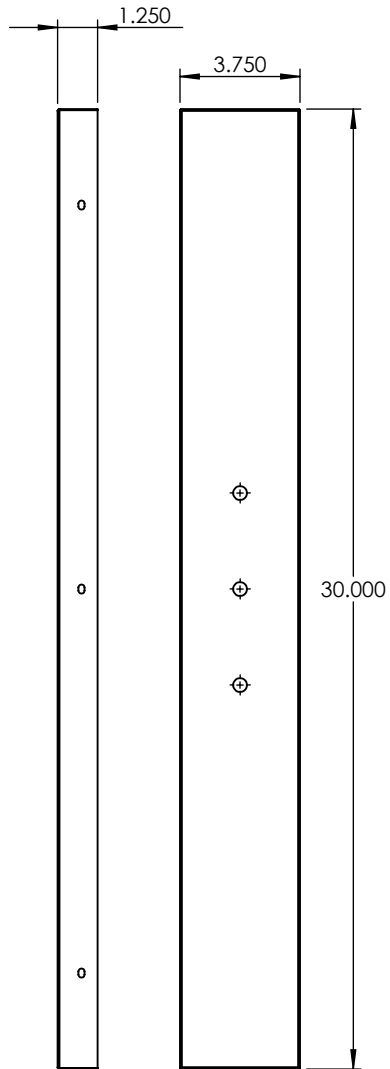
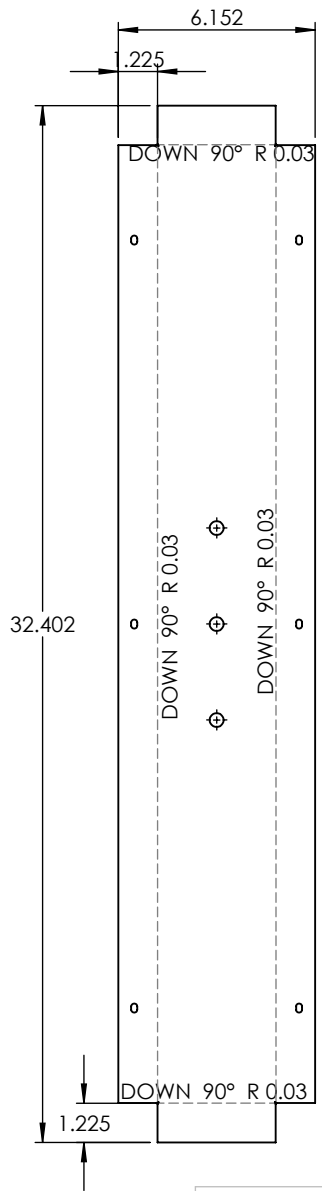
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***ALL COMPONENTS TO BE SPOT
WELDED INTO ONE PIECE**





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DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

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ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

22 GAUGE

TITLE:

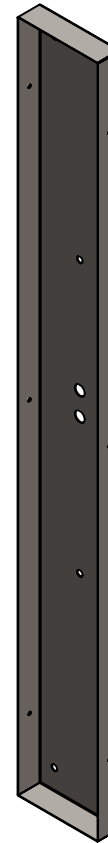
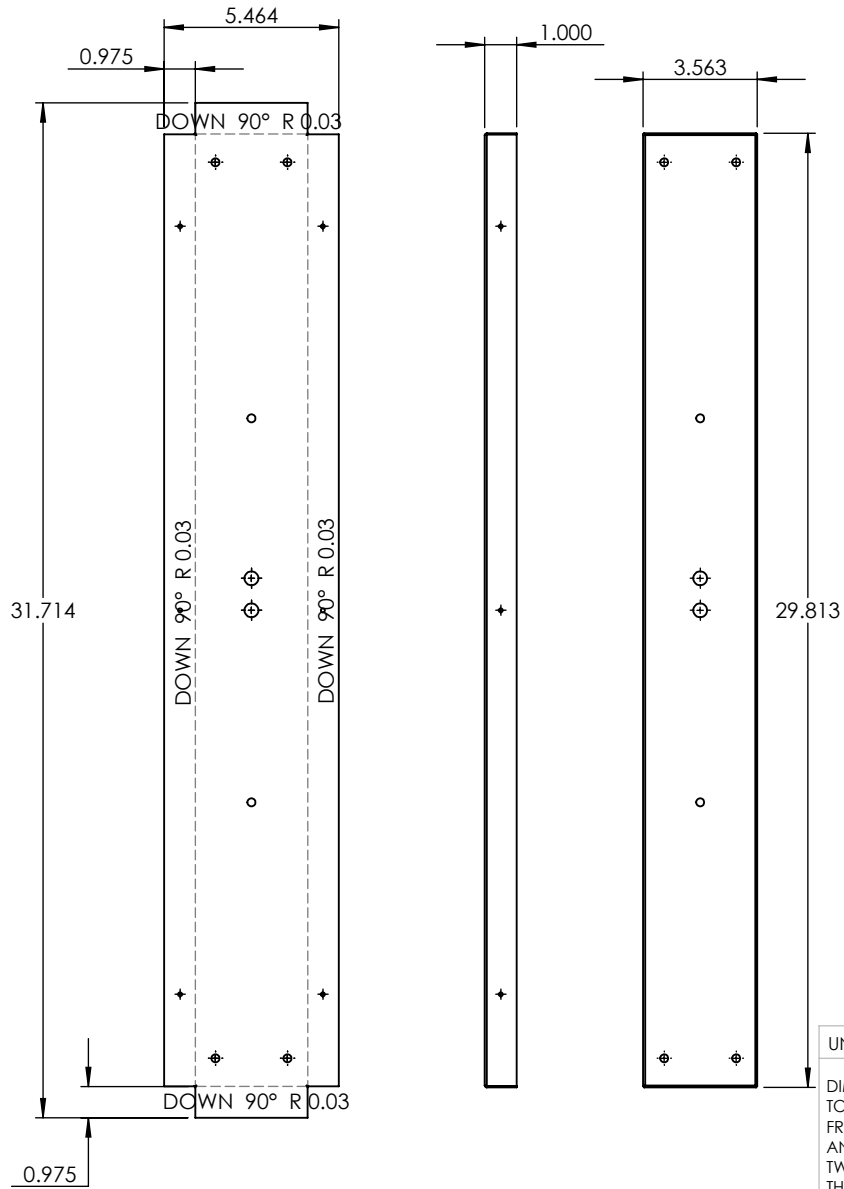
CYL-VBB-30W-MBK-WF-DIM-46"-30K

SIZE	DWG. NO.	REV
A		

SCALE: 1:6 WEIGHT: SHEET 4 OF 11

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 ANGULAR: MACH ± BEND ±
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 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC
 TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

22 GAUGE

TITLE:

CYL-VBB-30W-MBK-WF-DIM-46"-30K

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

SIZE
A

DWG. NO.

REV

SCALE: 1:6

WEIGHT:

SHEET 5 OF 11

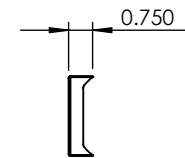
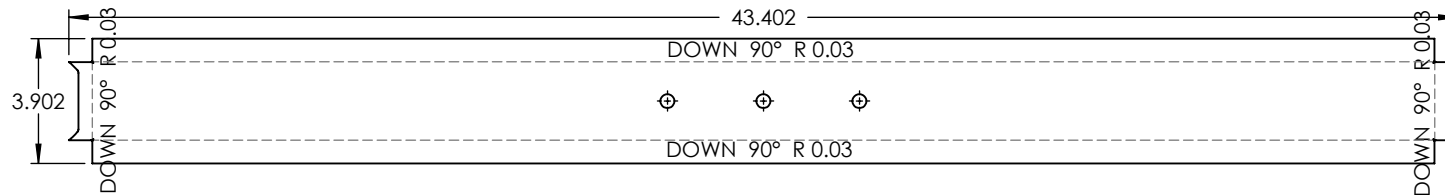
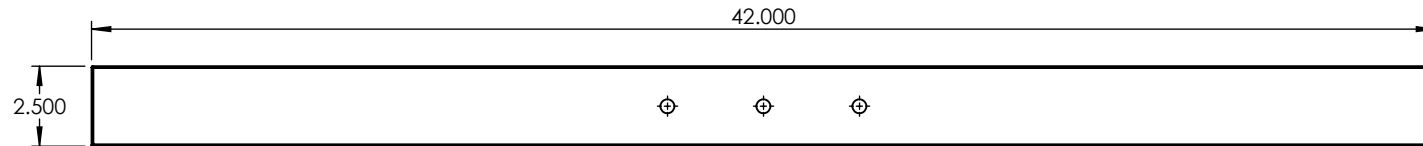
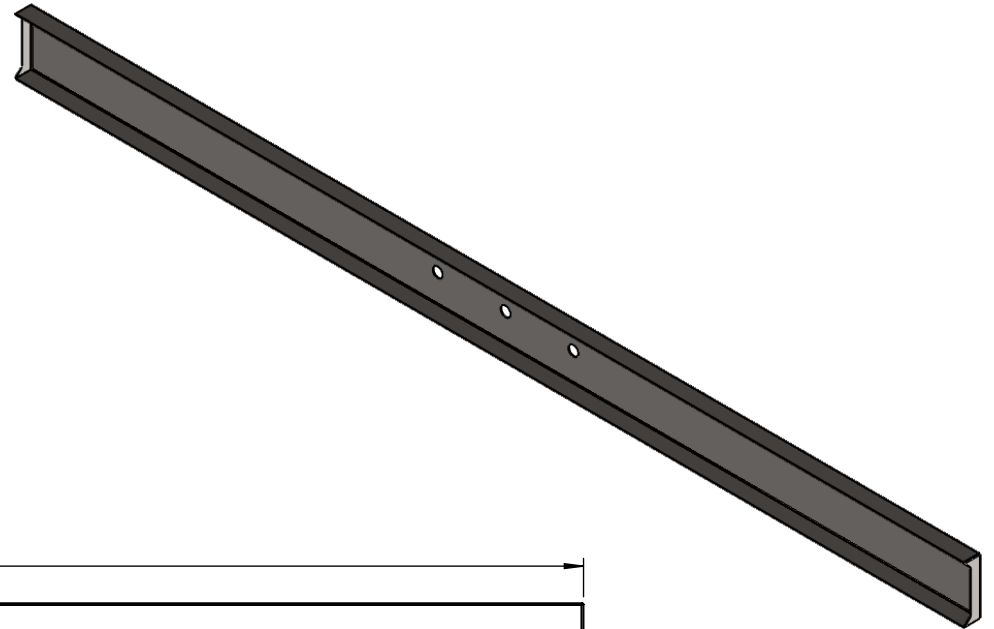
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	22 GAUGE		
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		FINISH	MFG APPR.			A		
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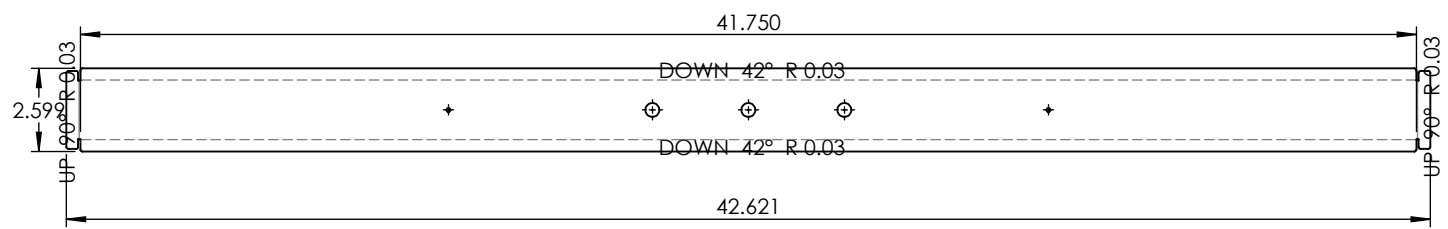
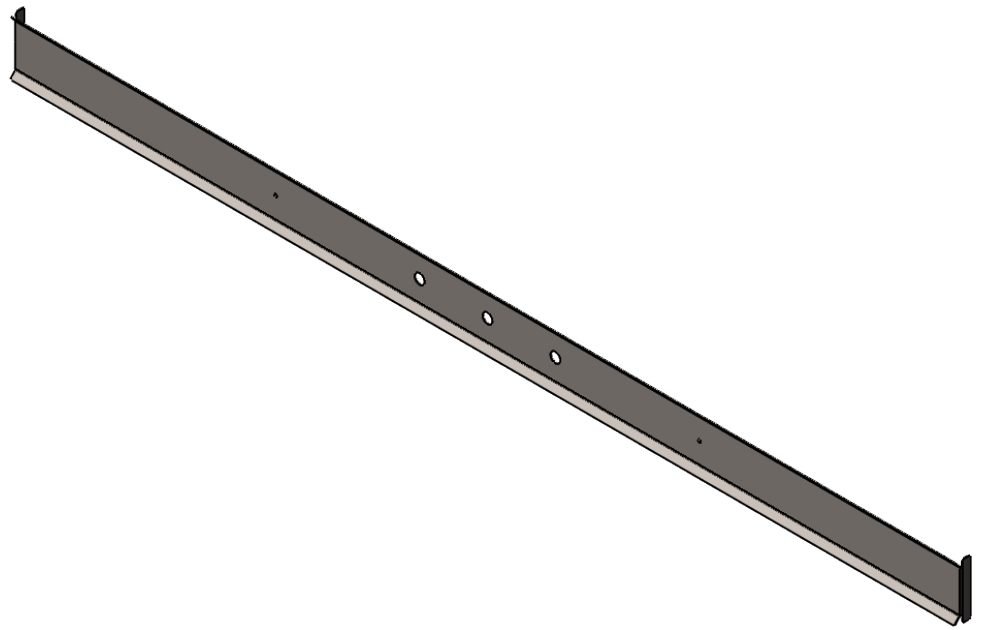
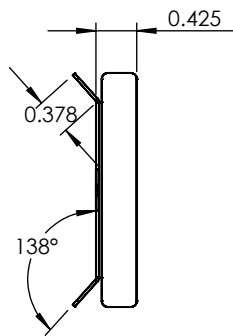
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APPLICATION	

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 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

INTERPRET GEOMETRIC TOLERANCING PER:
 MATERIAL
 FINISH
 DO NOT SCALE DRAWING

	NAME	DATE
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CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

22 GAUGE		
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SIZE A	DWG. NO.	REV
SCALE: 1:6	WEIGHT:	SHEET 7 OF 11

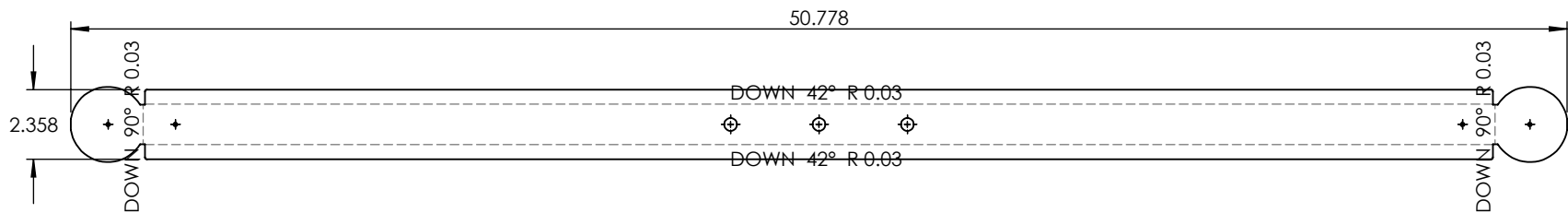
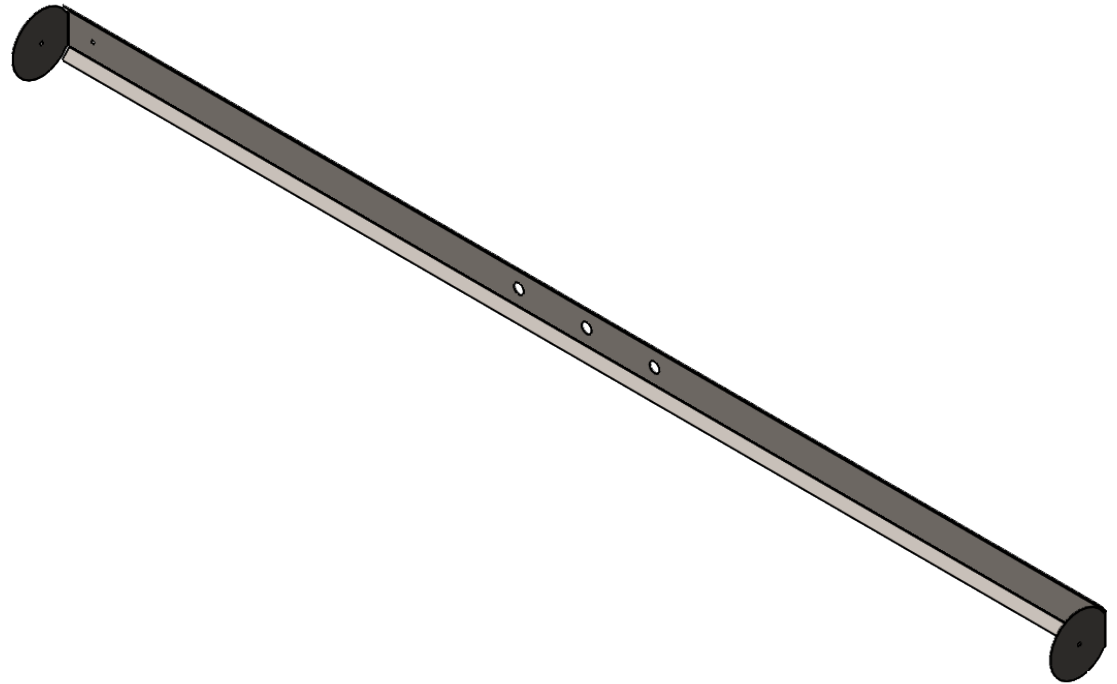
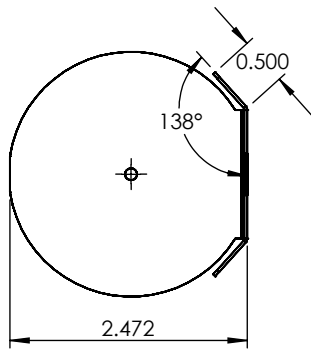
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APPLICATION	

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TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
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INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
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ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

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TITLE:		
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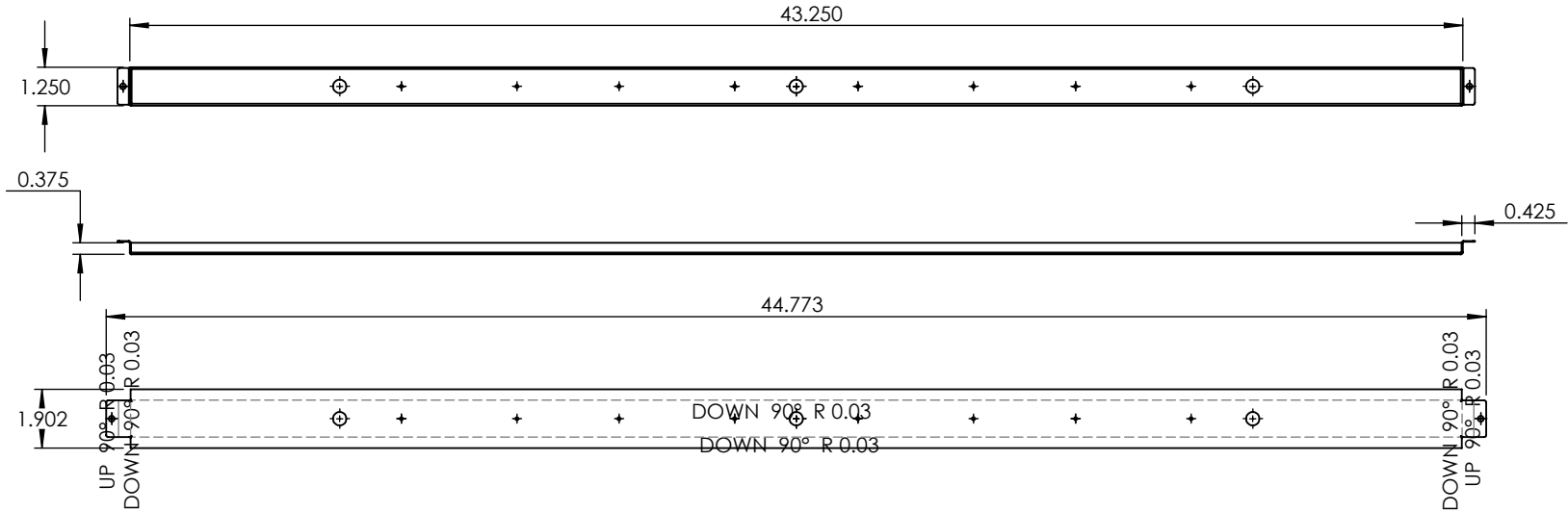
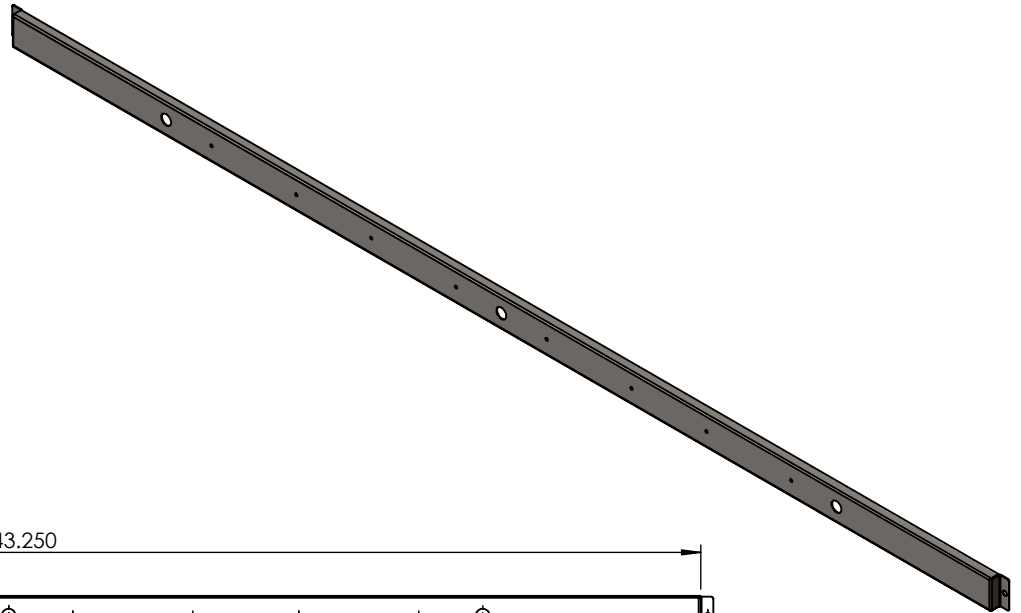
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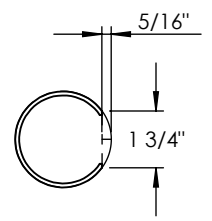
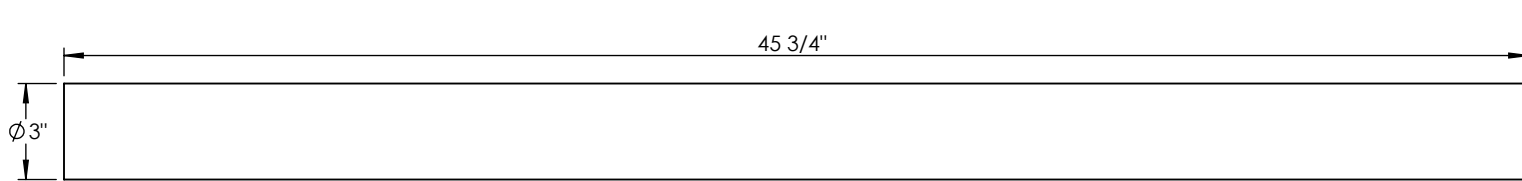
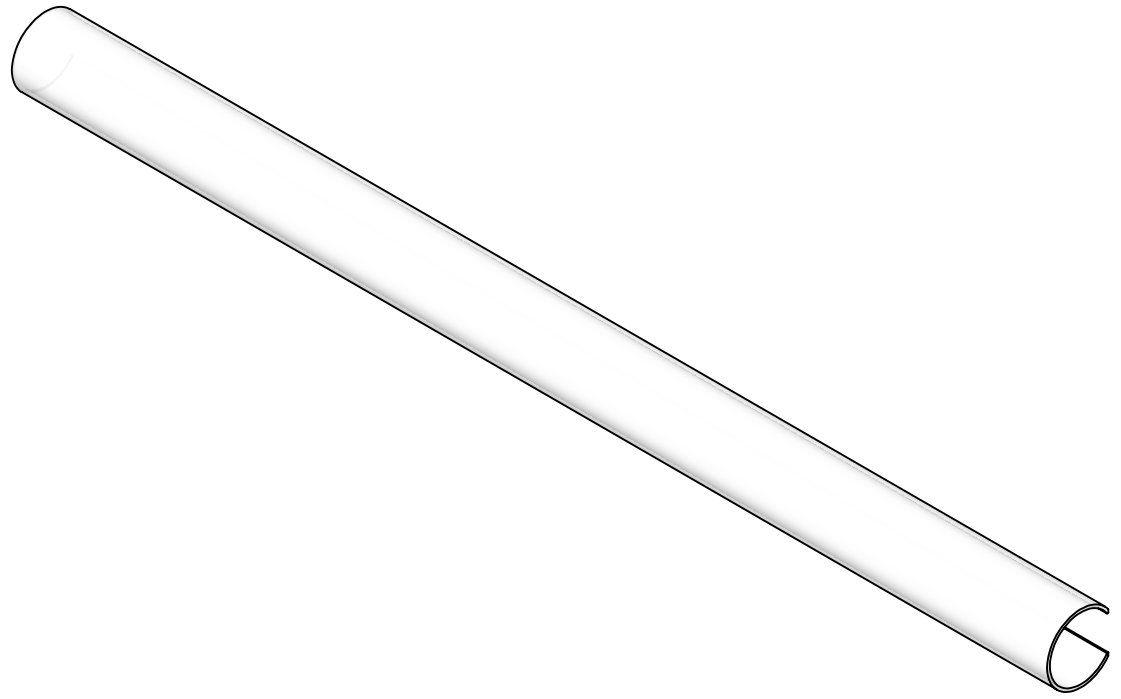
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TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
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ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

22 GAUGE		
TITLE:		
CYL-VBB-30W-MBK-WF-DIM-46"-30K		
SIZE	DWG. NO.	REV
A		
SCALE: 1:6	WEIGHT:	SHEET 9 OF 11



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APPLICATION		DO NOT SCALE DRAWING			

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TITLE:		
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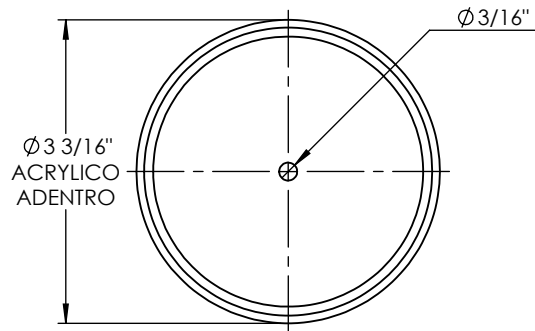
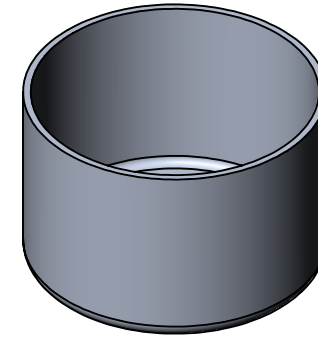
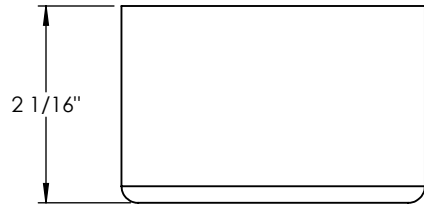
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CYL-VBB-30W-MBK-WF-DIM-46"-30K-SPUN CUP	SPUN ALUMINUM 0.080"	1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	SPUN ALUMINUM 0.080"	
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		ANGULAR: MACH ± BEND ±	MFG APPR.			SCALE: 1:2 WEIGHT: SHEET 11 OF 11	
		TWO PLACE DECIMAL ±	Q.A.				
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL					
	NEXT ASSY	USED ON					
		FINISH					
	APPLICATION	DO NOT SCALE DRAWING					